

Morgana AutoCreaser Pro 33A Automatic Creasing and Perforating Machine

Parts List

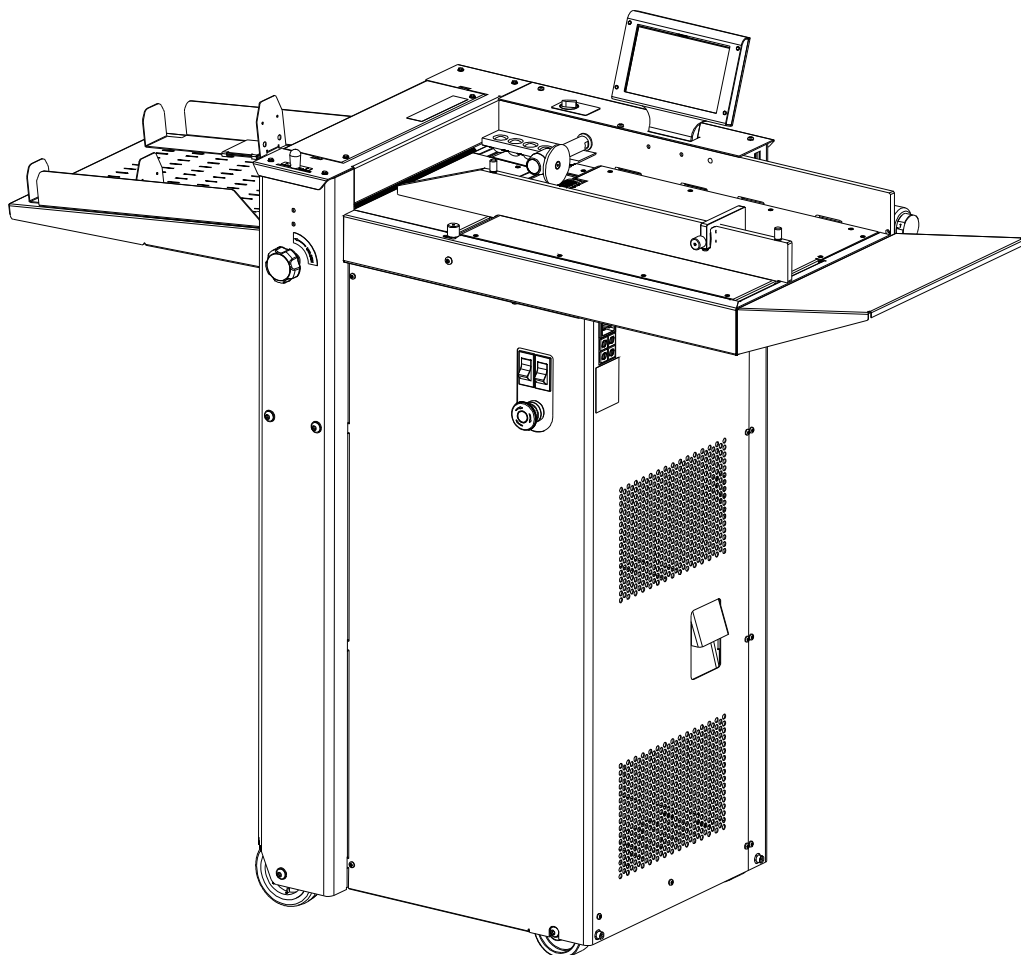


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AutoCreaser Pro 33



ILLUSTRATED PARTS MANUAL

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5500 NE Moore Court
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morgana

AutoCreaser Pro 33

ILLUSTRATED PARTS MANUAL

The Illustrated Parts Manual has been designed to assist when selecting a part or assembly which may be required to service or repair your machine.

The index on page four lists all of the major assemblies in the order in which the machine is constructed.

The following page demonstrates how to recognise a part from a sub-assembly and shows the quantity contained within the major assembly.

The major assembly number and description is listed at the top of the page and should always be quoted when ordering parts or when seeking technical advice.

Before ordering parts confirm that the model number of the machine (listed at the top of page four) is identical to the number stamped on the specification plate.

Whilst checking this, make a note of the serial number also stamped on the plate.

Some components will not be made available individually as they form part of a sub-assembly which may require specialist tools and knowledge to dismantle. The machine may not perform correctly if attempts are made to repair sub-assemblies of this type.

NOTE....

**ALWAYS READ THE OPERATORS MANUAL BEFORE MAKING ANY
ADJUSTMENTS TO YOUR MACHINE AND ALWAYS DISCONNECT THE POWER
SUPPLY BEFORE REMOVING ANY COVERS.**

USING THIS MANUAL.....

CIRCLED ITEM NUMBERS IN LISTS & ON ILLUSTRATIONS INDICATE SUB ASSEMBLIES.

ITEMS LISTED ARE AVAILABLE INDIVIDUALLY AS SPARE PARTS.

10			
11	92 - 039	1	SLIDE FRAME ASSEMBLY - Low
12	95-046	1	SWITCH ASSEMBLY - Set-up
13	95-047	1	SWITCH ASSEMBLY - Feed
14	95-049	1	SWITCH ASSEMBLY - Rotary Setting Dial
15	95-058	1	SWITCH ASSEMBLY - Push Button 1
16	95-059	1	SWITCH ASSEMBLY - Push Button 2
17	95-060	1	SWITCH ASSEMBLY - Push Button 3
18	95-064	1	SWITCH ASSEMBLY - Push Button 4
19			
30			

QUANTITY PER ASSEMBLY

NOTE....

Some sections have footnotes to explain various aspects of the parts lists and accompanying illustrations. They may also include warnings about the fitting of parts, their removal, or the need to use special tools.

TIP....

Some sections have tips to assist you in choosing spare parts for your machine or advice about keeping certain parts readily available to minimise downtime.

WARNING.....

