

*Falcon 60 +  
Illustrated Parts Booklet  
( 000 - 076 )*

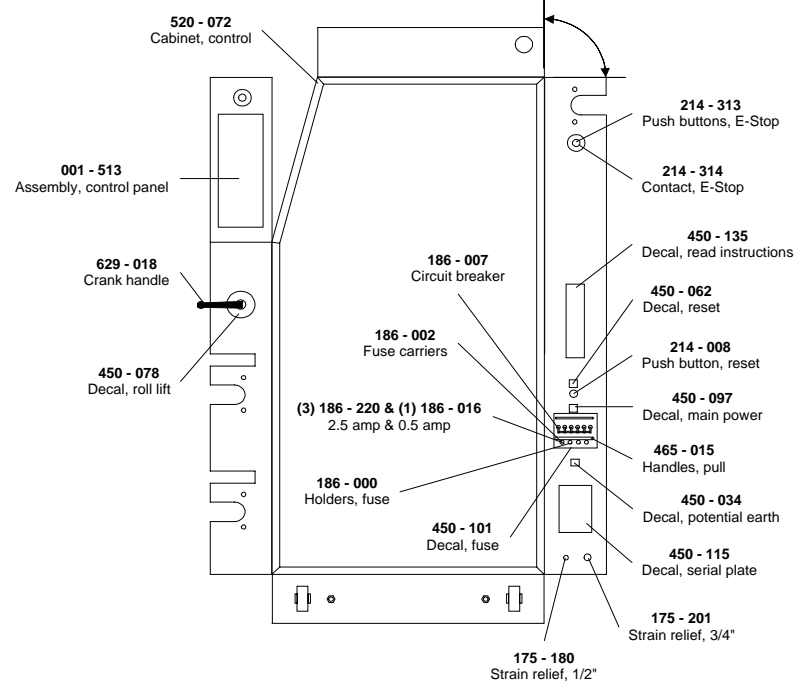
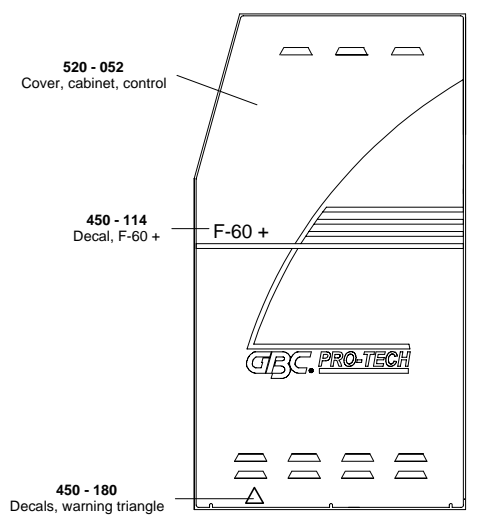
CORE CHUCK WITH O - RING - 001602

VARISPEED FOOTSWITCH HARNESS - 280054

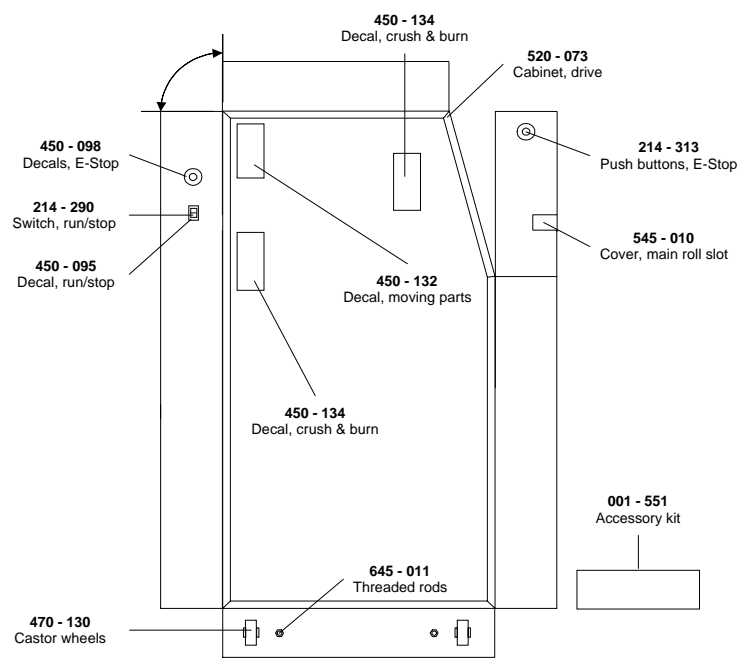
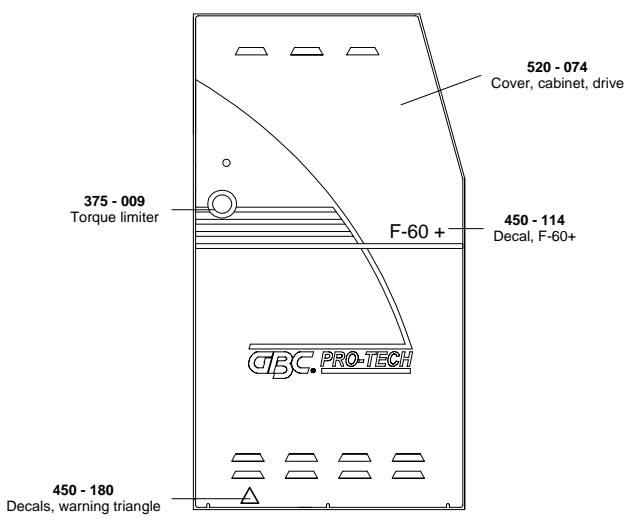
FOOT PEDAL - 214 026

