

SealerSales W-2510HT 10" Hand Press Double Impulse Sealer

Instruction Manual



Provided by

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TROUBLESHOOTING

| MALFUNCTIONS | REASONS | SUGGESTIONS |
|---|---|---|
| No sealing Power lamp is off | Disconnected plug Power cord is broken Transformer is broken | Check or change the plug Replace or repair the cord Replace the transformer |
| No sealing Power lamp is on Sealing lamp is on | Heater (heating element) is broken Spring hook our mounting spring is loose or in poor contact Terminals of the heating element are in poor contact | Replace the heater Clean or tighten spring hook connection Clean the terminals and adjust if needed |
| No sealing Power lamp is on Sealing lamp is off | Microswitch is activated Defective microswitch | Adjust the microswitch lever Adjust the microswitch position Replace the microswitch |
| Teflon cloth burn | Timer malfunction Prolonged heating time | Replace timer or relay Decrease the timer setting |
| Heating wire breaks | Worn Teflon adhesive | Replace the Teflon adhesive |
| Seal is wrinkled | Heating timer is set too high Cooling time is not enough | Lower the timer setting Continue pressing the upper lever for 1-2 seconds after the light goes off |
| Imperfect seal | Worn Teflon cloth Worn silicone rubber | Replace Teflon cloth Replace silicone rubber |
| Broken seal | Prolonged sealing time | Decrease timer setting |
| Non-full-weld seal | Sealing time is too short | Increase sealing time |
| Seal sticking | Dirty Teflon cloth Dirty sealing bar | Clean the Teflon cover Clean the silicone rubber sealing bar |

HAND PRESS DOUBLE IMPULSE SEALER

OPERATING INSTRUCTIONS
MODEL: W-2510HT



OPERATING INSTRUCTIONS

Before operating, check the heating element, Teflon cover, Teflon adhesive and sealing pad (silicone rubber).

1. Set the Power Switch to the **ON** position.
2. Choose either “Single-Wire” or “Double-Wire” sealing. Single wire will utilize only one element to seal and double wire will utilize both top and bottom elements to seal your material.
3. Adjust the timer setting according to the thickness of the sealing material. **Note: Always start with the lowest setting and gradually increase to the correct setting.**
4. Place the object to be sealed.
5. Pull the handle down and seal.
6. Wait 2-3 seconds to allow the seal to set and lift the handle.

MAINTENANCE TIPS

- Always keep the sealing platform clean and remove any residue found on the upper barrier (Teflon Cover) and Pressing Pad (Silicone Rubber).
- A good rule of thumb is to replace the bottom barrier tape (Teflon Adhesive) when replacing the Heating Element. The Teflon serves as a barrier between the metal seal arm and the heating element. Never allow the element to come in contact with the sealer arm as this will damage the timer.
- Be sure to turn OFF the power or unplug before replacing any parts.
- Clean the sealing platform with a dry cloth. Do not use water or solvents. Use silicone spray.

IMPORTANT POINTS TO REMEMBER

- **Read** all instructions before use. Save these instructions for later use.
- **Follow** all warnings and instructions marked on the product.
- **Unplug** this product from the power source before cleaning and/or changing any parts
- Do not rest anything on the power cord. Do not place the machine where the power cord may be stepped on or pulled.
- Always **keep out** of reach of **children** and pets.
- This sealer should only be in use with an **operator** in attendance.
- **Never insert** clothing, hands, fingers between the sealing jaws of sealers.
- **Never touch** the heating elements with bare hands while the sealer is plugged into a power source, or in operation, or just finished operation. It will be **HOT**.
- Be sure to **check** for **worn parts** before starting operation.
- Do not operate with a **damaged power cord** or plug.
- Always keep the unit **clean**. Do not use water. Silicone spray may be used to clean the unit. Be sure the unit is unplugged from the power source before cleaning.
- When changing **blade** (for sealers with cutters), be **careful** of the sharp edge.
- When changing the teflon adhesive, be sure the entire surface under the **heating element** is covered with a teflon adhesive. Bend down the excess teflon adhesive on both ends. This prevents the heating element from breaking and the machine from **grounding**.
- When replacing the **fuse**, be sure the exact voltage and ampere is used.
- Be sure to keep a record of your model number. Specify this number when ordering parts.
- When replacing any parts, be sure to **mark down** the exact locations of the connections.