





44	1752441	XJ6900000A	Spacer 12.2 T=0.5	2	3
42	1756869	PCNC0D3XXA	Gear -A 40T (11mm)	1	1
41	1756868	MAOW00000A	Gear-B 10T	1	1
39	-	S1VGF0000E	Screw M4x8 P Gear Washer	4	4
38	-	S1VFF0000E	Screw M5x10 B Gear Washer	2	2
37	-	XT40XXXXXX	Spacer	2	2
36	1752442	MZ4600000A	Supporter	2	2
35	-	S1V7F0000E	Screw M4x6 Eto & Gear Washer	1	1
34	1752440	XF2700000A	Spacer 22x16x0.5	4	4
32	1756866	ASYM13205A	Safety Switch Assy	1	0
32			Safety Switch Assy	0	1
31	-	S1ACN00000	Screw #3x20 "P"	6	6
30	-	EACC07121A	AC Power Cord	1	0
29	-	S6B6Z00000	Screw #3x10 Tap	2	2
28	-	S1U3F00000	Screw #3x6 Tap	6	6
27	-	EOTH022100	Cable Tie	5	5
26	-	ECNT025100	Close End Connector C3	4	4
25	1756864	MAMS00000A	Gear Holder	1	1
24	1750313	PH790B2ESD	Auto Parts	1	1
23	-	MAJZ0000A	Bushing (B)	4	4
22	1756862	MALZ00000A	Bushing 4.5T	1	1
21	1752435	PR56XXXXXX	Paper Guide (B)	1	0
21	-	PBATXXXXXX	Paper Guide (B)	0	1
20	1752434	PR30XXXXXX	Paper Guide (A)	1	0
19	1756861	MALZ0000A	Bushing 4.9T	1	1
18	1756860	ASYM12233A	Cross Cutter (B) Assy	1	1
17	1756859	ASYM12232A	Cross Cutter (A) Assy	1	1
16	1752430	PK970HOXXB	Rev-Cam	1	1
15	1756858	PCN90BL00A	Motor Bracket	1	0
14	1752429	PAICHOXXA	Auto Gear 32T	1	1
13	-	ME8500000	#12 E-Ring	2	2
12	1756857	MAMW00000A	Gear-19T	2	2
11	1756856	MAOY00000A	Gear-D 36T	1	1
10	1756855	ASYM11281X	Bracket (B) Assy	1	0
10	-		Bracket (B) Assy	0	1
9	1756854	MAP300000A	Gear Shaft #9	1	1
8	1756853	MAOX00000A	Gear-C 49T + 11T	1	1
7	-	MAP200000A	Gear Shaft #6	1	1
6	-	MAMT00000A	Shaft Bracket (A)	1	1
5	-	ESWCO3310A	Slide Switch	0	1
5	-	ASYM12282X	Slide Switch	1	0
4	-		Universal Motor 230v-240v/50Hz	0	1
4	-	EMTR01880A	Universal Motor 115V/60Hz	1	0
3	1752420	PR65XXXXXX	Bottom Cover	1	1
2	1752419	PR67XXXXXX	Top Cover	1	1
1	1750306	PB110A1E0C	Slide Knob (UL)	1	1
	1750303	PW010JOESA	Safety Plate 75x	1	1
*	1750152	PR220EOESD	Basket	1	1
ITEM	PRT NO.	REF. NO.	DESCRIPTION	115V	230V