REWIND ORING - 480010

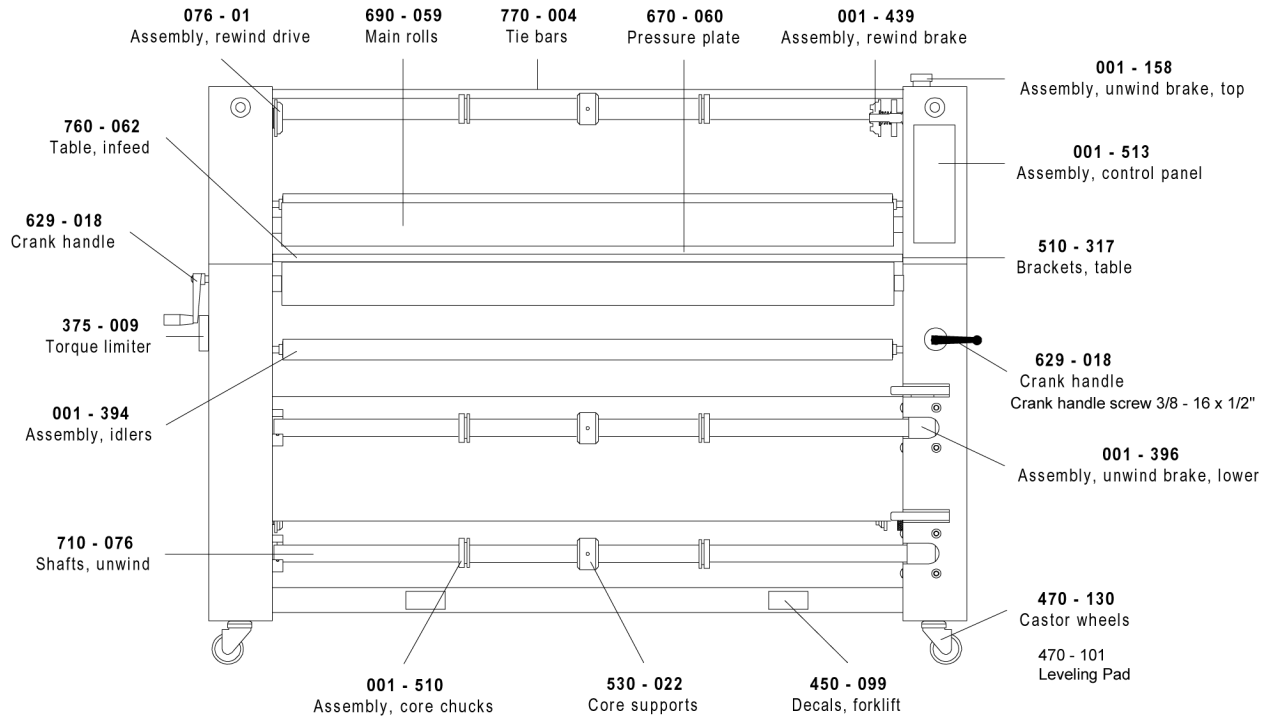
### Control Side



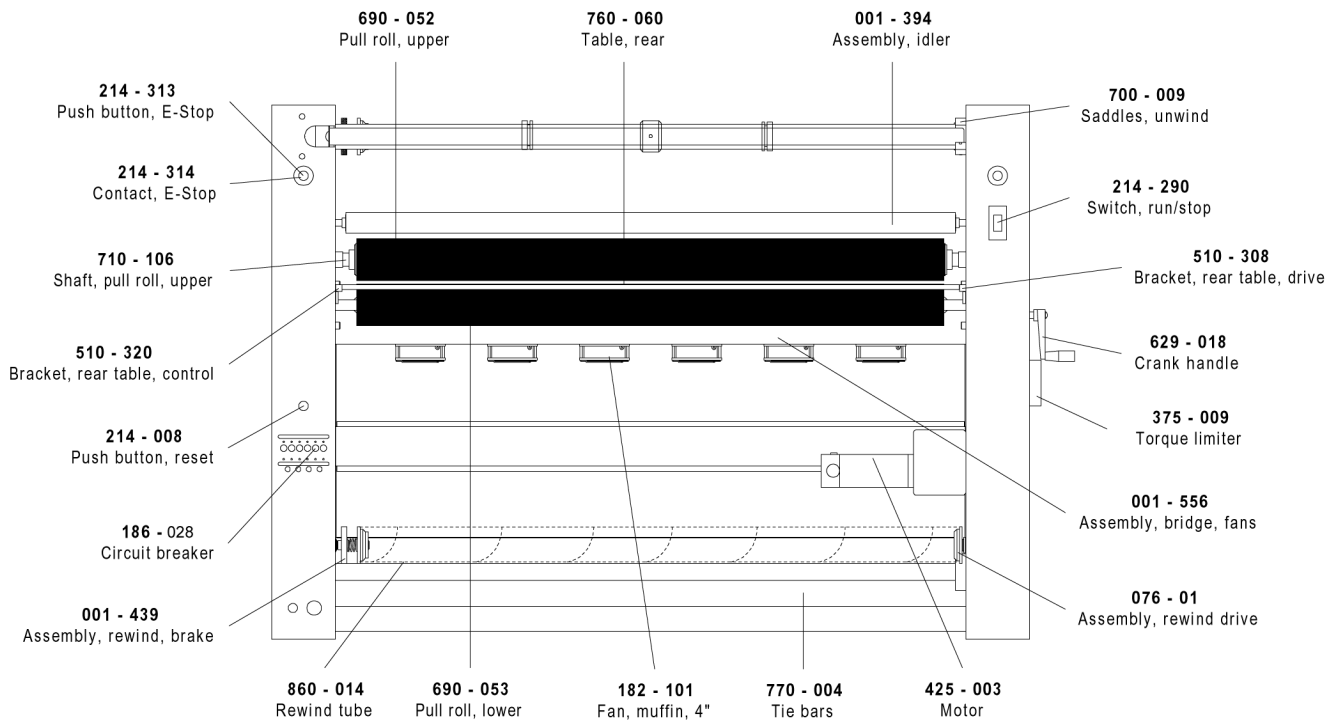
### Drive Side

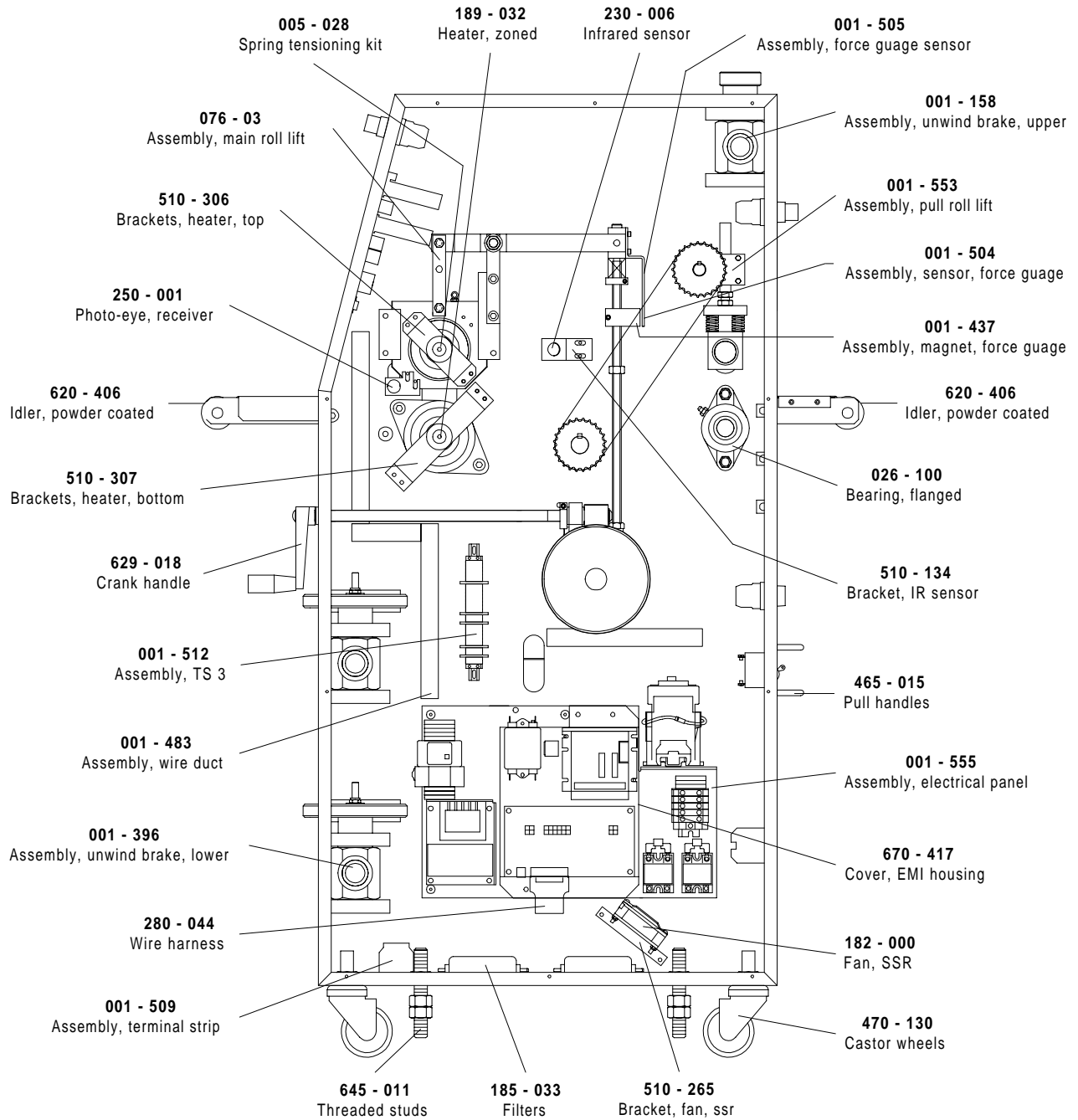


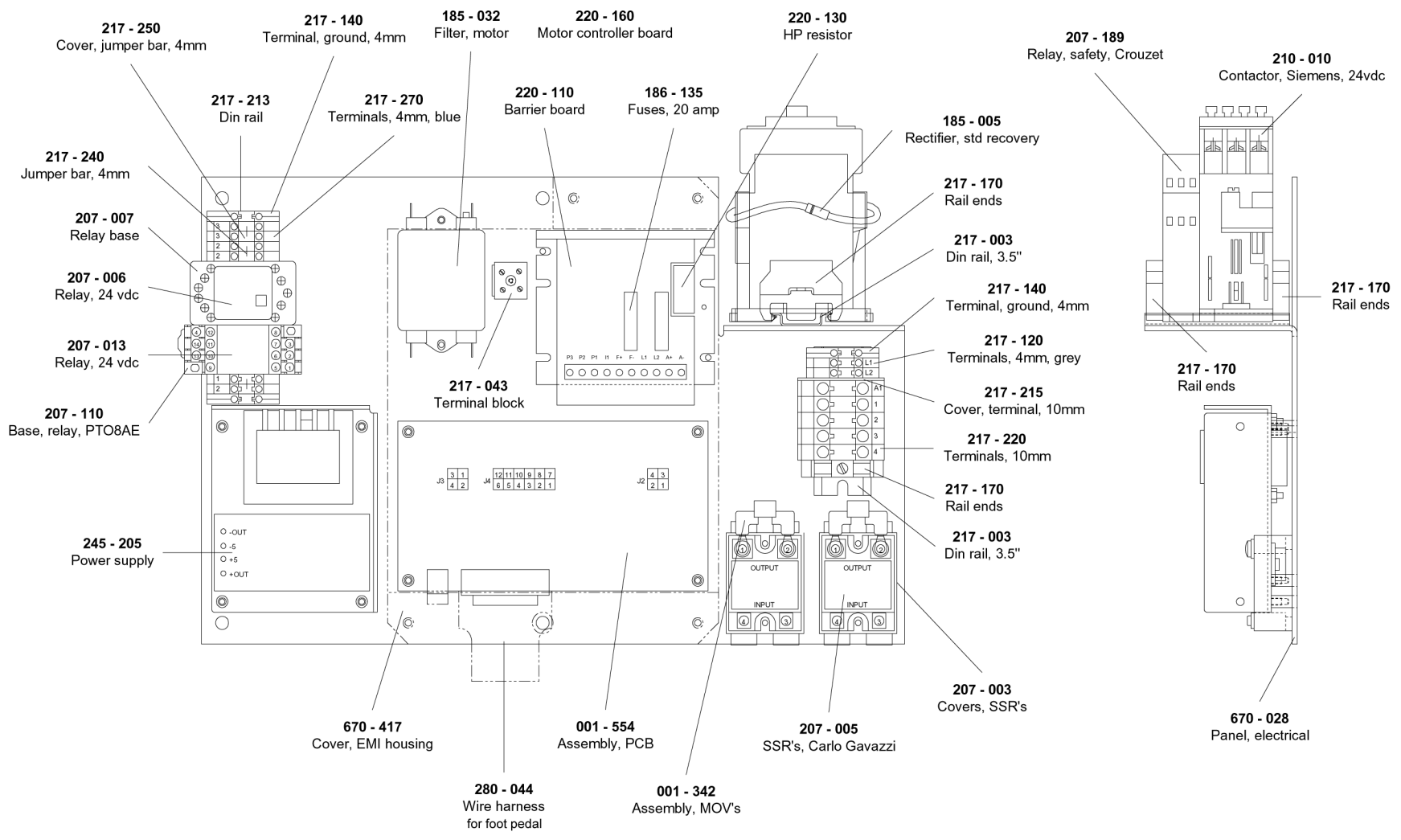
Front View



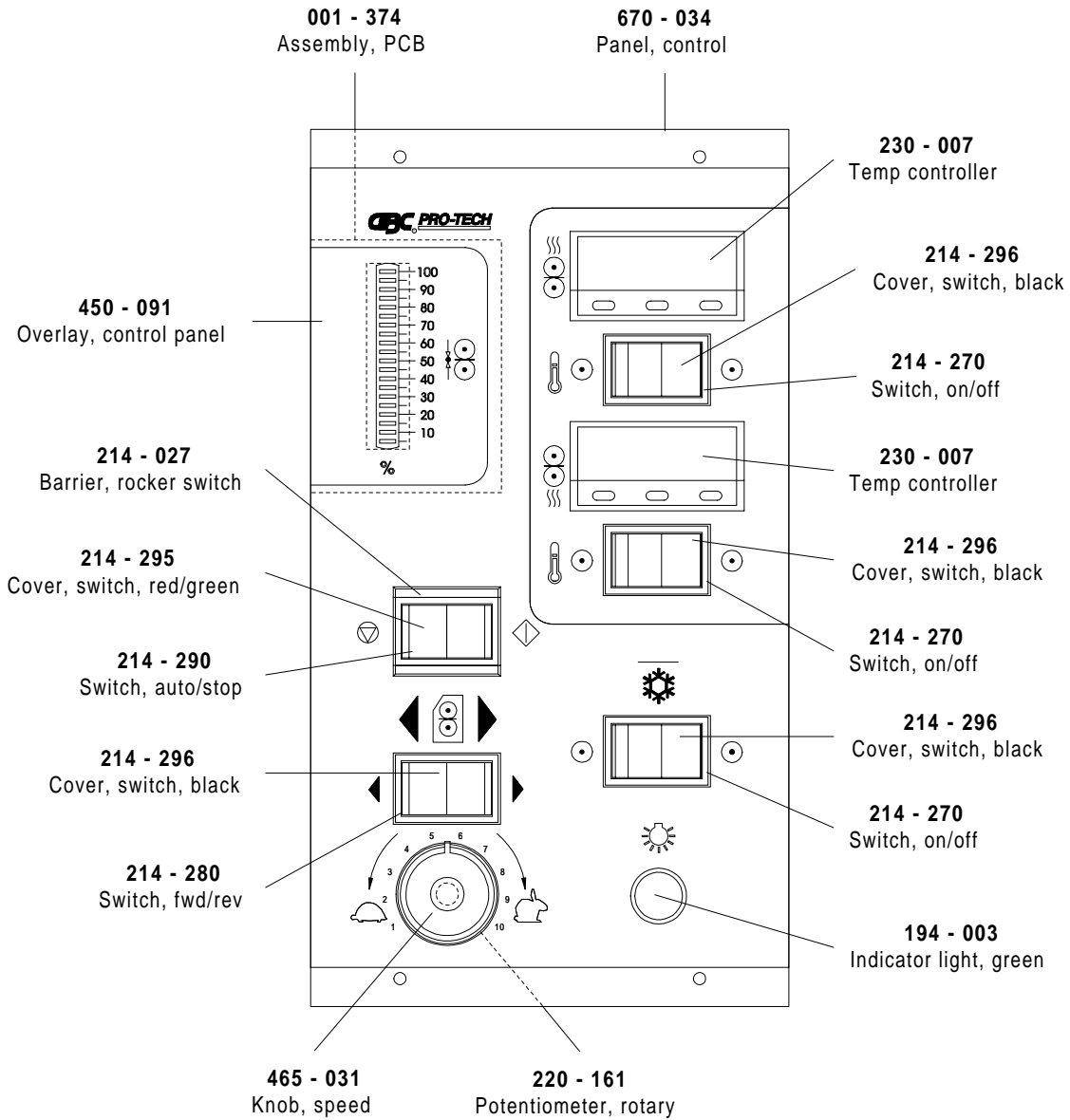
Rear View



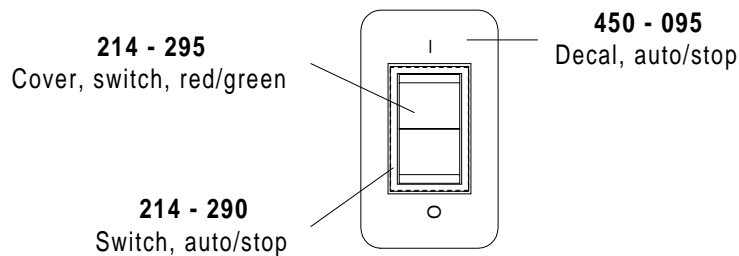


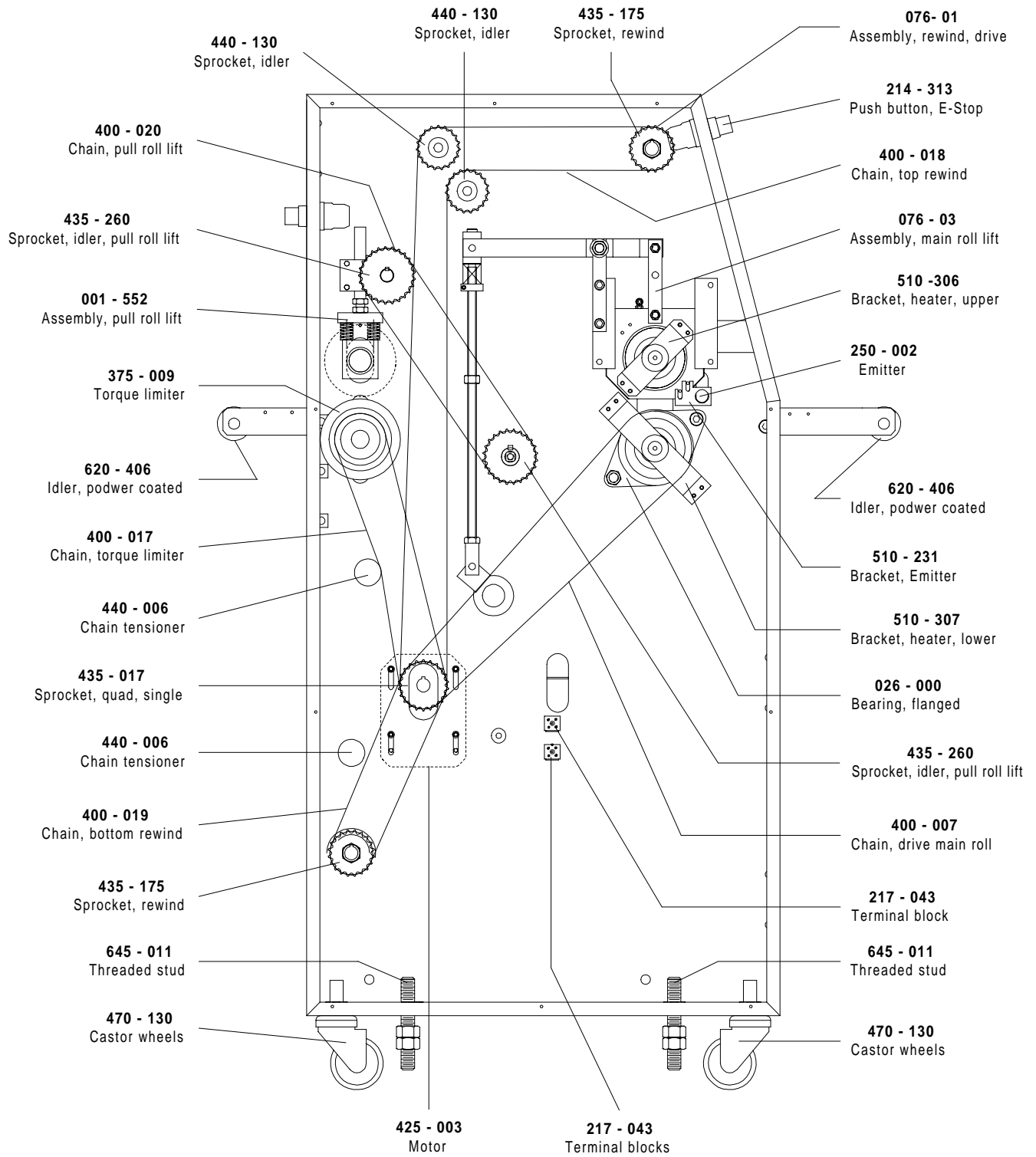


**001 - 513 Front Control Panel**



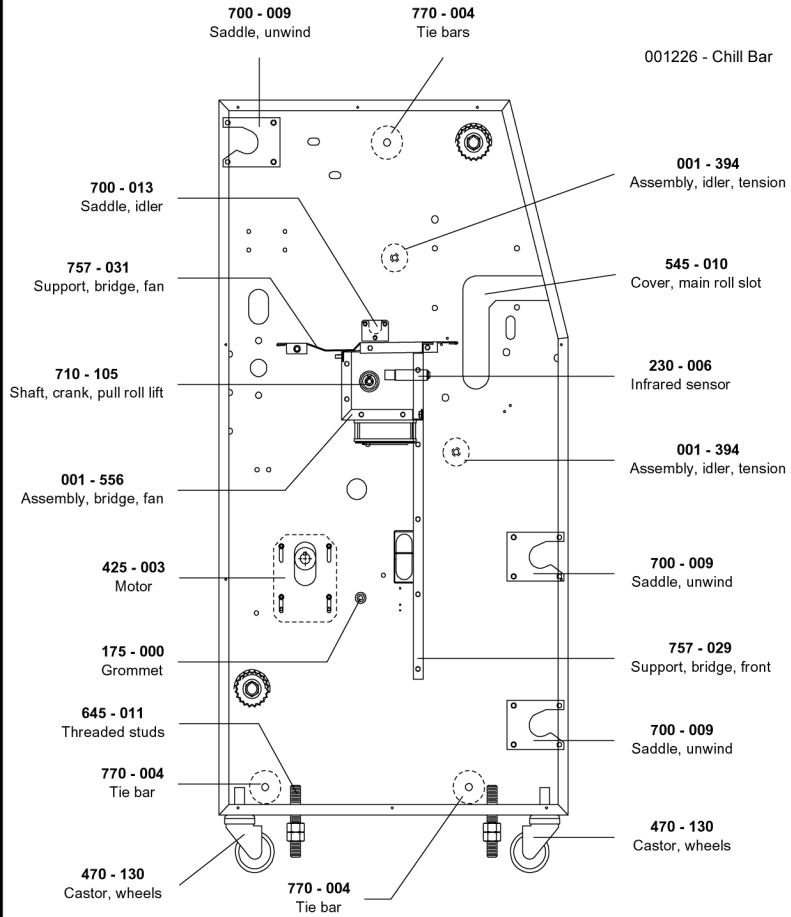
**Rear Control Panel**



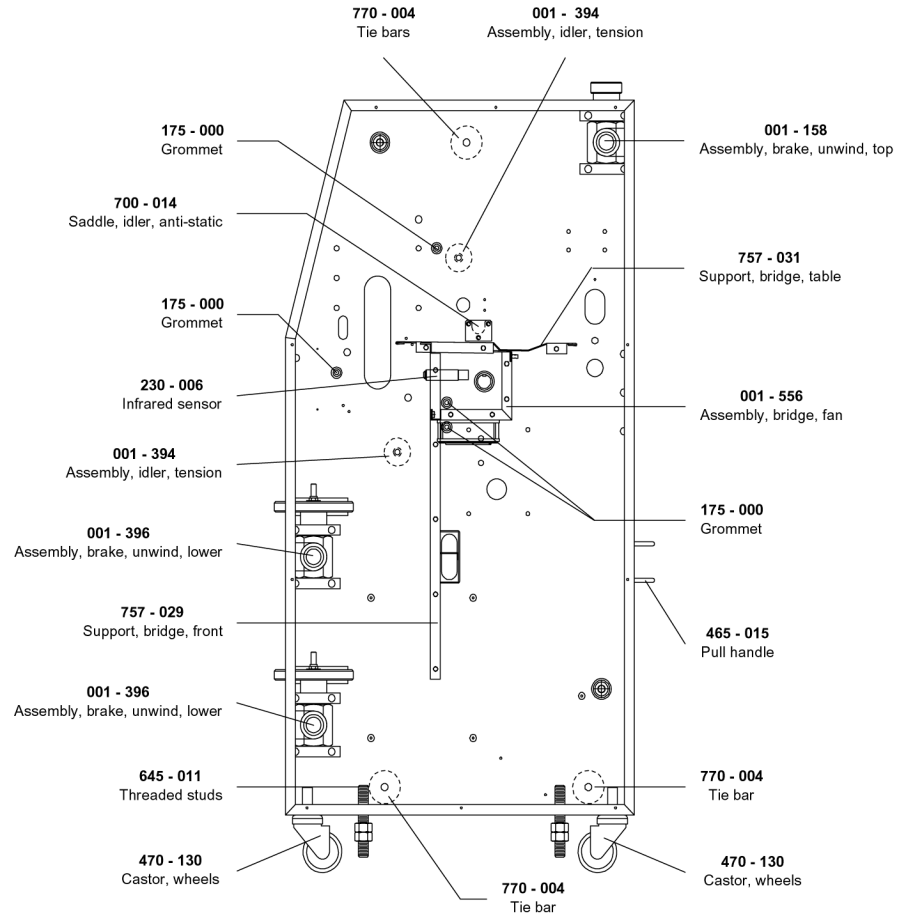




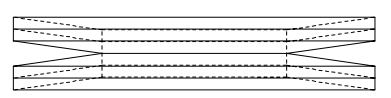
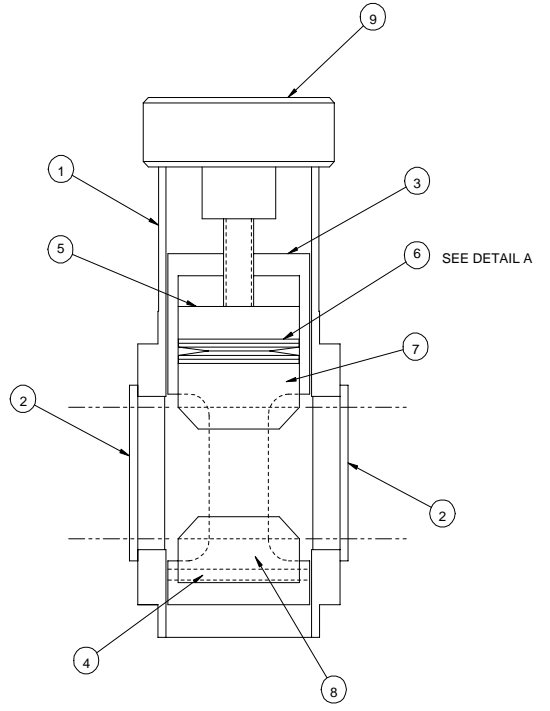
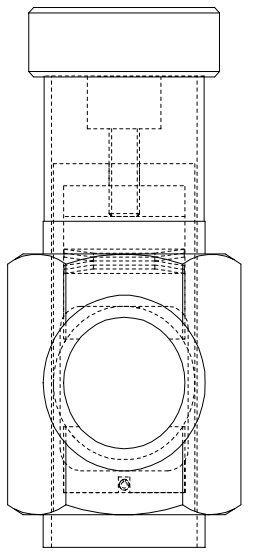
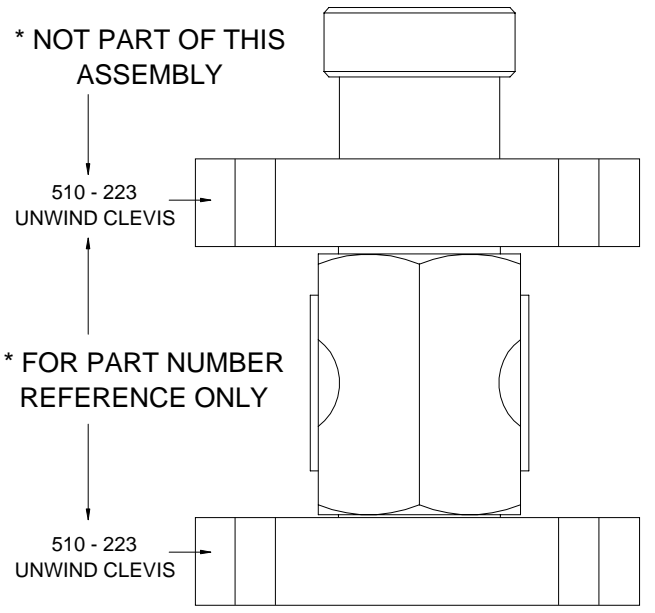
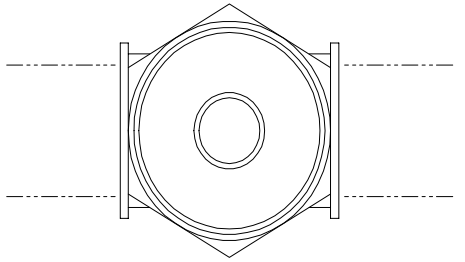
## Drive Side



## Control Side



REQ'D	DESCRIPTION	PART NO.	ITEM
1	PIN, PIVOT, UNWIND	625-008	1