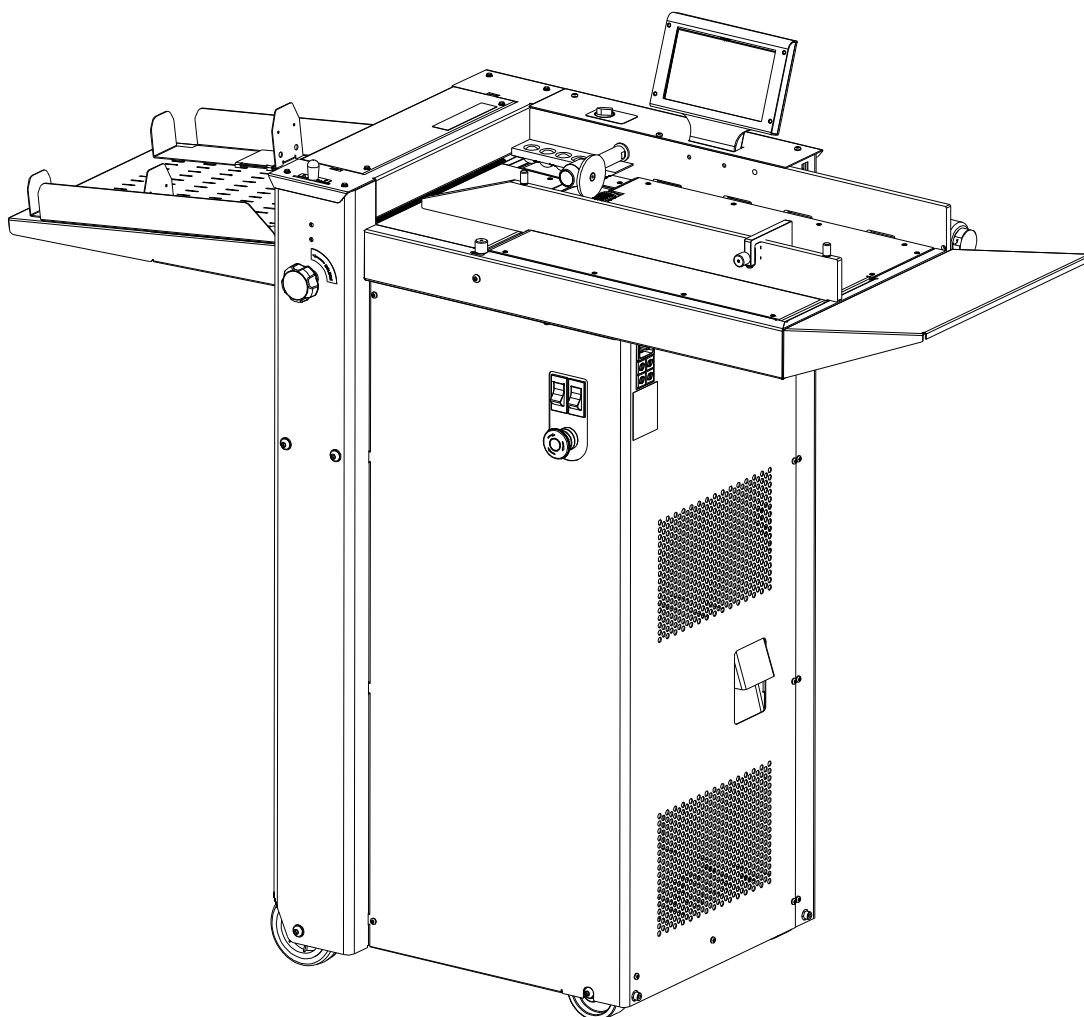
SOME SECTIONS HAVE WARNING NOTICES TO ADVISE YOU ABOUT ACTIONS WHICH MAY IMPAIR YOUR MACHINES PERFORMANCE OR CAUSE UNNECESSARY DAMAGE.

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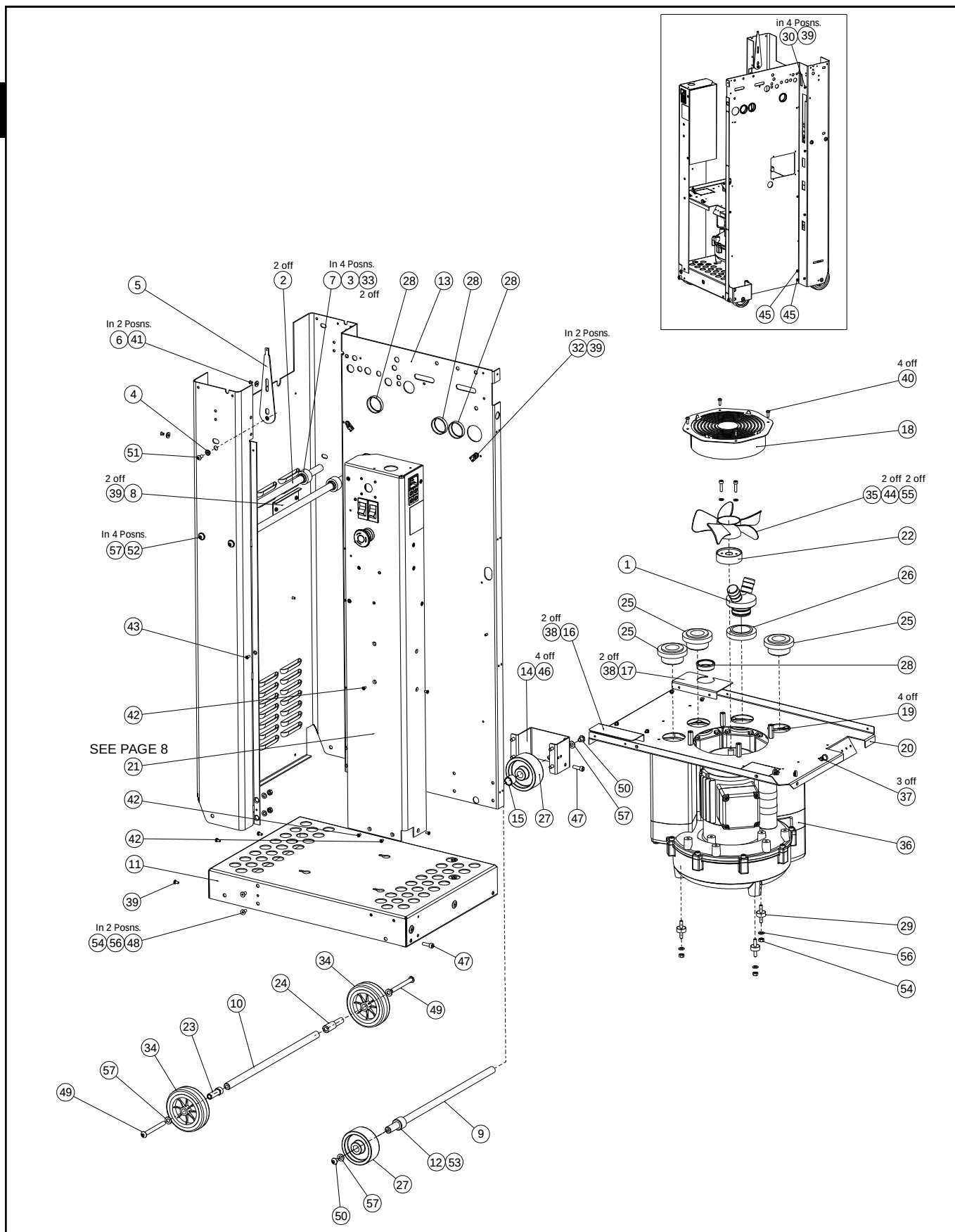
NOTE....

TIP...