* Not Shown

28	1750332	S1S1N00000	Screw #3x15 Tap	6	6
27	1750337	S6B6Z00000	Screw #3x10	2	4
26	1750348	S1U3F00000	Screw #3x6 Tap	2	2
25	-	ECNT025100	Close End Connector C3	4	4
24	-	EOTH022100	Cable Tie	3	3
23	-	M989000000	#10 E-Ring	7	7
22	1756882	PCJF0H0XXA	Rev-Cam	1	1
21	1756881	PCJD0H0XXA	Gear 14T + 28T	1	0
20	1756880	PCJE0H0XXA	Gear 14T	1	0
19	-	ASYM12265A	Bracket Assy	1	1
18	1756879	MANT00000A	Bearing (B)	2	2
17	-	-	4mm Knife Shaft (B) Assy	0	1
17	1756878	ASYM12255A	6mm Knife Shaft (B) Assy	1	0
16	-	-	4mm Knife Shaft (A) Assy	0	1
16	1756877	ASYM12254A	6mm Knife Shaft (A) Assy	1	0
15	1756876	PK950H05XA	Bearing (B)	2	2
14	1750312	PH790B2E1D	Auto Parts	1	1
13	1750283	PR750JOE1X	4mm Paper Guide (B)	0	1
13	1750329	PR080J0E1A	6mm Paper Guide (B)	1	0
12	1750273	PR740JOE1X	4mm Paper Guide (A)	0	1
12	1750328	PR070J0E1A	6mm Paper Guide (A)	1	0
11	1756875	MQ7000000A	Bushing (A)	2	2
6	1750288	EACC0280SA	Ac Power Cord	1	0
5	-	ASYM09002B	Slide Switch Assy	0	1
5	1756883	ASYM13218A	Slide Switch	1	0
4	1752401	ASYM08342A	Motor & Bracket (A) Assy	1	0
4	1752402	ASYM08367X	Motor & Bracket (A) Assy	0	1
3	1750327	PR680A1E1C	Bottom Cover	1	1
2	1752400	PR648A1E1C	Top Cover 80s	1	1
1	1750307	PB110A1E0C	Slide Knob	1	1
*	1750252	ASYM04940A	Basket Ass'y	1	1
*	1750259	PR230E0E1A	Basket Foot (A)	1	1
*	1752458	S1RYN00000	Screw #3x8 Tap, Basket Foot (A)	2	2
*	1756873	PCJE0H0XXA	Spur Gear 14T	1	1
*	1756874	PCJG0D3XXA	Spur Gear 11t & Gear D 48T	1	1
ITEM	PRT NO.	REF. NO.	DESCRIPTION	115V	230V

* Not Shown

48	1752441	XJ6900000A	Spacer 12.2 T=0.5	2	3
47	1756872	PR690J0E1A	Safety Plate 85x	1	1
46	1756871	MAP500000A	Gear Box	1	1
45	1756870	MAP100000A	Bushing	1	1
42	1756869	PCNC0D3XXA	Gear -A 40T (21mm)	1	1
41	1756868	MAOW00000A	Gear-B 10T	1	1
39	-	S1VGF0000E	Screw M4x8 P Gear Washer	4	4
38	-	S1VFF0000E	Screw M5x10 B Gear Washer	2	2
37	1756867	XT4000000A	Spacer	2	2
36	1752442	MZ4600000A	Supporter	2	2
35	-	S1V7F0000E	Screw M4x6 Eto & Gear Washer	1	1
34	1752440	XF2700000A	Spacer 22x16x0.5	4	4
32	-	-	Safety Switch Assy	0	1
32	1756866	ASYM13205A	Safety Switch Assy	1	0
31	-	S1ACN00000	Screw #3x20 "P"	6	6
30	1756865	EACC07621A	AC Power Cord	1	0
29	-	S6B6Z00000	Screw #3x10 Tap	2	2
28	-	S1U3F00000	Screw #3x6 Tap	6	6
27	-	EOTH022100	Cable Tie	5	5
26	-	ECNT025100	Close End Connector C3	4	4
25	1756864	MAMS00000A	Gear Holder	1	1
24	1750313	PH790B2ESD	Auto Parts	1	1
23	1756863	MAJZ00000A	Bushing (B)	4	4
22	1756862	MALY00000A	Bushing 4.5T	1	1
21	-	PBATXXXXXXX	Paper Guide (B)	0	1
21	1752450	PR56XXXXXXX	Paper Guide (B)	1	0
20	1752449	PR30XXXXXXX	Paper Guide (A)	1	0
19	1756861	MALZ00000A	Bushing 4.9T	1	1
18	1756860	ASYM12233A	Cross Cutter (B) Assy	1	1
17	1756859	ASYM12232A	Cross Cutter (A) Assy	1	1
16	1752430	PK970HOXXB	Rev-Cam	1	1
15	1756858	PCN9BL000A	Motor Bracket	1	0
14	1752429	PAICOH0XXA	Auto Gear 32T	1	1
13	-	ME85000000	#12 E-Ring	2	2
12	1756857	MAMW00000A	Gear-19T	2	2
11	1756856	MAOY00000A	Gear-D 36T	1	1
10	-	-	Bracket (B) Assy	0	1
10	1756855	ASYM11281X	Bracket (B) Assy	1	0
9	1756854	MAP300000A	Gear Shaft #9	1	1
8	1756853	MAOX00000A	Gear-C 49T + 11T	1	1
7	1756852	MAP400000A	Gear Shaft #6	1	1
6	1756851	MAOZ00000A	Shaft Bracket (A)	1	1
5	-	-	Slide Switch	0	1
5	1756850	ASYM13205A	Slide Switch	1	1
4	-	-	Universal Motor 230v-240v/50Hz	0	1
4	1756849	EMTRO2650A	Universal Motor 115V/60Hz	1	0
3	1752445	PR65XXXXXXX	Bottom Cover 85x-1	1	1
2	1752444	PR64XXXXXXX	Top Cover 85x-1	1	1
1	1750306	PB110A1E0C	Slide Knob (UL)	1	1
*	1752458	S1RYN00000	Screw #3x8 Tap, Basket Foot (A)	2	2
*	1750259	PR230EOE1A	Basket Foot (A)	1	1
*	1750252	ASYMO4940A	80s Basket Ass'y	1	1
ITEM	PRT NO.	REF. NO.	DESCRIPTION	115V	230V