2	BUSHING, FLANGE, NYLON	500-006	2
1	HOUSING, BRAKE	625-022	3
1	ROLL PIN, 1/8 X 1-3/4	095-105	4
1	PISTON, BRAKE	625-019	5
4	SPRING, DISC, 3/4 X 1-1/2	089-009	6
1	PAD, BRAKE, TOP	625-020	7
1	PAD, BRAKE, BOTTOM	625-021	8
1	KNOB, ADJUSTMENT, BRAKE	465-020	9



UDETAIL A  
DISC SPRING ORIENTATION

3X SCALE

REV	DATE	BY	CHKD	APP'D	DESCRIPTION
E	25/96	RA	RS		
D	1/96	RA	RS		
C	11/66	RA	RS		
B	11/61	RA	RS		
A	09/37	RA	RS		

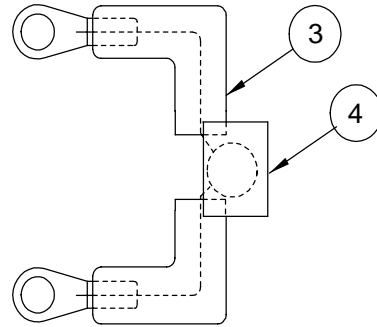
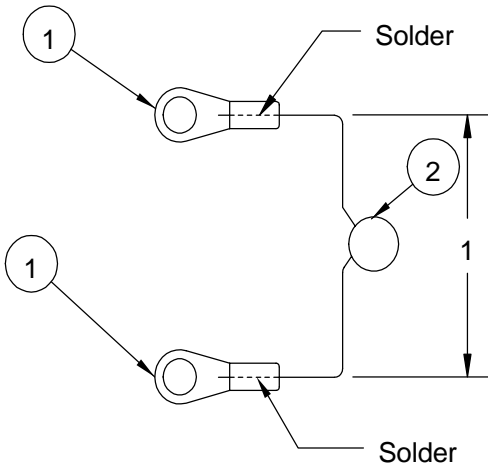
SHEET 1 OF 1	
UNLESS OTHERWISE SPECIFIED TOLERANCE	
DIM AS SHOWN	TOL
X.X	F.184
X	F.185
X.X	F.180
X.XX	F.170
X.XXX	F.165

FRESH TO BE	
12	√

GBC PRO-TECH	
4151 Anderson Road, DeForest, Wisconsin 53532	
Phone (608) 245-8444 Fax (608) 245-8445	
TITLE	
ASSEMBLY, BRAKE	
DATE	11-15-96
DRAWN BY	RA S
SCALE	1/1
SIZE	C
DWG	001-158