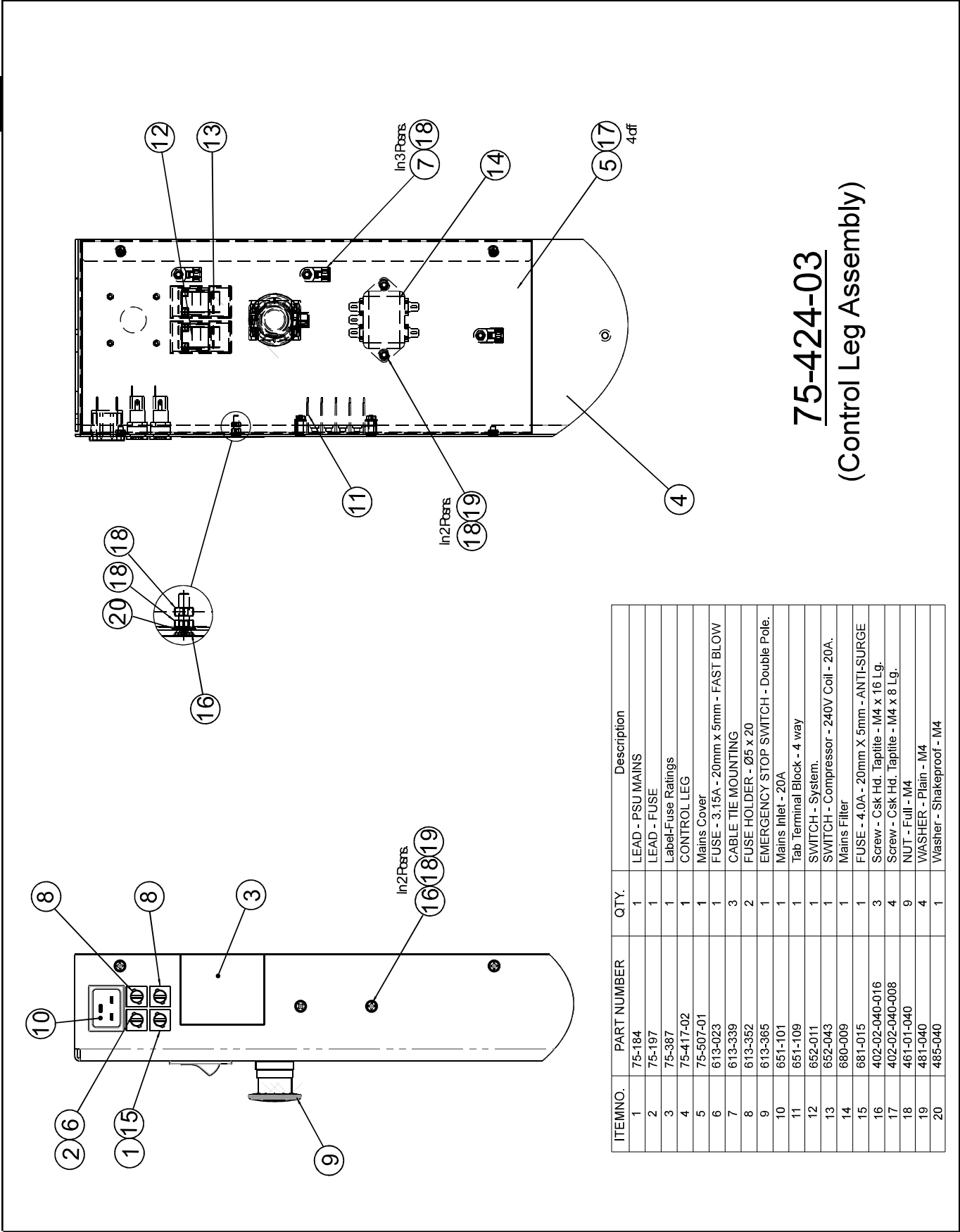
To assist you in quickly finding the section you require, there are numbered tabs positioned down the outside edges of each page.