* Not Shown

75x-2 QTY

42	1756869	PCNC0D3XXA	Gear -A 40T (11mm)	1	1
41	1756868	MAOW00000A	Gear-B 10T	1	1
24	1750313	PH790B2ESD	Auto Parts	1	1
21	1752435	PR56XXXXXX	Paper Guide (B)	1	0
20	1752434	PR30XXXXXX	Paper Guide (A)	1	0
19	1756861	MALZXXXXX	Bushing 4.9T	1	1
18	1756860	ASYM12233A	Cross Cutter (B) Assy	1	1
17	1756859	ASYM12232A	Cross Cutter (A) Assy	1	1
15	1756858	PCN90XXXXX	Motor Bracket	1	0
12	1756857	MAMW00000A	Gear-19T	2	2
11	1756856	MAOY00000A	Gear-D 36T	1	1
10	1756855	ASYM11281X	Bracket (B) Assy	1	0
9	1756854	MAP300000A	Gear Shaft #9	1	1
8	1756853	MAOX00000A	Gear-C 49T + 11T	1	1
ITEM	PRT NO.	REF. NO.	DESCRIPTION	115V	230V

* Not Shown

80s-2 QTY

5	1756883	ASYM13218A	Slide Switch	1	0
4	1752401	ASYM08342A	Motor & Bracket (A) Assy	1	0
21	1756881	PCJD0H0XXA	Gear 14T + 28T	1	0
20	1756880	PCJE0H0XXA	Gear 14T	1	0
17	1756878	ASYM12255A	6mm Knife Shaft (B) Assy	1	0
16	1756877	ASYM12254A	6mm Knife Shaft (A) Assy	1	0
14	1750312	PH790B2E1D	Auto Parts	1	1
13	1750329	PR080J0E1A	6mm Paper Guide (B)	1	0
12	1750328	PR070J0E1A	6mm Paper Guide (A)	1	0
*	1756874	PCJG0D3XXA	Spur Gear 11t & Gear D 48T	1	1
*	1756873	PCJE0H0XXA	Spur Gear 14T	1	1
ITEM	PRT NO.	REF. NO.	DESCRIPTION	115V	230V

* Not Shown

85x-2 QTY

42	1756869	PCNC0D3XXA	Gear -A 40T (21mm)	1	1
41	1756868	MAOW00000A	Gear-B 10T	1	1
24	1750313	PH790B2ESD	Auto Parts	1	1
21	1752450	PR56XXXXXX	Paper Guide (B)	1	0
20	1752449	PR30XXXXXX	Paper Guide (A)	1	0
18	1756860	ASYM12233A	Cross Cutter (B) Assy	1	1
17	1756859	ASYM12232A	Cross Cutter (A) Assy	1	1
12	1756857	MAMW00000A	Gear-19T	2	2
11	1756856	MAOY00000A	Gear-D 36T	1	1
8	1756853	MAOX00000A	Gear-C 49T + 11T	1	1
5	1756850	ASYM13205A	Slide Switch	1	1
4	1756849	EMTRO2650A	Universal Motor 115V/60Hz	1	0
ITEM	PRT NO.	REF. NO.	DESCRIPTION	115V	230V

* Not Shown

75X-2 Assembly# 1754491 "115V"
80S-2 Assembly# 1754431 "115V"
85X-2 Assembly# 1754551 "115V"