REQ'D	DESCRIPTION	PART NO.	ITEM
2	Connector ring	215-006	1
1	METAL-OXIDE VARISTOR	185-006	2
2	SHRINK TUBE, 1/8 DIA. BY 1.0"	180-425	3
1	SHRINK TUBE, 0.5" DIA. BY 0.85"	180-450	4

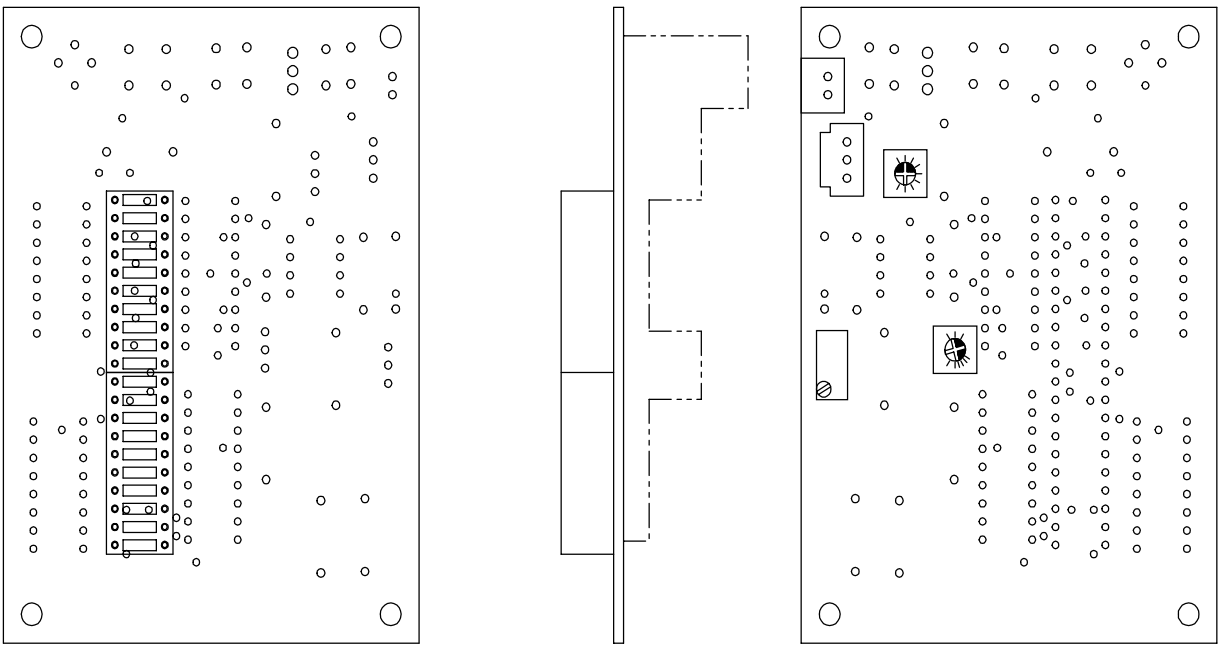
Apply a heat shrink tube after soldering




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UNLESS OTHERWISE SPECIFIED TOLERANCE			<b>Pro-Tech Engineering</b> 2117 N. Stoughton Rd. Madison, Wisconsin 53704 Phone (608) 246-8844 Fax (608) 246-8645
DIM. AS SHOWN	TOL.	FINISH TO BE	
X/X	P 1/64	125° √	
X.	P .050		
X.X	P .020		
X.XX	P .010	ANGLES P 1D	DATE: 3-26-96
X.XXX	P .005		DRAWN BY: HZ
			DWG SCALE: A1
			Dwg: 001-342

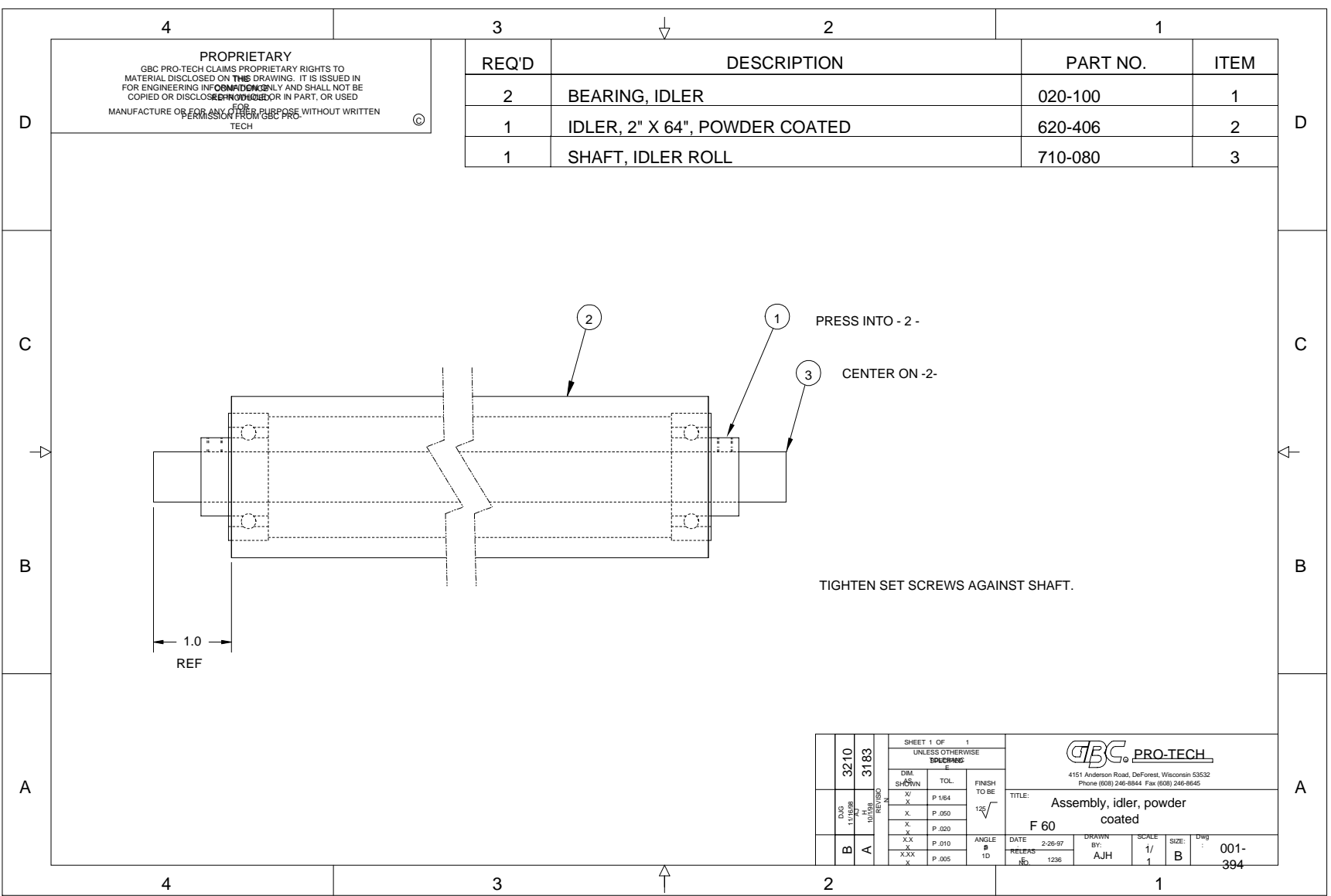
REQ'D	DESCRIPTION	PART NO.	ITEM
1	PARTS LIST SPEC. DOC	001-374.xls	1
1	TEST AND CALIB.DOC	820-050.	2
1	SCHEMATIC	810-022	3
1	FABRICATED PCB	671-005	4

