

# ***James Burn ProCrease-M2.1 Manual Creasing Machine***

Instruction Manual



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# PRODUCT USER MANUAL

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JAMES BURN USA

**PROCREASE-M**

**Thank you for choosing our company's manual creasing machine.**

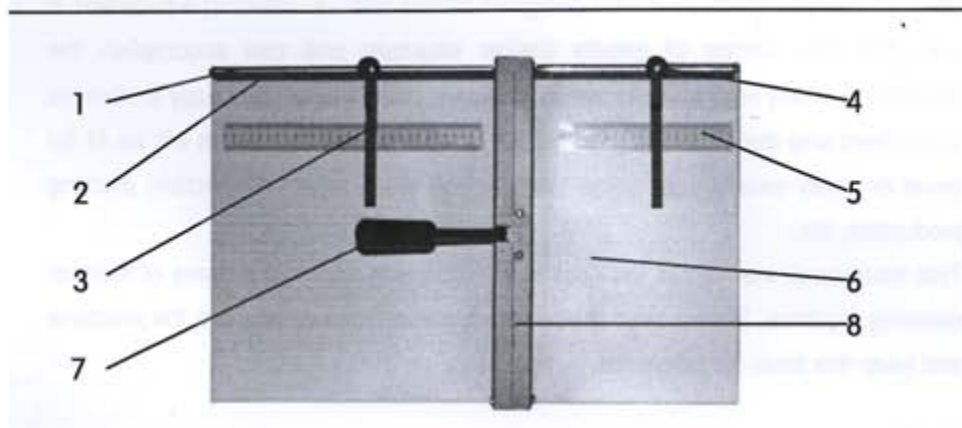
Manual creasing machine is new designed simple manual creasing equipment. It uses the new center of gravity design structure and can accomplish the impressing to any kind of paper which is thinner than 300g/m<sup>2</sup>. It is easy to operate, convenient and dependable, good quality, long time serviceable. It will be fit for cover or paper creasing for office, fast printing shop, album production, packing production, etc.

This hand book introduced the operation procedure and notice items of Manual creasing machine. Please read the following content before you use the machine and keep this book for reference.

## **CATALOGUE**

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## 1. Components Names



### Machine Structure

- |                           |                                    |                            |
|---------------------------|------------------------------------|----------------------------|
| 1. Fixed position vernier | 2. Vernier rail                    | 3. Moving position vernier |
| 4. Vernier lock           | 5. Position ruler                  | 6. Operation platform      |
| 7. Creaming handle        | 8. Mechanism core protection cover |                            |

## 2. Components List

| No. | Name             | Qty. | Notes                        |
|-----|------------------|------|------------------------------|
| 1   | creasing Machine | 1    |                              |
| 2   | Operation Handle | 1    | Inside under-prop of the box |
| 3   | User Menu        | 1    |                              |

## 3. Technical Parameter

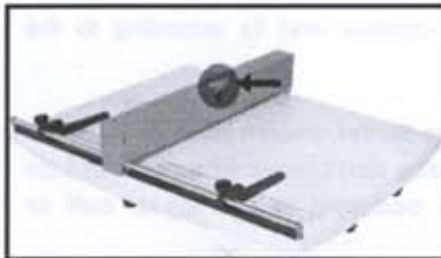
| Function/Model    | PROCREASE-M              |
|-------------------|--------------------------|
| Working Width     | 460mm/18"                |
| Working Thickness | <0.36mm/.01"             |
| Impress Width     | 1.3mm/.05"               |
| Impress Thickness | 0.4mm/.02"               |
| Machine Size      | 600×490×130mm/24"×19"×5" |
| Machine Weight    | 10.5kg/25lbs             |

## 4. Installation Instructions

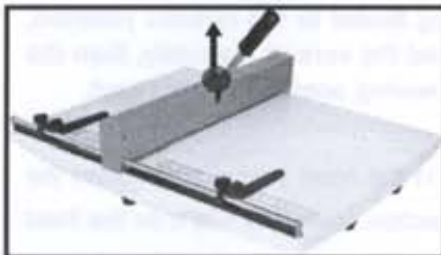
### Installation Location

Before the installation, please put the machine on an appropriate operation platform, leave enough operation space and be sure to set the machine up stable.

### Installation Method



- ⊕ Open the package, take out of machine stably.
- ⊕ Take out of the operation handle from the insert pack board.
- ⊕ Pull the paper board (please refer to left picture) backward until the operation handle installing hole shows.



**Note: please don't take the paper board out**

- ⊕ Fixed the operation handle into the installing hole
- ⊕ Push the operation handle downward softly, pull the paper board upward to take it out as shown in left picture

## 5. Operation Instructions



Please read the manual carefully before using Creasing Machine



One operator is required when the machine is working



**Please do not push the handle strongly, in case any damage occurred for the machine, which will shorten its usage**

## Operation Procedures

- Make sure the position and size of the creasing first, if only one piece of creasing is needed, fix the position of right-side Slide Positioning Model according to the creasing size
- If two pieces of creasing are needed, i.e. book spine creasing and reading creasing: make sure the position of book spine creasing first, move the right-side Slide Positioning Model to that position and fix, then move the left-side Slide Positioning Model to the correct position and fix according to the reading creasing size and position

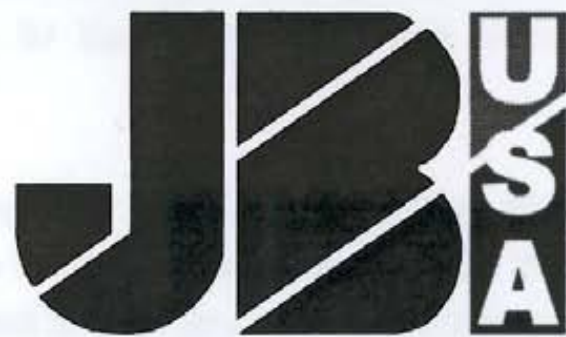


**When moving the Slide Positioning Model, please hold its head up and move the model parallelly. Please don't move when its head is on the vernier, in case any damage occurred to the model suit or vernier**



**When moving the Slide Positioning Model to the needed position, please push its head there, and fix the screws manually, then the model is fixed there, in case the creasing position is not exact**

- When the Slide Positioning Model is fixed in the needed position, put down the creasing papers from Mechanism core protection cover and rely it on the fixed Slide Positioning Model back side
- If only one piece of creasing is needed, move the paper rightward, and rely it on the fixed right-side Slide Positioning Model right side. Push the operation handle downward, hold it up, and take out of creasing paper. Creasing is ready
- If two pieces of creasing are needed, move the paper rightward first, and rely it on the fixed right-side Slide Positioning Model right side. Push the operation handle downward, hold it up, and then move the paper leftward, rely it on the left-side Slide Positioning Model left side. Push the operation handle downward, hold it up, and take out of creasing paper. Creasing is ready



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