# **Pro-Bind 1000 Professional Thermal Binding Machine**

**Instruction Manual** 



Call Us at 1-800-944-4573

# **Specifications**

Pro-Bind 1000 Dimensions: 15 1/2" wide, 8 7/8" tall, 4 1/4" deep

Net Weight: 2 pounds Power Supply: 110v/60HZ Binding Throat: 12" x 1 <sup>1</sup>/<sub>4</sub>" Binding Capacity: <sup>3</sup>/<sub>4</sub>"

## Warnings

- Never put fingers, plastic materials or any object other than a Pro-Bind cover into the throat of the Pro-Bind 1000.
- Never try to disassemble the machine or perform any maintenance on the machine without first contacting an authorized Pro-Bind dealer.
- Turn off the machine and unplug unit from wall when the unit is not in use.
- Do not use the unit around any water or liquid that may spill.
- Do not touch the heat plate directly when the unit is warming up, on or cooling down. It will be hot and could cause burns.

#### Warranty

Pro-Bind offers a one-year manufacturers warranty. Contact your local dealer for details.

## **Questions or Comments**

Please contact your local dealer or Pro-Bind at: www.pro-bind.com





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Number of Sheets to be Inserted	Spine Width Required
1 - 10	1/16"
5 - 15	3/ <sub>32</sub> "
10 - 25	1/8"
25 - 50	1/4"
40 - 75	3/811
65 - 100	1/2"
90 - 125	5/811
115 - 150	3/411

Use only as a guide for 20# bond paper. The number of sheets will vary with the thickness of text paper being bound. The best fit will be obtained by measuring the thickness of the document.



## **Binding & Operating Instructions**

- 1. Plug unit into a standard 100 volt grounded outlet.
- 2. Turn the ON/OFF switch, which is on the back right side of the unit. The red POWER indicator will light up. After approximately 2 minutes, the unit will beep and both green lights will light. The Pro-Bind 1000 is ready for use.
- 3. Jog documents and select the appropriate cover spine capacity.
- 4. Place the documents to be bound into the cover.
- 5. Place cover, spine down, onto the Pro-Bind 1000 heating plate. Make sure cover spine rests squarely on the heating element.
- 6. Press the Start Button on the left side for soft covers and on the right side for hard covers. The heat cycle will start and the associated green light will blink while binding.
- 7. At the end of the heating cycle an audible tone will alert that the binding cycle has finished and the green light will go back to solid green. Remove the document from the Pro-Bind 1000.
- 8. Jog document and place on the cooling rack attached to the back of the unit. Do not lay bound document flat to cool; always cool with spine on a flat surface.
- 9. Repeat process until all documents are bound.
- 10. After 3 minutes of non-use, the Pro-Bind 1000 will switch into energy saving mode. The unit will make two audible beeps and the red POWER light will begin to blink.
- 11. To resume binding, push the start button (either side). The POWER light will go solid and the unit will begin to reheat.
- 12. When the unit is ready to bind an audible tone will sound and the green lights will light again.
- 13. For hardcover binding heat on the hard cover cycle and place hardcover into the Hardcover Crimper to cool.

# **Binding Tips**

JOGGING - Jog each document before placing it in the cover to ensure all pages have contact with the glue strip. Failure to jog or poor jogging of the document can produce partial or weak binds.

MAINTENANCE - It is recommended to occasionally wipe the unit with a dry cloth and to keep it dust free. The heating plate should also be kept free from dust and excess glue. To remove excess glue from the heating plate simply heat unit fully, upon the end of the cycle unplug the unit and using a dry paper towel, wipe off heating plate. Be careful not to touch the heat plate directly it will be HOT.