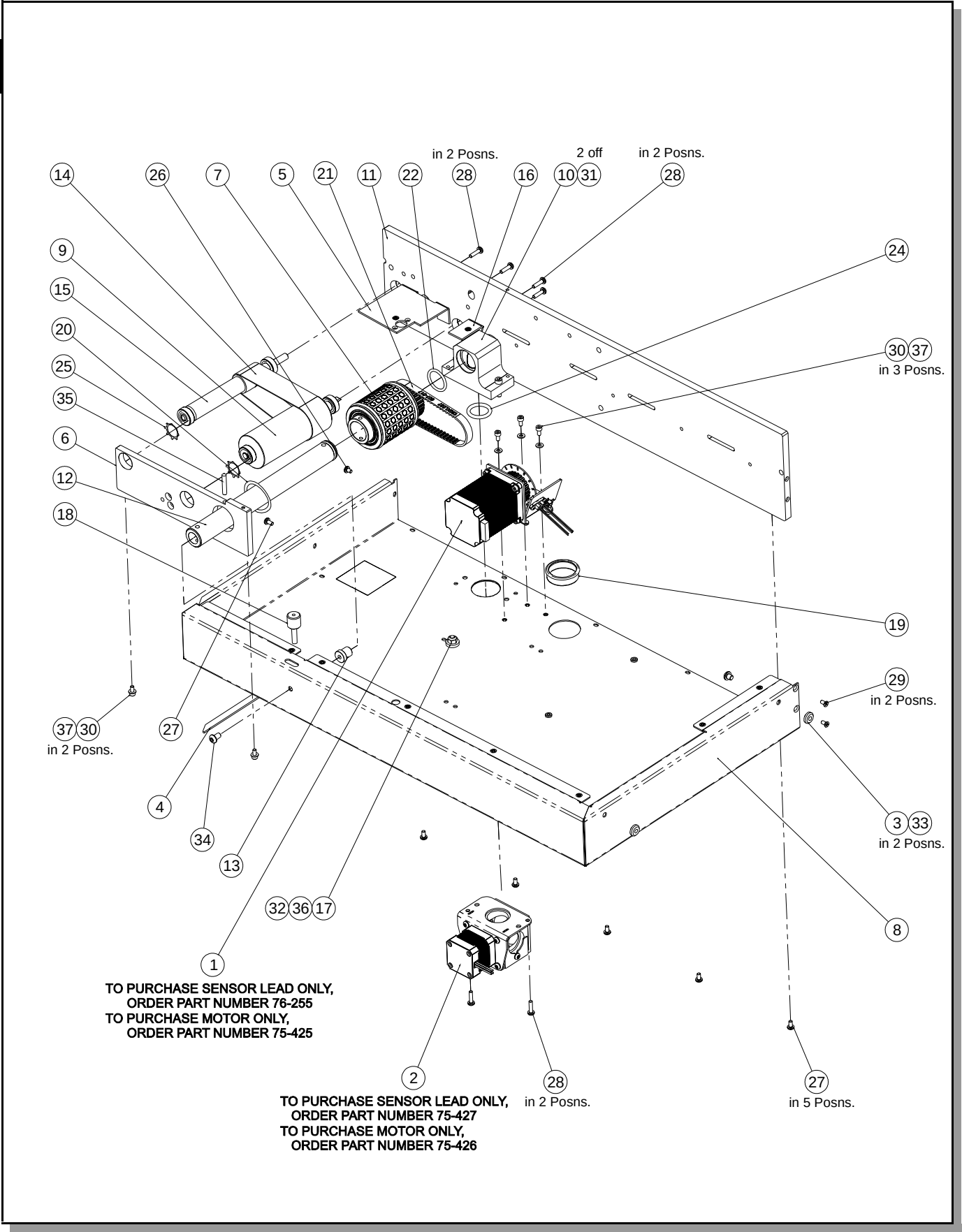
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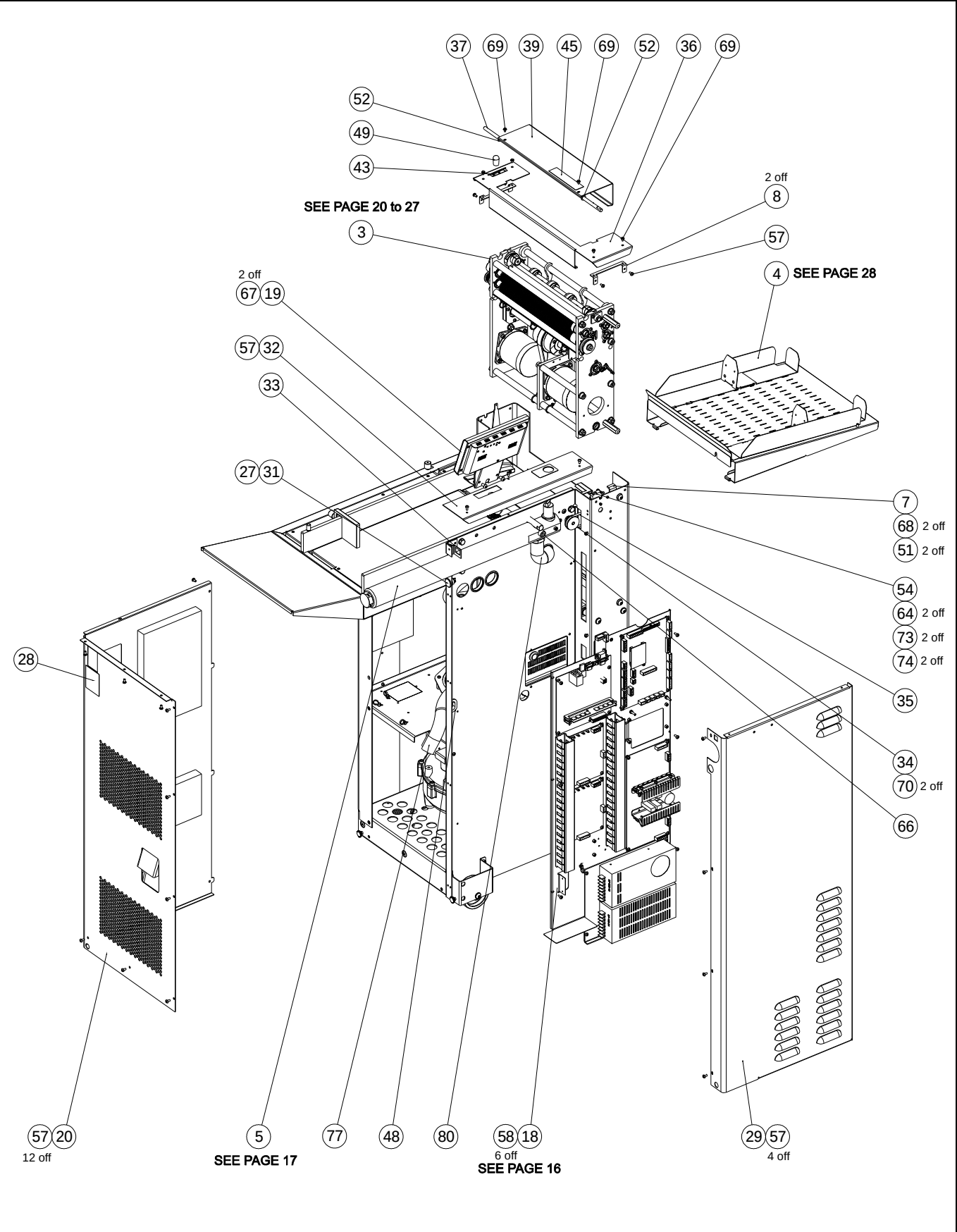
ITEM No.	PART No.	QTY.	DESCRIPTION
1	71-01-01	1	ADAPTOR ASSY - Ø22 / Ø10 - SV130 - AutoCreaser 33.
2	71-002-05	2	TIE BAR - AC33.
3	71-005	4	SUPPORT SPOOL.
4	71-010	1	PIVOT BUSH - Stepped.
5	71-013-02	1	TILT LEVER - MK2.
6	71-015	2	PAD - Stacker.
7	71-016	4	SHOCK SLEEVE.
8	71-018-02	1	PLATE - Blanking - AutoCreaser.
9	71-052-05	1	AXLE - AutoCreaser 33 Mk4.
10	71-052-06	1	AXLE - AutoCreaser 33.
11	71-072-01	1	PLINTH - AutoCreaser 33 Mk4.
12	71-055-01	1	WHEEL COLLAR
13	71-071-01	1	MAIN FRAME - AutoCreaser 33 Mk4.
14	71-073-01	1	SUPPORT - Wheel Axle.
15	71-079-01	1	SPACER
16	75-208-01	1	Tower Blank - Op Side
17	75-208-03	1	Tower Blank - Lay Side - Cable Route
18	75-229-02	1	Fan Guard Assy - AutoCreaser 33.
19	75-254-02	4	HEX PILLAR - Fan Spacer - M4
20	75-415-01	1	BAFFLE PLATE - AutoCreaser 33 Mk4.
21	75-424-02	1	CONTROL LEG ASSEMBLY - (Joystick) - AutoCreaser Mk4.
22	91-024-03	1	FAN ADAPTER - Compressor - SV130.
23	91-006-05	1	WHEEL TUBE - Op. Side - AutoCreaser 50.
24	91-006-06	1	WHEEL TUBE - Lay Side - AutoCreaser 50.
25	91-025	3	BUNG - Compressor Ports.
26	91-025-06	1	BUNG - Compressor Ports - AC33
27	62-006	2	NYLON WHEEL.
28	601-015	4	Snap Bushing Ø33.3 x Ø38
29	601-161	3	VIBRATION MOUNT - Stud.
30	603-041	4	SPIROL SPACER - Ø4 x Ø5.65 x 4 Lg.
31	613-022	1	CABLE GLAND - Ø20
32	613-339	2	CABLE TIE MOUNTING
33	615-014	8	CIRCLIP - EXTERNAL - Ø15
34	617-008	2	Wheel - Ø100
35	621-025	1	FAN - PLASTIC 5 BLADE 6" CCW
36	621-037	1	BLOWER - Sv130 (UL).
37	650-028	3	CABLE TIE MTG. - Push Fit.
38	401-02-040-006	4	Screw - Pan Pozit Taptite - M4 x 6 Lg.
39	401-02-040-008	15	Screw - Pan Pozit Taptite - M4 x 8 Lg.
40	401-02-040-012	4	Screw - Pan Pozit Taptite - M4 x 12 Lg.
41	402-02-040-006	2	Screw - Csk Hd. Taptite - M4 x 6 Lg.
42	402-02-040-008	5	Screw - Csk Hd. Taptite - M4 x 8 Lg.
43	402-02-040-010	1	Screw - Csk Hd. Taptite - M4 x 10 Lg.
44	403-01-050-020	2	SCREW - Socket Cap Head - M5 x 20 Lg.
45	403-01-060-010	2	SCREW - Socket Cap Head - M6 x 10 Lg.
46	403-01-060-012	4	SCREW - Socket Cap Head - M6 x 12 Lg.
47	403-01-060-020	2	SCREW - Socket Cap Head - M6 x 20 Lg.
48	404-01-060-012	2	SCREW - Socket Countersunk Head - M6 x 12 Lg.
49	405-01-080-080	2	SCREW - Socket Button Head - M8 x 50 Lg.
50	405-01-080-010	2	SCREW - Socket Button Head - M8 x 12 Lg.
51	405-01-060-012	1	SCREW - Socket Button Head - M6 x 12 Lg.
52	405-01-080-016	4	SCREW - Socket Button Head - M8 x 16 Lg.
53	409-01-040-006	1	Screw - Skt Set Screw - Flat Pt. - M4 x 6 Lg.
54	461-01-060	5	NUT - Full - M6
55	481-050	2	WASHER - Plain - M5
56	481-060	5	WASHER - Plain - M6
57	481-080	8	WASHER - Plain - M8