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- 1.SOLDER SPEC: WAVE SOLDERING
- 2.UL SPEC: UL 796,SEVENTH EDITION

		SHEET 1 OF 1		 4151 Anderson Road, DeForest, Wisconsin 53532 Phone (608) 246-8844 Fax (608) 246-8645								
		UNLESS OTHERWISE SPECIFIED TOLERANCE								TITLE: ASSY, FORCE GAUGE PCB		
REVISION	DIM. AS SHOWN	TOL.	FINISH TO BE 125√	DATE:	4-30-97	DRAWN BY:	GTS	SCALE:	1/1	SIZE:	A	Dwg: 001-374
	X/X	P 1/64		RELEASE NO.	2032							
	X.	P .050		ANGLES P 1D								
	X.X	P .020										
	X.XX	P .010										
X.XXX	P .005											

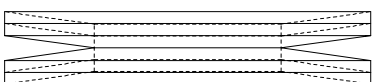


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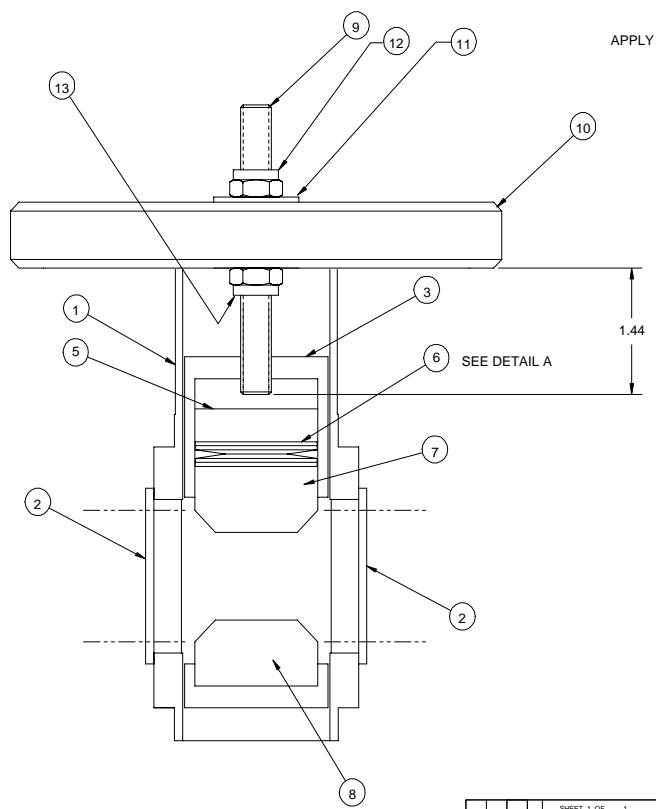
REQ'D	DESCRIPTION	PART NO.	ITEM
2	BEARING, IDLER	020-100	1
1	IDLER, 2" X 64", POWDER COATED	620-406	2
1	SHAFT, IDLER ROLL	710-080	3

3210		3183		SHEET 1 OF 1		UNLESS OTHERWISE SPECIFIED		GBC PRO-TECH	
DWG	REV	DATE	BY	DATE	BY	SCALE	SIZE	DWG	NO.
B	A	2-26-97	AJH	1236	1236	1/1	B	001-394	
DIM. SHOWN		TOL.		FINISH TO BE		TITLE:			
X	P.164	X	P.050	X	P.020	Assembly, idler, powder coated			
X	P.010	X	P.005	ANGLE # 1D		F 60			

REQ'D	DESCRIPTION	PART NO.	ITEM
1	PIN, PIVOT, UNWIND	625-008	1
2	BUSHING, FLANGE, NYLON	500-006	2
1	HOUSING, BRAKE	625-022	3
1	ROLL PIN, 1/8 X 1-3/4	095-105	4
1	PISTON, BRAKE	625-019	5
4	SPRING, DISC, 3/4 X 1-1/2	089-009	6
1	PAD, BRAKE, TOP	625-020	7
1	PAD, BRAKE, BOTTOM	625-021	8
1	STUD	645-024	9
1	UNWIND DIAL	625-018	10
1	3/8 WASHER	STK	11
1	3/8 NYLOC NUT	STK	12
1	3/8 NUT	STK	13



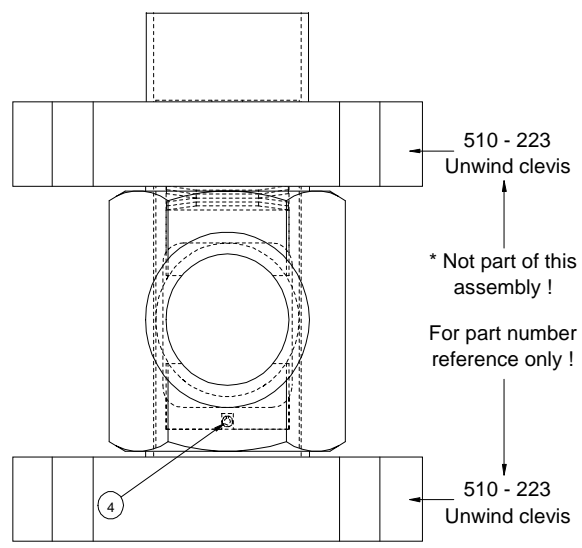
UDETAIL A  
DISC SPRING ORIENTATION  
3X SCALE



APPLY ANTI-SIEZE COMPOUND



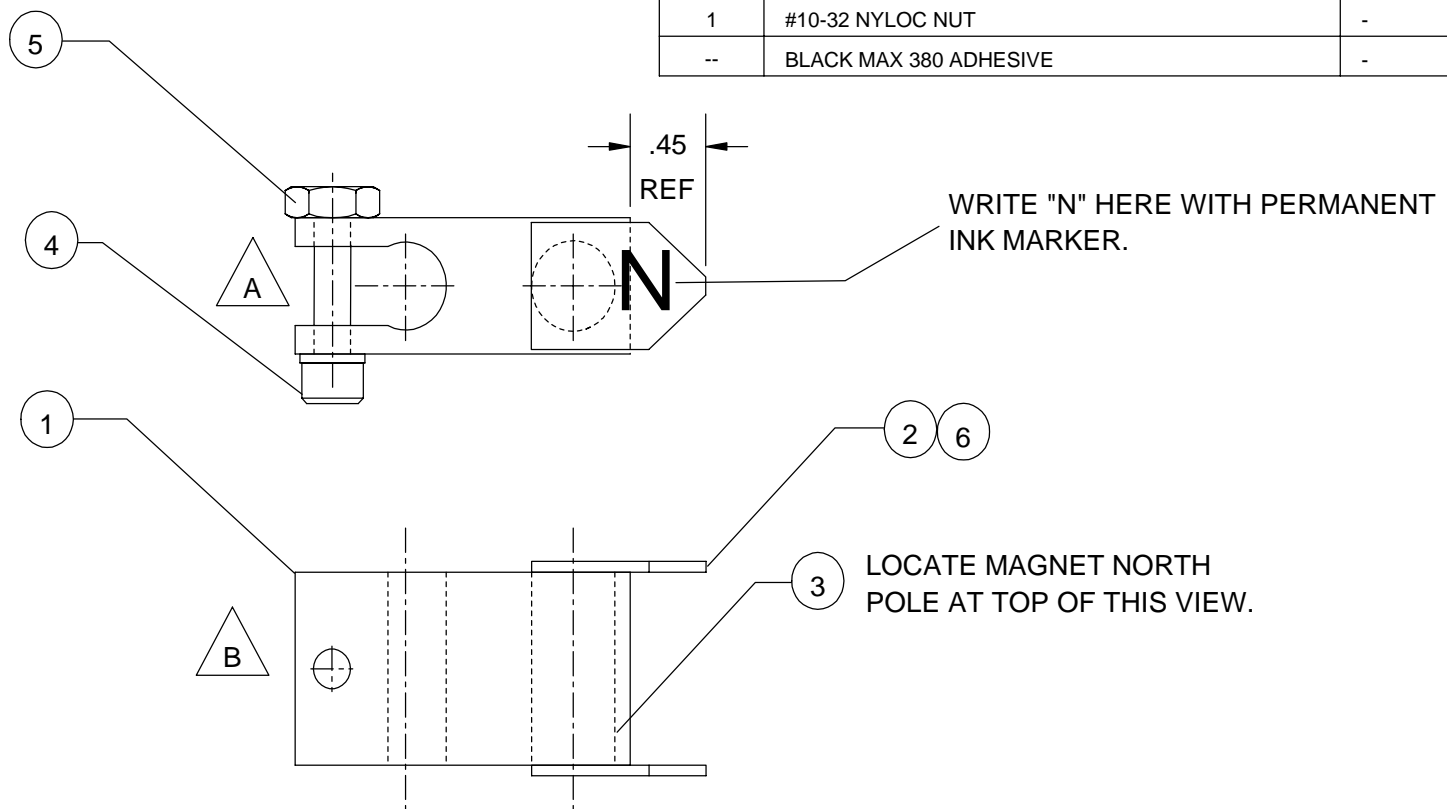
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2872		SHEET 1 OF 1		UNLESS OTHERWISE SPECIFIED TOLERANCE		 4151 Anderson Road, DeForest, Wisconsin 53532 Phone (825) 346-8844 Fax (825) 346-8845	
REV	DATE	BY	CHKD	DMG, AS SHOWN	TOL.	FINISH TO BE	TITLE: <b>ASSEMBLY, BRAKE</b> <b>DS-60, F-60</b>
A				.XX	F .154	12 $\sqrt{\text{R}}$	
				X	F .050		DATE: 2-24-97
				X.X	F .020		RELEASE NO: 1231
				X.XX	F .010	ANGLES P 1 D	DRAWN BY: AJ H
				X.XXX	F .005		SCALE: 1/1
							SIZE: C
							Dep: 001-396

