

Akiles AlphaBind Comb Binding System

Instruction Manual

For Models:

CoilMac ECI 4:1 Coil

CoilMac ECI 5:1 Coil



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Standard Features:

- **FD 676:** High Volume with poly rollers, slitters, tractor feed and stand
- **FD 680:** High Volume with imprinter, steel upper rollers, slitters, tractor feed and stand
- **Both models:** Safety interlocks, conveyor

Options:

- Center slitter
- Static eliminator
- Cylinders for 2-up printing
- Merger for 2-up forms
- Tri-color ink roll
- Power drop stacker
- Photo-cell counter (6-digit)
- Crash imprinting
- Last form shut-off switch

PAPER WEIGHT: Up to 140 lb card stock, up to 8 parts



FD 680

Separate Multi-Part Forms Quickly and Easily

Three levels of performance are available to process continuous form documents. The Low-Volume **FD 550** processes at speeds of 0 to 200 feet per minute. The Medium-Volume **FD 666** processes at speeds of 30 to 350 feet per minute and is capable of handling forms up to 17" long. The High-Volume **FD 676** and **FD 680** operate at speeds up to 500 feet per minute.

All four bursters offer a wide array of options to meet individual customer needs. The Low and Medium-Volume models can be used up to five hours per day, five days a week. The High-Volume models are capable of continuous operation, seven days a week.

Specifications:

Speed:	Variable, 30 - 500 feet/minute
Form Size:	2.75" - 19" W x 2.75" - 17" L (slitting) 2.75" - 16.75" W x 2.75" - 17" L (non-slitting)
Power:	115 volts AC 50/60 Hz
Weight:	428 lbs.
Dimensions:	58" L x 41" W x 56" H (with stand)
Safety Certifications:	UL

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MEDIUM-VOLUME BURSTER

Standard Features:

- **FD 666:** Tractor feed, slitters, cabinet, safety interlocks, conveyor (17" maximum form length)

Options:

- Center slitter
- Cylinder for 2-up printing
- Extra-wide margin trimmers
- Photo-cell counter (6-digit)
- Power drop stacker
- Static eliminator

PAPER WEIGHT: 100 lb. total, up to 4 parts
(none exceeding 60 lb. tag stock)



FD 666

Specifications:

Speed:	Variable, 30 - 350 feet/minute
Form Size:	2.375" - 16" W x 2.75" - 17" L (slitting) 2.375" - 14.5" W x 2.75" - 17" L (non-slitting)
Power:	115 volts AC 50/60 Hz
Weight:	352 lbs.
Dimensions:	58" L x 41" W x 56" H (with cabinet)
Safety Certifications:	UL

LOW-VOLUME BURSTER

Standard Features:

- **FD 550:** Tractor feed, slitters, safety interlock, conveyor, cabinet

Options:

- Center slitter
- Cylinders for 2-up printing
- Tri-color ink roll
- Power drop stacker
- Static eliminator

PAPER WEIGHT: 100 lb. total, up to 4 parts
(none exceeding 60 lb. tag stock)



FD 550

Specifications:

Speed:	Variable, 0 - 200 feet/minute
Form Size:	2.375" - 16" W x 2.75" - 12" L (slitting) 2.375" - 14.5" W x 2.75" - 12" L (non-slitting)
Power:	115 volts AC 50/60 Hz
Weight:	193 lbs.
Dimensions:	59" L x 32" W x 56.5" H (with cabinet)
Safety Certifications:	UL