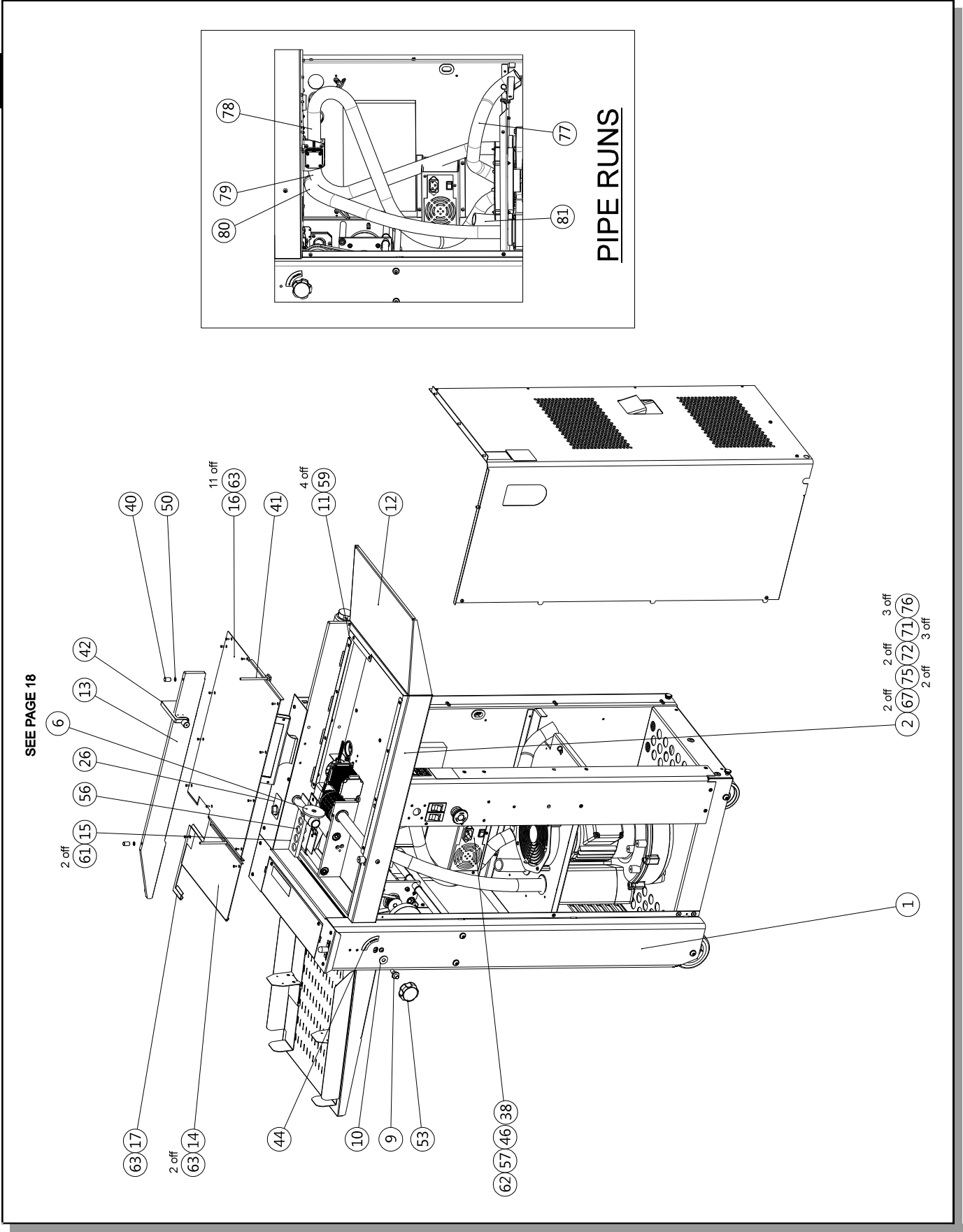
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ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	73-06-02	1	VACUUM DRUM DRIVE ASSY/ - AutoCreaser Pro
2	175-28-01	1	Butterfly Valve - Stepper
3	73-004	2	Key Hole Latch - Creaser
4	73-009	1	FOAM BED SPACER - AutoCreaser.
5	73-012-02	1	BELT SUPPORT - AutoCreaser 50.
6	73-054-01	1	SUPPORT PLATE - AutoCreaser 50
7	73-07-01	1	VACUUM ROLLER ASSY. - AutoCreaser 50 Mk4.
8	73-071-02	1	FEED FRAME - AutoCreaser 33 Mk4.
9	73-075-01	1	73-075-01 - FEED DRUM ASSEMBLY - Idler
10	73-077-01	1	VACUUM DRUM MOUNTING - AUTOCREASER PRO
11	73-080-02	1	MANIFOLD PLATE - AutoCreaser 33 Mk4.
12	93-014-04	1	CHOKE SHAFT - AutoCreaser 33
13	93-015	1	Locking Spool
14	93-021	1	Feed Belt
15	93-032	1	Feed Drum Assy - Drive
16	93-033-02	1	Support Bracket - Control Bed - M3
17	51-095	1	Clamp Washer
18	28-003	1	UNIVERSAL KNOB ASSY - M6 x 25 Lg. - Black - Ø16
19	601-015	1	Snap Bushing Ø33.3 x Ø38
20	604-062	1	Waved Washer
21	607-017	1	TIMING BELT - 120 x l - 037
22	609-008	1	'O' Ring.
23	609-011	1	'O' Ring Ø20 x Ø3
24	609-030	1	'O' Ring.
25	615-035	2	Metric Push-in Fix
26	401-02-040-006	1	Screw - Pan Pozi Taptite - M4 x 6 Lg.
27	401-02-040-008	6	Screw - Pan Pozi Taptite - M4 x 8 Lg.
28	401-02-040-016	6	Screw - Pan Pozi Taptite - M4 x 16 Lg.
29	402-02-040-008	2	Screw - Csk Hd. Taptite - M4 x 8 Lg.
30	403-01-040-008	5	SCREW - Socket Cap Head - M4 x 8 Lg.
31	403-01-050-020	2	SCREW - Socket Cap Head - M5 x 20 Lg.
32	403-01-060-012	1	Screw - Socket Cap Head - M6 x 10 Lg.
33	405-01-060-006	2	Screw - Button Hd. - M6 x 6 Lg.
34	405-01-060-010	1	Screw - Button Hd. - M6 x 10 Lg.
35	408-01-050-030	1	Screw Skt Cone Pt - M5 x 30 Lg.
36	461-01-060	1	Nut - Full - M6
37	481-040	5	WASHER - Plain - M4