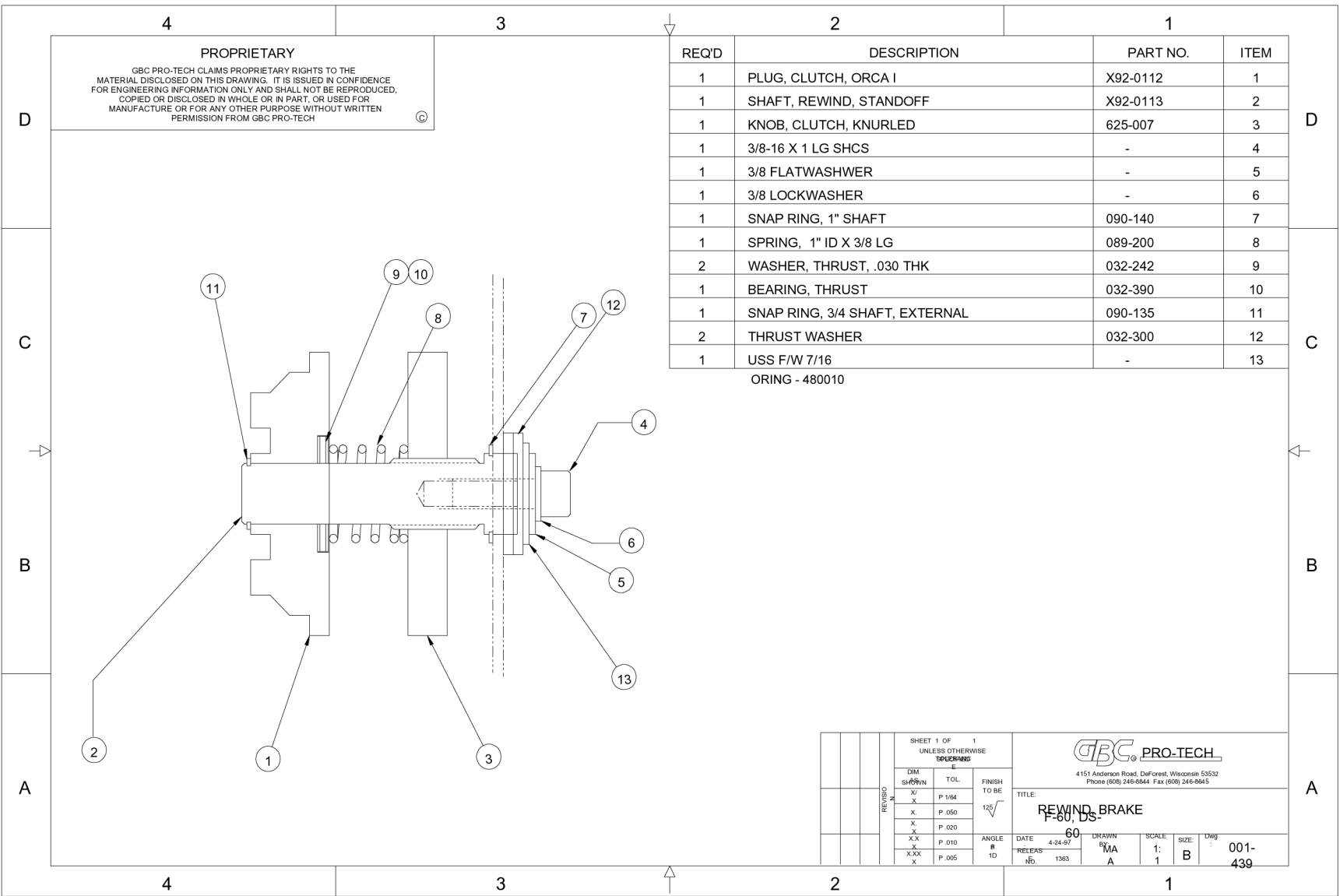
REQ'D	DESCRIPTION	PART NO.	ITEM
1	BRACKET, HALL SENSOR	510-226	1
2	PLATE	672-020	2
1	MAGNET	475-701	3
1	#10-32 SHCS	-	4
1	#10-32 NYLOC NUT	-	5
--	BLACK MAX 380 ADHESIVE	-	6

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LOCATE MAGNET NORTH POLE AT TOP OF THIS VIEW.

2799		2767		SHEET 1 OF 1			 4151 Anderson Road, DeForest, Wisconsin 53532 Phone (608) 246-8644 Fax (608) 246-8645				
AJH	6-3-97	AJH	5-19-97	UNLESS OTHERWISE SPECIFIED TOLERANCE							
B	A	REVISION		DIM. AS SHOWN	TOL.	FINISH TO BE	TITLE: <b>ASSY, MAGNET/FORCE SENSOR F-60/DS-60</b>				
				X/X	P 1/64	125√					
				X.	P .050						
				X.X	P .020						
				X.XX	P .010	ANGLES P 1D	DATE: 4-22-97	DRAWN BY: AJH	SCALE: 1/1	SIZE: A	Dwg: 001-437
				X.XXX	P .005		RELEASE NO. 1404				

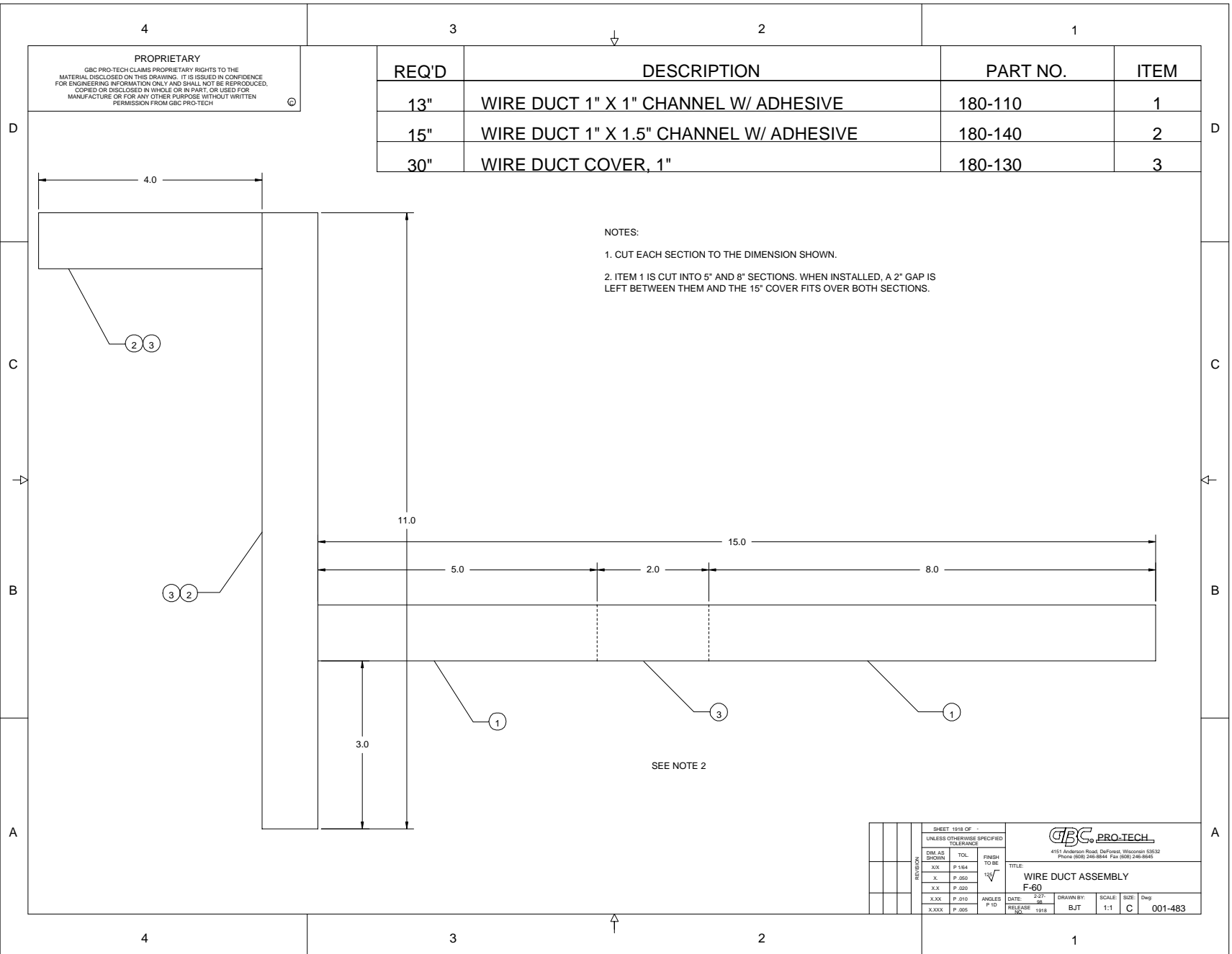


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REQ'D	DESCRIPTION	PART NO.	ITEM
1	PLUG, CLUTCH, ORCA I	X92-0112	1
1	SHAFT, REWIND, STANDOFF	X92-0113	2
1	KNOB, CLUTCH, KNURLED	625-007	3
1	3/8-16 X 1 LG SHCS	-	4
1	3/8 FLATWASHER	-	5
1	3/8 LOCKWASHER	-	6
1	SNAP RING, 1" SHAFT	090-140	7
1	SPRING, 1" ID X 3/8 LG	089-200	8
2	WASHER, THRUST, .030 THK	032-242	9
1	BEARING, THRUST	032-390	10
1	SNAP RING, 3/4 SHAFT, EXTERNAL	090-135	11
2	THRUST WASHER	032-300	12
1	USS F/W 7/16 ORING - 480010	-	13

SHEET 1 OF 1 UNLESS OTHERWISE SPECIFIED				
DIM. SHOWN TOL. FINISH TO BE X/ P.1/64 X P.050 X P.020 XX P.010 XXX P.005			4151 Anderson Road, DeForest, Wisconsin 53532 Phone (608) 246-8544 Fax (608) 246-8645	
TITLE: <b>REWIND BRAKE</b> F-60, DS.			DATE: 4-24-97	DRAWN BY: MA
ANGLE: 125° B ID			RELEASE NO: 1383	SCALE: 1:1
				SIZE: B
				DWG NO: 001-439

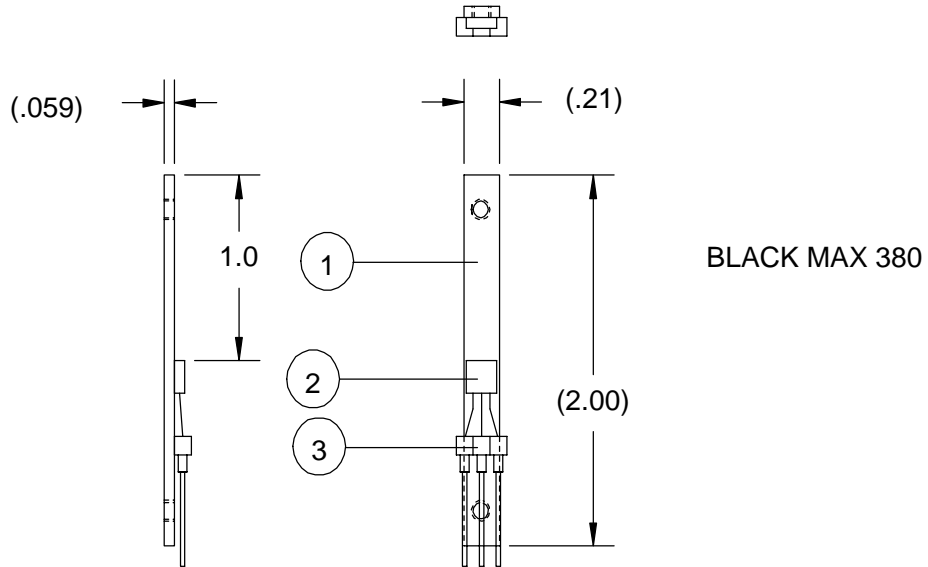




SHEET 1918 OF			GBC PRO-TECH		
UNLESS OTHERWISE SPECIFIED TOLERANCE			4151 Anderson Road, DeForest, Wisconsin 53532 Phone (608) 246-8844 Fax (608) 246-8845		
DIM AS SHOWN	TOL.	FINISH TO BE	TITLE		
.XX	F .184	1 $\sqrt{2}$	WIRE DUCT ASSEMBLY		
X	F .250		F-60		
XX	F .320		DATE: 2-27-98		
X.XX	F .510	ANGLES P 10	RELEASE TO:	DATE: 1918	DRAWN BY: BJT
X.XXX	F .005				SCALE: 1:1
					SIZE: C
					Dwg: 001-483

REQ'D	DESCRIPTION	PART NO.	ITEM
1	FLAT	672-021	1
1	TRANSDUCER,HALL EFFECT	185-007	2
1	TERMINAL 3 LEAD	217-001	3

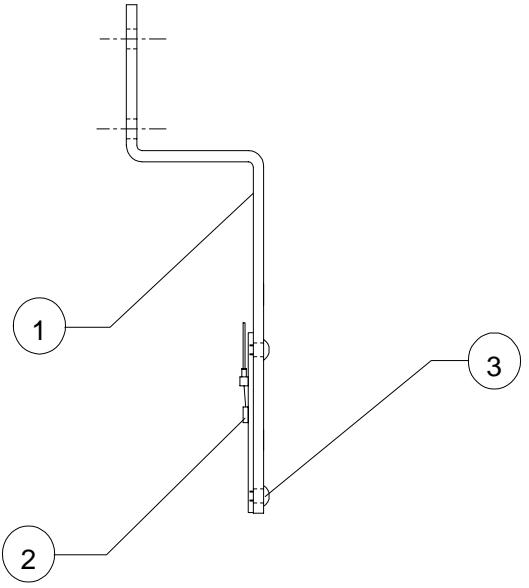
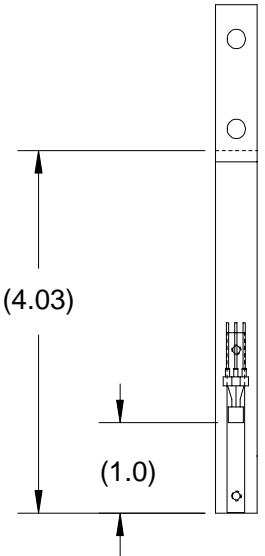
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SHEET 1 OF 1			 4151 Anderson Road, DeForest, Wisconsin 53532 Phone (608) 246-8844 Fax (608) 246-8645				
UNLESS OTHERWISE SPECIFIED TOLERANCE							
REVISION	DIM. AS SHOWN	TOL.	FINISH TO BE 125√	TITLE: <b>ASSEMBLY, FORCE SENSOR</b>			
	X/X	P 1/64					
	X.	P .050					
	X.X	P .020					
	X.XX	P .010	ANGLES P 1D				DATE: 3/31/98
X.XXX	P .005		RELEASE NO. 1945				

REQ'D	DESCRIPTION	PART NO.	ITEM
1	GUIDE BRACKET	595-012	1
1	TRANSDUCER ASSY	001-504	2
2	#4-40 x 1/8 BHSCS	STK	3

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SHEET 1 OF 1			 4151 Anderson Road, DeForest, Wisconsin 53532 Phone (608) 246-8844 Fax (608) 246-8645					
UNLESS OTHERWISE SPECIFIED TOLERANCE								
REVISION	DIM. AS SHOWN	TOL.	FINISH TO BE 125√	TITLE:				
	X.X	P .1/64		FORCE SENSOR ASSY				
	X.	P .050		F60/DS60				
	X.X	P .020	ANGLES P 1D	DATE:	DRAWN BY:	SCALE:	SIZE:	Dwg:
	X.XX	P .010		3/31/98	AJH	1:2	A	001-505
X.XXX	P .005		RELEASE NO.	1946				

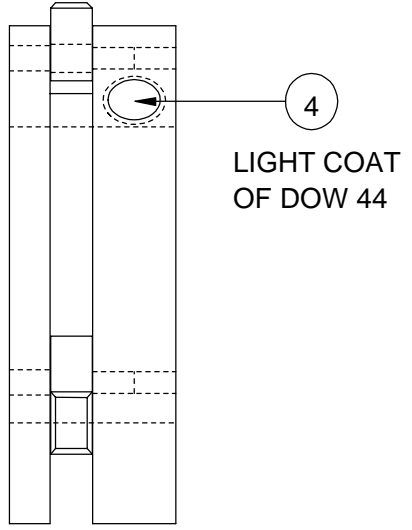
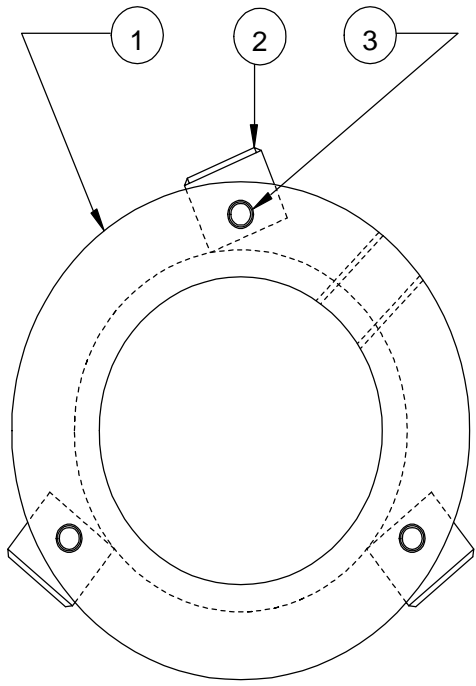
4	3	2	1																																																																																										
<p style="text-align: center;"><b>PROPRIETARY</b></p> <p style="font-size: 8px;">GBC PRO-TECH CLAIMS PROPRIETARY RIGHTS TO THE MATERIAL DISCLOSED ON THIS DRAWING. IT IS ISSUED IN CONFIDENCE FOR ENGINEERING INFORMATION ONLY AND SHALL NOT BE REPRODUCED, COPIED OR DISCLOSED IN WHOLE OR IN PART, OR USED FOR MANUFACTURE OR FOR ANY OTHER PURPOSE WITHOUT WRITTEN PERMISSION FROM GBC PRO-TECH</p>	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 10%;">REQ'D</th> <th style="width: 60%;">DESCRIPTION</th> <th style="width: 15%;">PART NO.</th> <th style="width: 15%;">ITEM</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">7</td> <td>TERMINAL, GRAY, 4mm</td> <td>217-120</td> <td style="text-align: center;">1</td> </tr> <tr> <td style="text-align: center;">1</td> <td>TERMINAL, GROUND, 4mm</td> <td>217-140</td> <td style="text-align: center;">2</td> </tr> <tr> <td style="text-align: center;">1</td> <td>RAIL END</td> <td>217-170</td> <td style="text-align: center;">3</td> </tr> <tr> <td style="text-align: center;">1</td> <td>DIN RAIL</td> <td>217-033</td> <td style="text-align: center;">4</td> </tr> </tbody> </table>		REQ'D	DESCRIPTION	PART NO.	ITEM	7	TERMINAL, GRAY, 4mm	217-120	1	1	TERMINAL, GROUND, 4mm	217-140	2	1	RAIL END	217-170	3	1	DIN RAIL	217-033	4																																																																							
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A	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 10%;"></td> <td style="width: 10%;"></td> <td style="width: 10%;"></td> <td style="width: 10%;"></td> <td style="width: 10%;"></td> <td style="width: 10%;"></td> <td style="width: 10%;"></td> <td style="width: 10%;"></td> <td style="width: 10%;"></td> <td style="width: 10%;"></td> </tr> <tr> <td></td> <td style="text-align: center;">D.O.C.</td> <td style="text-align: center;">REVISED</td> <td style="text-align: center;">3161</td> <td colspan="3" style="text-align: center;">SHEET 1 OF 1 UNLESS OTHERWISE SPECIFIED</td> <td colspan="3" style="text-align: center;"> </td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td style="font-size: 8px;">DIM. SHOWN</td> <td style="font-size: 8px;">TOL.</td> <td style="font-size: 8px;">FINISH TO BE</td> <td colspan="3" style="text-align: center;">                 4151 Anderson Road, DeForest, Wisconsin 53532                  Phone (608) 246-8844 Fax (608) 246-8645             </td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td style="font-size: 8px;">X</td> <td style="font-size: 8px;">P 1.64</td> <td style="font-size: 8px;">120</td> <td colspan="3" style="text-align: center;">                 TITLE:  <b>ASSEMBLY, TERMINAL BLOCK</b> </td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td style="font-size: 8px;">X</td> <td style="font-size: 8px;">P .050</td> <td style="font-size: 8px;">120</td> <td style="font-size: 8px;">DATE</td> <td style="font-size: 8px;">DRAWN BY:</td> <td style="font-size: 8px;">SCALE</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td style="font-size: 8px;">X</td> <td style="font-size: 8px;">P .020</td> <td style="font-size: 8px;">120</td> <td style="font-size: 8px;">4/20/98</td> <td style="font-size: 8px;">AJH</td> <td style="font-size: 8px;">1/1</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td style="font-size: 8px;">XX</td> <td style="font-size: 8px;">P .010</td> <td style="font-size: 8px;">ANGLE</td> <td style="font-size: 8px;">RELEASE NO.</td> <td style="font-size: 8px;">1884</td> <td style="font-size: 8px;">B</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td style="font-size: 8px;">X</td> <td style="font-size: 8px;">P .005</td> <td style="font-size: 8px;">8 1D</td> <td colspan="3" style="font-size: 8px;">SIZE: DWG : 001-509</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td colspan="3"></td> </tr> </table>													D.O.C.	REVISED	3161	SHEET 1 OF 1 UNLESS OTHERWISE SPECIFIED										DIM. SHOWN	TOL.	FINISH TO BE	4151 Anderson Road, DeForest, Wisconsin 53532 Phone (608) 246-8844 Fax (608) 246-8645							X	P 1.64	120	TITLE: <b>ASSEMBLY, TERMINAL BLOCK</b>							X	P .050	120	DATE	DRAWN BY:	SCALE					X	P .020	120	4/20/98	AJH	1/1					XX	P .010	ANGLE	RELEASE NO.	1884	B					X	P .005	8 1D	SIZE: DWG : 001-509													A
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**PROPRIETARY**  
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REQ'D	DESCRIPTION	PART NO.	ITEM
1	CHUCK,CORE	530-023	1
3	BLOCK,PIVOT	501-036	2
3	PIN,DOWEL,1/8 DIA X 3/4	095-102	3
1	SET SCREW,BRASS,3/8-16 X 3/8	050-022	4