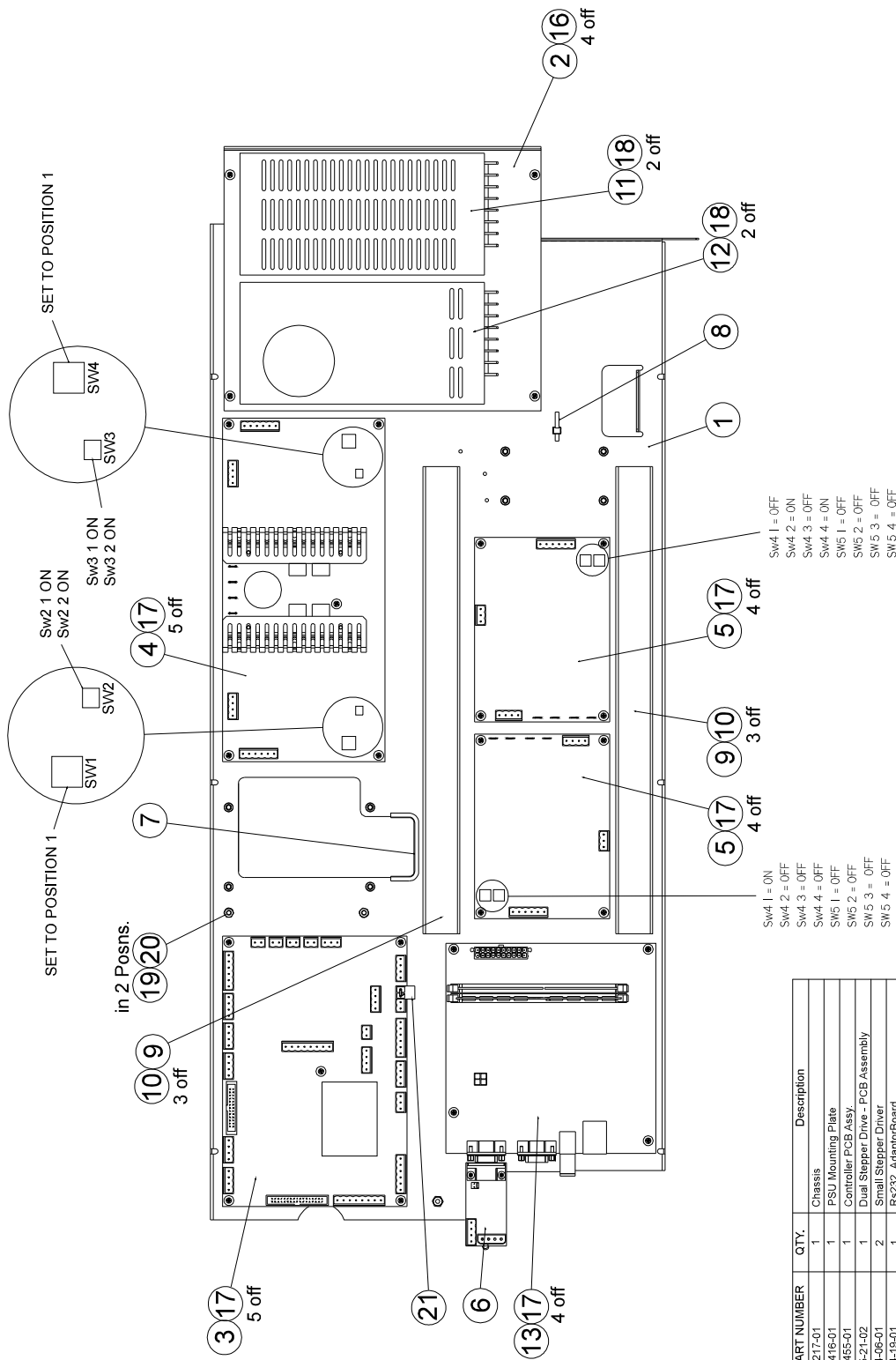


ITEM No.	PART No.	QTY.	DESCRIPTION
3	7-06-15	1	CREASING UNIT ASSEMBLY - Autocreaser Pro 33
4	7-08-14	1	Slotted Stacker Assy - AC33
5	73-08-02	1	MANIFOLD TUBE ASSEMBLY - AutoCreaser 33 Mk4.
7	71-011	1	HINGE PLATE - AutoCreaser.
8	71-012-02	2	COVER BRACKET - Mk2.
18	75-01-08	1	CONTROL SYSTEM - AutoCreaser 33 Mk4.
19	75-06-02	1	Touch Screen Assembly - 7" - (New Controller).
20	75-411-03	1	COMPRESSOR PANEL - Autocreaser Pro 33
27	75-356	1	DIN Socket Assy.
28	75-387	1	Label - Fuse Ratings
29	75-413-01	1	SERVICE PANEL - AutoCreaser Mk4.
31	75-333-01	1	EMC BLANKING PLUG - Eng. Socket.
32	75-414-02	1	TOP COVER - Touch Screen
33	75-428-01	1	Ethernet Bracket
34	76-041	1	CORD PULLEY - Driven.
35	76-042	1	DRIVE BELT - Feed Bed.
36	76-050-07	1	ENTRY GUARD - AC33 Mk4.
37	76-049-06	1	HINGE SHAFT - AutoCreaser 33 Mk4.
39	76-051	1	EXIT GUARD - AutoCreaser.
43	96-053	1	Label - Roller Tilt
45	123-059	1	Label - Safety Warnings
48	601-080	1	Grommet Ø28.6 X Ø22 X Ø34.9 X 3.2 PVC
49	601-111	1	Tapered Ferrule
51	605-055	2	WASHER - Self Aligning
52	605-056	2	THRUST WASHER - Ø12.7 x Ø8.00 x 0.81
54	613-351	1	MICROSWITCH
57	401-02-040-008	29	Screw - Pan Pozi Taptite - M4 x 8 Lg.
58	401-02-040-010	6	Screw - Pan Pozi Taptite - M4 x 10 Lg.
64	403-01-030-020	2	SCREW - Socket Cap Head - M3 x 20 Lg.
66	403-01-100-012	1	Screw - Socket Cap Head - M10 x 12 Lg.
67	405-01-060-012	4	SCREW - Socket Button Head - M6 x 12 Lg.
68	405-01-080-016	2	SCREW - Socket Button Head - M8 x 16 Lg.
69	406-01-040-006	6	SCREW - Tamperproof - M4 x 6 Lg
70	409-01-050-005	2	Screw - Skt Set Screw - Flat Pt. - M5 x 5 Lg.
73	464-01-030	2	NUT - NYLOC - M3
74	481-030	2	WASHER - Plain - M3
77	75-477-01	1	HOSE - EXHAUST (25MM I/D)
80	75-480-01	1	HOSE - MANIFOLD TUBE