**NOTE:**  
 ITEM 2 MUST PIVOT FREELY



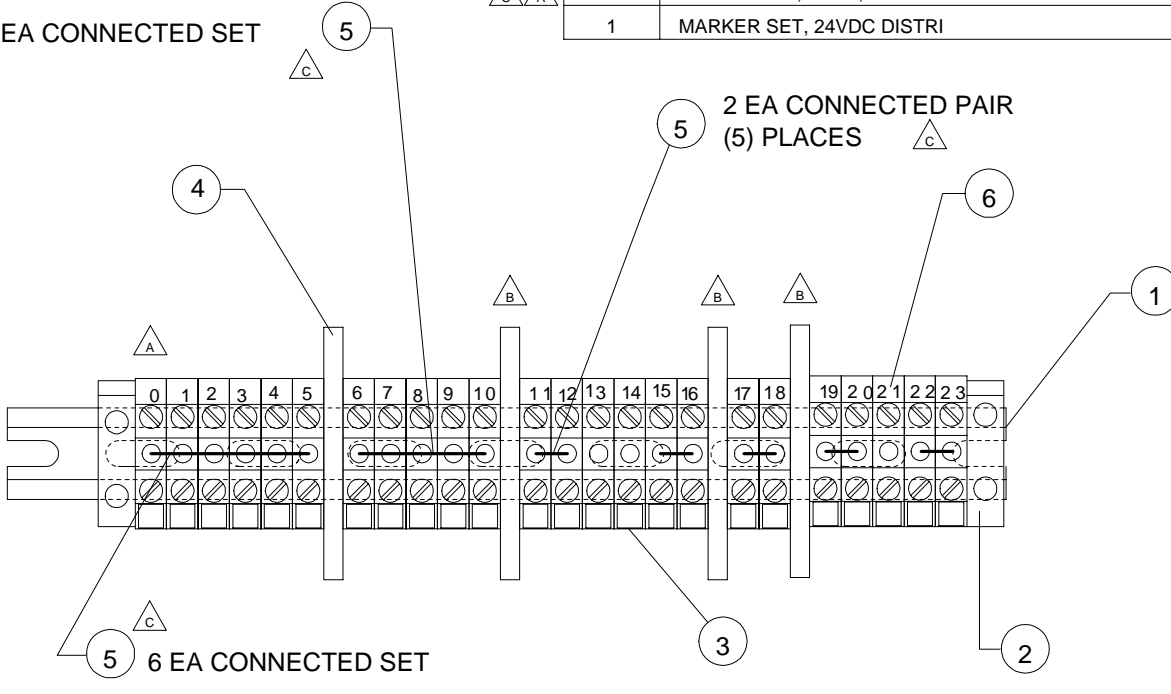
SHEET 1 OF 1			 4151 Anderson Road, DeForest, Wisconsin 53532 Phone (608) 246-8844 Fax (608) 246-8645			
UNLESS OTHERWISE SPECIFIED TOLERANCE						
REVISION	DIM. AS SHOWN	TOL.	FINISH TO BE	TITLE: <b>ASSY,CORE CHUCK, QUICK RELEASE</b>		
	X/X	P 1/64	125√			
	X.	P .050				
	X.X	P .020				
	X.XX	P .010	ANGLES P 1D	DATE: 4/17/98	DRAWN BY: AJH	SCALE: 1/1
X.XXX	P .005		RELEASE NO. 1981			Dwg: 001-510

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REQ'D	DESCRIPTION	PART NO.	ITEM
1	DIN RAIL	217-212	1
2	END BLOCK,E/MK2	185-020	2
24	TERMINAL,MINI,MBK 2.5/E	185-022	3
4	PARTITION PLATE,ATP-MBK	217-042	4
*	BRIDGE BAR,FIXED,FBRNI 10-5 N	217-021	5
1	MARKER SET, 24VDC DISTRI	217-094	6

5 EA CONNECTED SET

2 EA CONNECTED PAIR  
(5) PLACES



\* BRIDGE BARS ARE PURCHASED IN INTERCONNECTED 10-SETS. CUT AND POSITION THE INTERCONNECTED-COUNTS AS SHOWN IN THE VIEW(S). MAKE SHOWN BRIDGE BAR SETS FROM FLOOR STOCK.

3285	3146	3142
AJH 3/18/89	D.G. 7-10-88	D.G. 6-24-88
C	B	A

SHEET 1983 OF 1		
UNLESS OTHERWISE SPECIFIED TOLERANCE		
DIM. AS SHOWN	TOL.	FINISH TO BE
X/X	P.1/64	125
X.	P.050	
X.X	P.020	
X.XX	P.010	ANGLES P 1D
X.XXX	P.005	

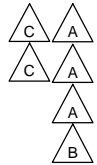


4151 Anderson Road, DeForest, Wisconsin 53532  
 Phone (608) 246-8844 Fax (608) 246-8645

TITLE:  
**ASSEMBLY, TERMINAL BLOCK (28)  
 F60**

DATE: 4/17/98	DRAWN BY: AJH	SCALE: 1:1	SIZE: A	Dwg: 001-512
RELEASE NO: 1983				

REQ'D	DESCRIPTION	PART NO.	ITEM
1	FUSE, 250V, 20 AMP, CERAMIC	186-135	1
2	FUSE, 2.5 AMP	186-220	2
1	MANUAL	930-023	3
1	BOX	475-010	4
1	TOWEL	475-950	5
1	ZIPPY KNIFE	475-620	6
1	MASKING TAPE	475-000	7
1	RUBBER CEMENT PICKUP	930320	8
4	MOUNT, MACHINE, ZSW-IV	470-101	9
1	STRAIN RELIEF, MAIN POWER	175-201	10
1	FUSE, 0.5 AMP	186-016	11
2	LINKAGE, CRANKHANDLE	629-018	12
2	BHSCS 3/8-16 X 5/8	-	13
1	WRENCH, 3/16 ALLEN	475-200	14
2	O-RING	480-005	15



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<b>C</b>	<b>3306</b>	BJT 4-9-99	629-018 QTY 2 WAS QTY 1, BHSCS 3/8-16 X 5/8 QTY 2 WAS BHSCS 3/8-16 X 1/2 QTY 1
<b>B</b>	<b>3290</b>	AJH 3/24/99	ADD O-RINGS.
<b>A</b>	<b>3249</b>	BJT 1-26-99	ADDED 629-018 QTY 1, 475-200 QTY 1, BHSCS 3/8-16 X 1/2 QTY 1 TO BILL OF MATERIAL

REV	ECN	BY	DESCRIPTION
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SHEET 1 OF 1		
UNLESS OTHERWISE SPECIFIED TOLERANCE		
DIM. AS SHOWN	TOL.	FINISH TO BE
X/X	P 1/64	125 $\sqrt{\quad}$
X.	P .050	
X.X	P .020	
X.XX	P .010	ANGLES P 1D
X.XXX	P .005	



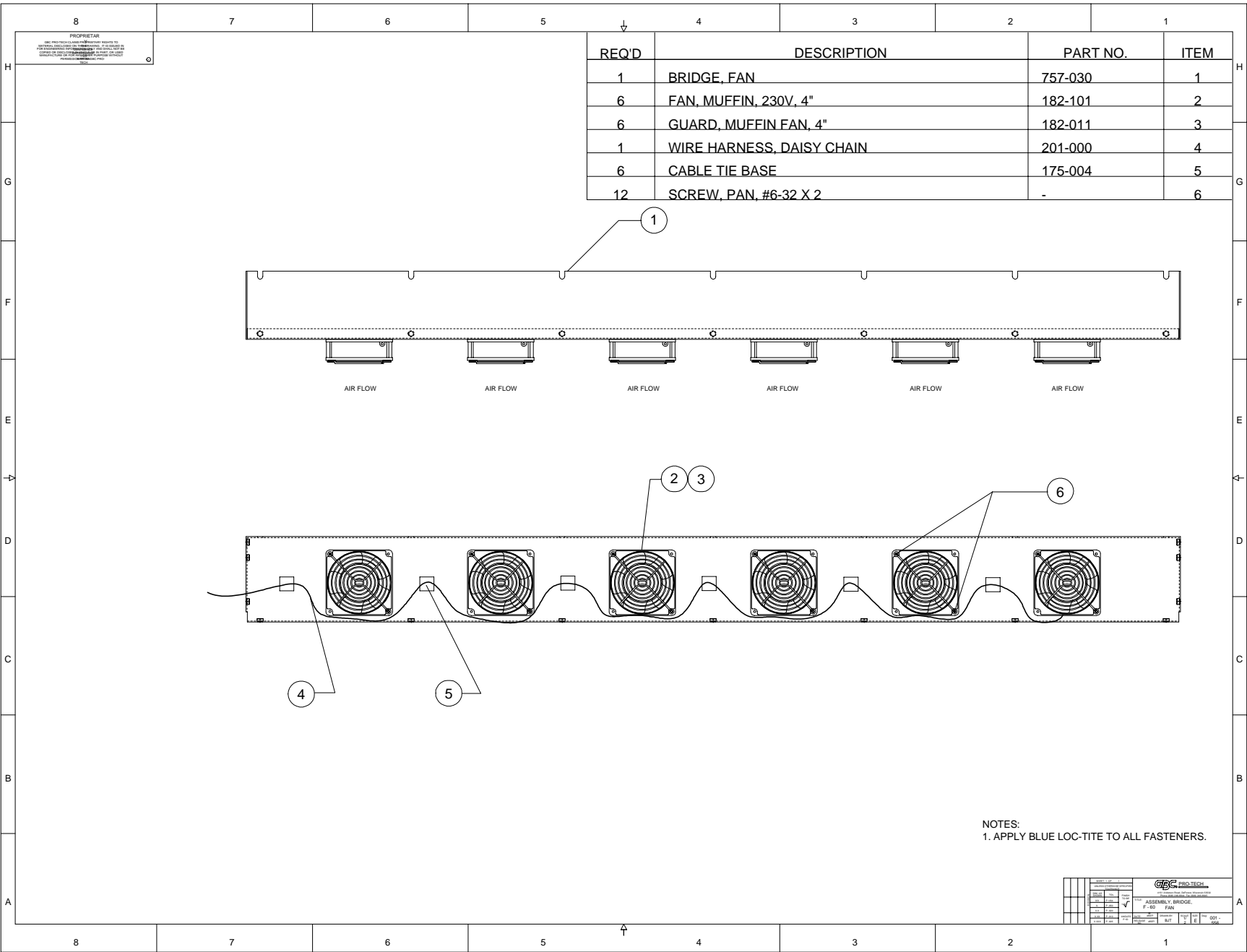
TITLE:  
**ACCESSORY KIT, F-60 PLUS**  
 -

DATE: 11/11/98	DRAWN BY: AJH	SCALE: 1/1	SIZE: A	Dwg: 001-551
RELEASE NO. 2260				









NOTES:  
1. APPLY BLUE LOC-TITE TO ALL FASTENERS.

GBC PRO-TECH	
DATE	11/12/00
BY	WJ
CHKD	WJ
APP'D	WJ
REV	1
ASSEMBLY BRIDGE	
F-60 FAN	
SCALE	1:1
UNIT	IN
DATE	001
REV	001