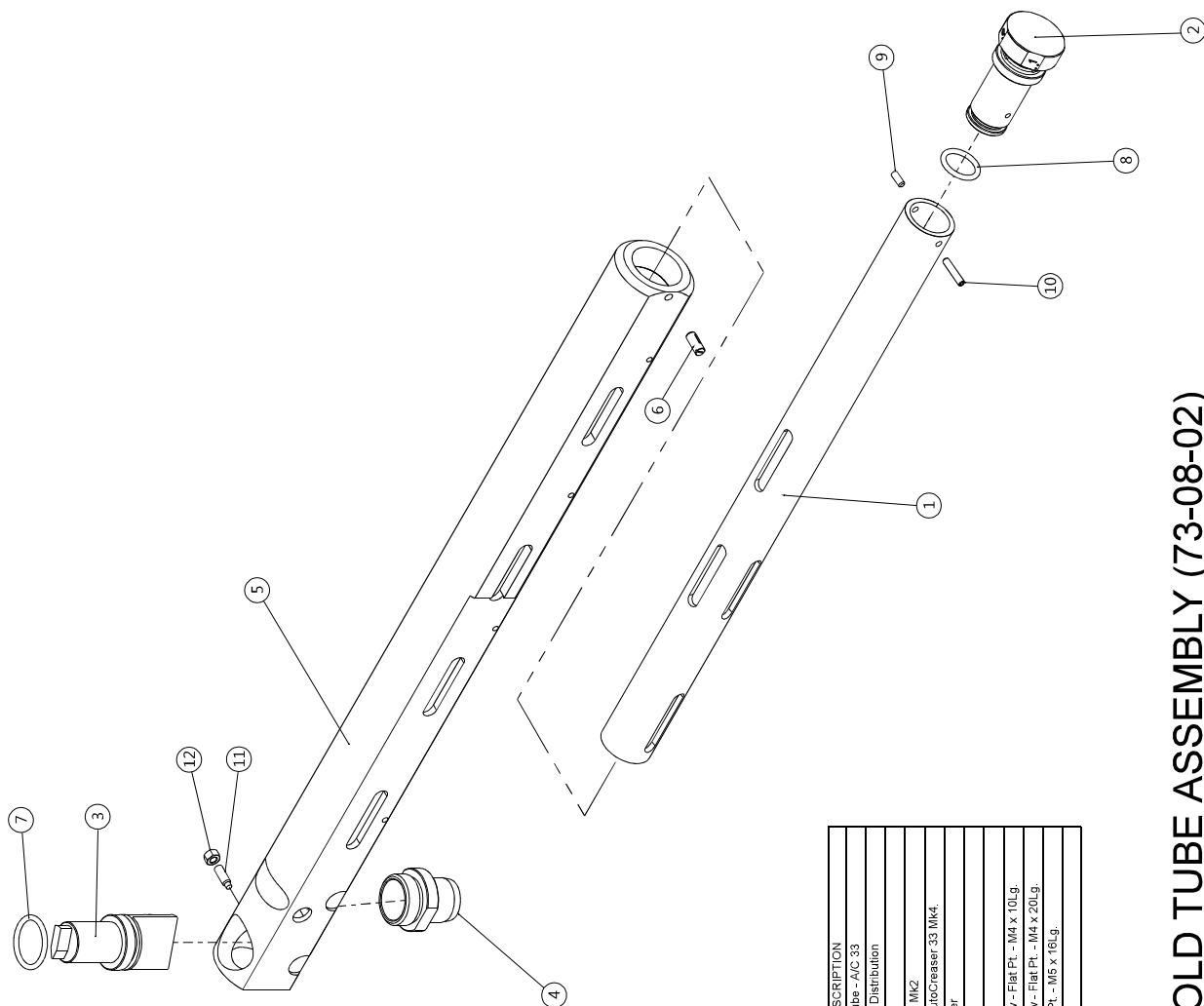


ITEM No.	PART No.	QTY.	DESCRIPTION
1	7-01-21	1	MAIN FRAME ASSEMBLY - AutoCreaser Pro 33
2	7-03-17	1	FEED BED ASSY - AutoCreaser Pro 33
6	172-05-02	1	PAPER GATE ASSY. - Indexing - AutoCreaser 50.
9	71-020	1	LOCKING STUD - Clamp
10	71-025	1	Tilt Washer
11	73-072-02	1	SUPPORT BRACKET - Feed Bed - AC33 Mk4.
12	73-078-02	1	EXTENSION - Loading Table - AutoCreaser 33 Mk4.
13	74-01-13	1	Moving Sidelay - Autocreaser Pro 33
14	74-001-03	1	FEED BED - AutoCreaser 33.
15	74-003	1	BALL HOLDER - AutoCreaser.
16	74-050-05	1	Loading Table - AutoCreaser 33 Mk4.
17	74-002-02	1	Control Bed
26	173-020	1	LABEL - Air Separation
30	75-461-01	1	LABEL - Autocreaser 33.
38	76-272	1	PSU - Switched Mode - ATX12V - 300W
40	94-026	2	CLAMP KNOB - Sidelay.
41	94-028	2	LOCK PIN ASSEMBLY. - Side Lay.
42	94-058	1	BACKSTOP ASSEMBLY - Screw Clamped.
44	96-060	1	LABEL - Lock
46	173-020-01	1	PSU Mounting Bracket
50	605-043	2	THRUST WASHER - Ø5.1 x Ø9.5 x 0.75
53	606-035	1	LOBE KNOB - Female - M8
56	617-003	5	STEEL BALL - Ø20
57	401-02-040-008	29	Screw - Pan Pozi Taptite - M4 x 8 Lg.
59	401-02-040-016	1	Screw - Pan Pozi Taptite - M4 x 16 Lg.
61	401-02-050-020	1	Screw - Pan Pozi Taptite - M5 x 20 Lg.
62	401-04-006-312	4	Screw - Pan Pozi UNC Taptite #6-32 x 5/16" Lg.
63	402-02-030-008	14	Screw - Csk Hd. Taptite - M3 x 8 Lg.
67	405-01-060-012	4	Screw - Socket Button Head - M6 x 12 Lg.
71	415-01-080-012	3	Screw - Hexagon Head - M8 x 12 Lg.
72	461-01-060	2	NUT - Full - M6
75	481-060	2	WASHER - Plain - M6
76	481-080	3	WASHER - Plain - M8
77	75-477-01	1	HOSE - EXHAUST (25MM I/D)
78	75-478-01	1	HOSE - VALVE - BLOW
79	75-479-01	1	HOSE - VALVE - VACUUM
80	75-480-01	1	HOSE - MANIFOLD TUBE
81	75-481-01	1	HOSE - INLET

CONTROL SYSTEM ASSEMBLY (75-01-08)

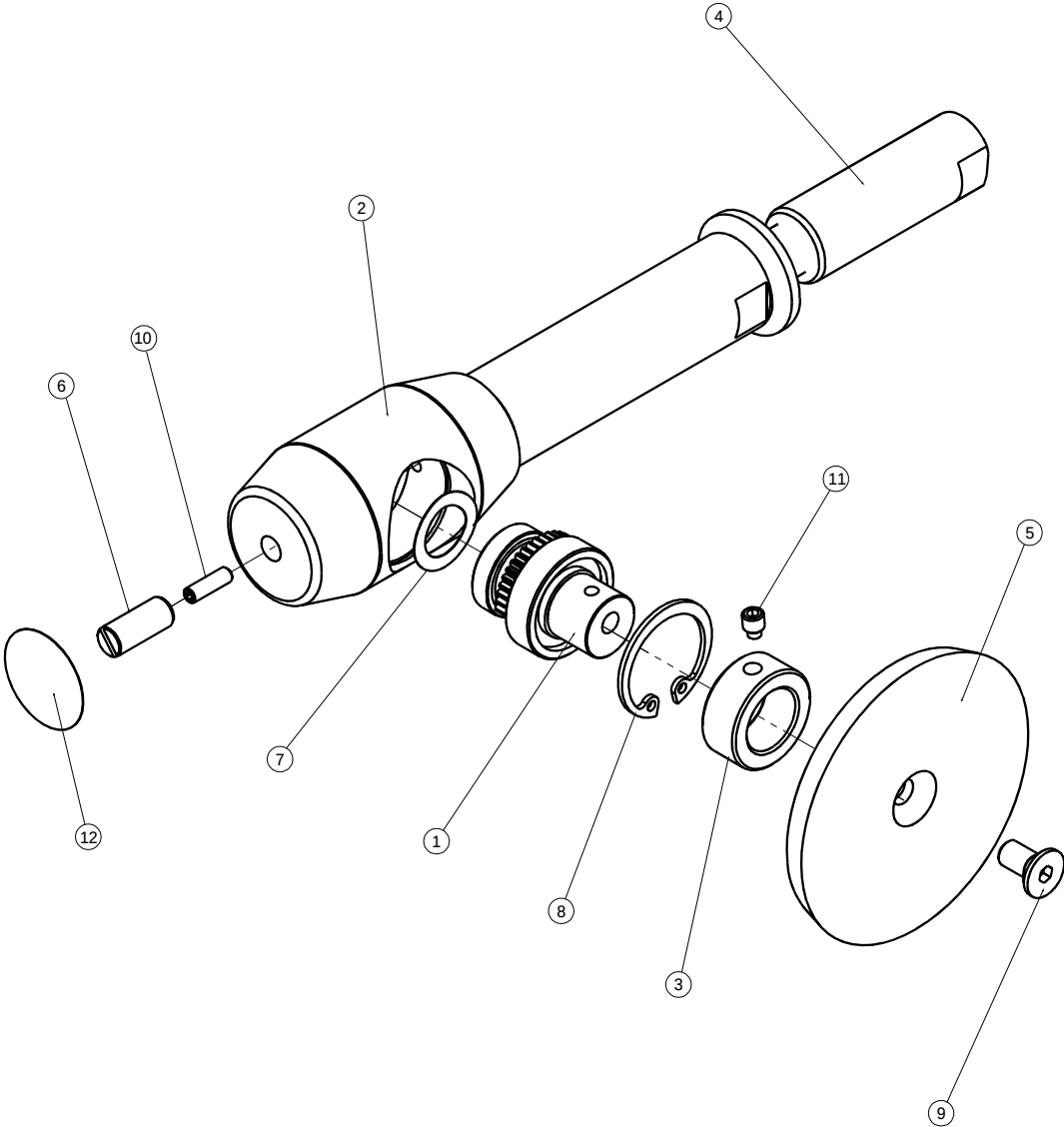


ITEM NO.	PART NUMBER	QTY.	Description
1	75-217-01	1	Chassis
2	75-416-01	1	PSU Mounting Plate
3	75-455-01	1	Controller PCB Assy.
4	125-21-02	1	Dual Stepper Drive - PCB Assembly
5	174-06-01	2	Small Stepper Driver
6	174-19-01	1	Rs232 AdaptorBoard
7	601-139	86mm	Grommet Strip
8	650-028	1	Cable Tie Mounting - Push Fit
9	650-096	A/R	Open Slot Trunking - 25mm x 37.5mm
10	650-097	6	Snap Rivet - Ø4.2 Hole
11	655-015	1	PSU - 24v
12	655-016	1	PSU - 48v
13	75-500-05	1	Mini ITX Motherboard - Autocreater Pro 33
16	401-02-040-006	4	Screw - Pan Pozz Tapette - M4 x 8Lg.
17	401-02-040-008	22	Screw - Pan Pozz Tapette - M4 x 8Lg.
18	402-02-040-006	4	Screw - Cak Pozz Tapette - M4 x 6Lg.
19	461-01-040	2	Nut - Full - M4
20	483-040	2	Washer - Spring - M4
21	173-54-01	1	Shorting Link



ITEM No.	PART No.	QTY.	DESCRIPTION
1	172-009-02	1	Slotted Distribution Tube - AC 33
2	172-010-02	1	KNOB - 4 Position Air Distribution
3	172-011-01	1	Air Bleed Spool
4	175-061-01	1	Air Inlet Port - Digifield Mk2
5	73-079-02	1	MANIFOLD TUBE - AutoCreaser 33 Mk4.
6	601-162	1	M6 Ball Spring Plunger
7	605-017	1	O Ring Ø26 x Ø3
8	605-026	1	O Ring
9	408-01-040-010	1	Screw - Slt Set Screw - Flat Pt. - M4 x 10Lg.
10	408-01-040-020	1	Screw - Slt Set Screw - Flat Pt. - M4 x 20Lg.
11	411-01-050-016	1	Screw - Slt Set Dog Pt. - M6 x 16Lg.
12	461-01-050	1	NUT-FULL M5

MANIFOLD TUBE ASSEMBLY (73-08-02)

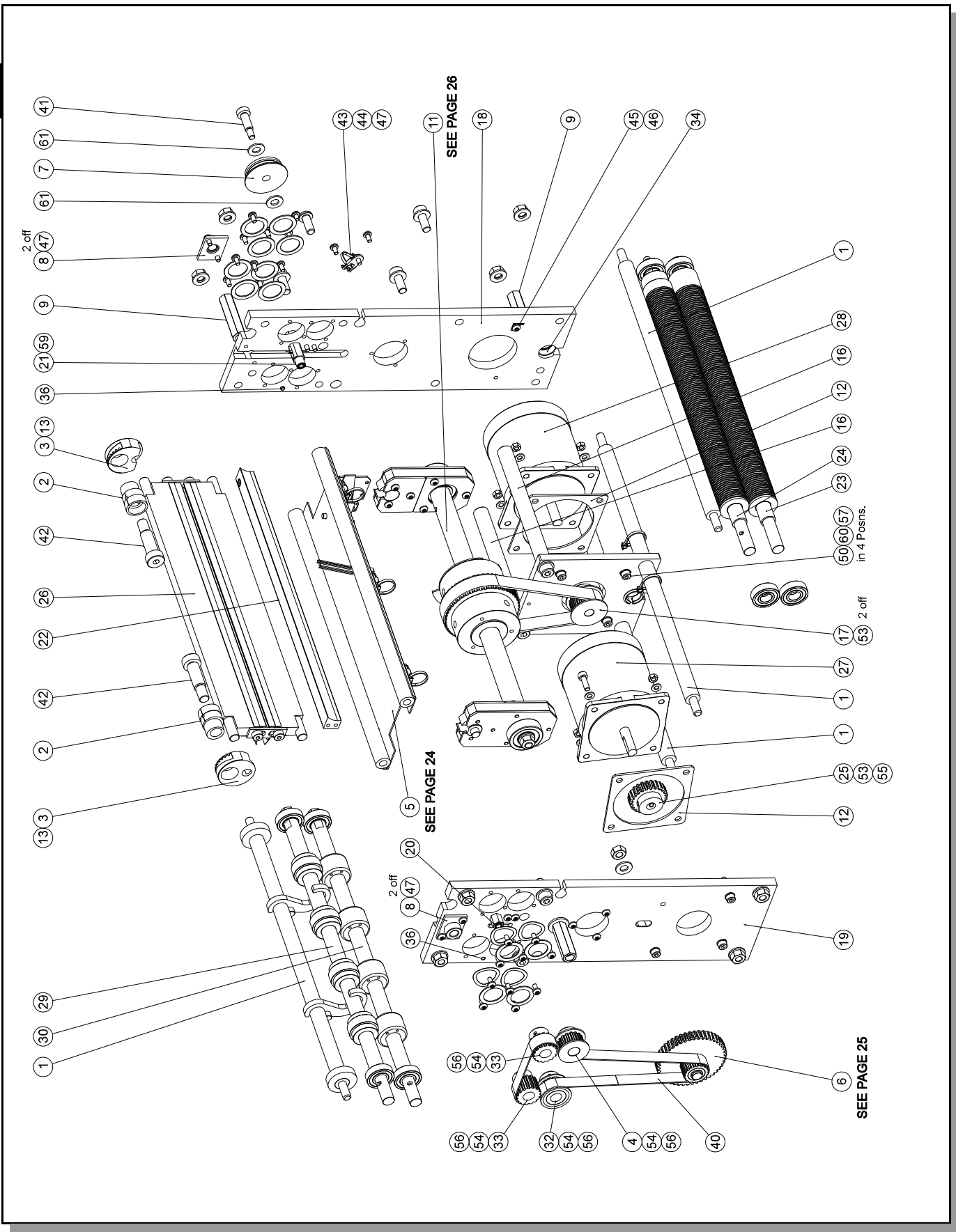


ITEM No.	PART No.	QTY.	DESCRIPTION
1	172-06-01	1	PIVOT ASSEMBLY - Papergate.
2	172-025-02	1	POST - Indexing Papergate - AutoCreaser.
3	172-028-02	1	COLLAR - indexing Papergate.
4	172-029-01	1	LOCKING NUT - Paper Gate
5	48-005-04	1	ROTARY PAPERGATE - Indexed.
6	601-162	1	M6 Ball Spring Plunger
7	604-068	1	WAVED WASHER.
8	615-006	1	CIRCLIP - Internal - Ø22
9	404-01-050-010	1	SCREW - Socket Csk Head - M5 x 10 Lg.
10	409-01-030-010	1	Screw - Skt Set Screw - Flat Pt. - M3 x 10 Lg.
11	411-01-040-005	1	SCREW - Skt Set Dog Pt. - M4 x 5 Lg.
12	172-031-01	1	Label - Papergate

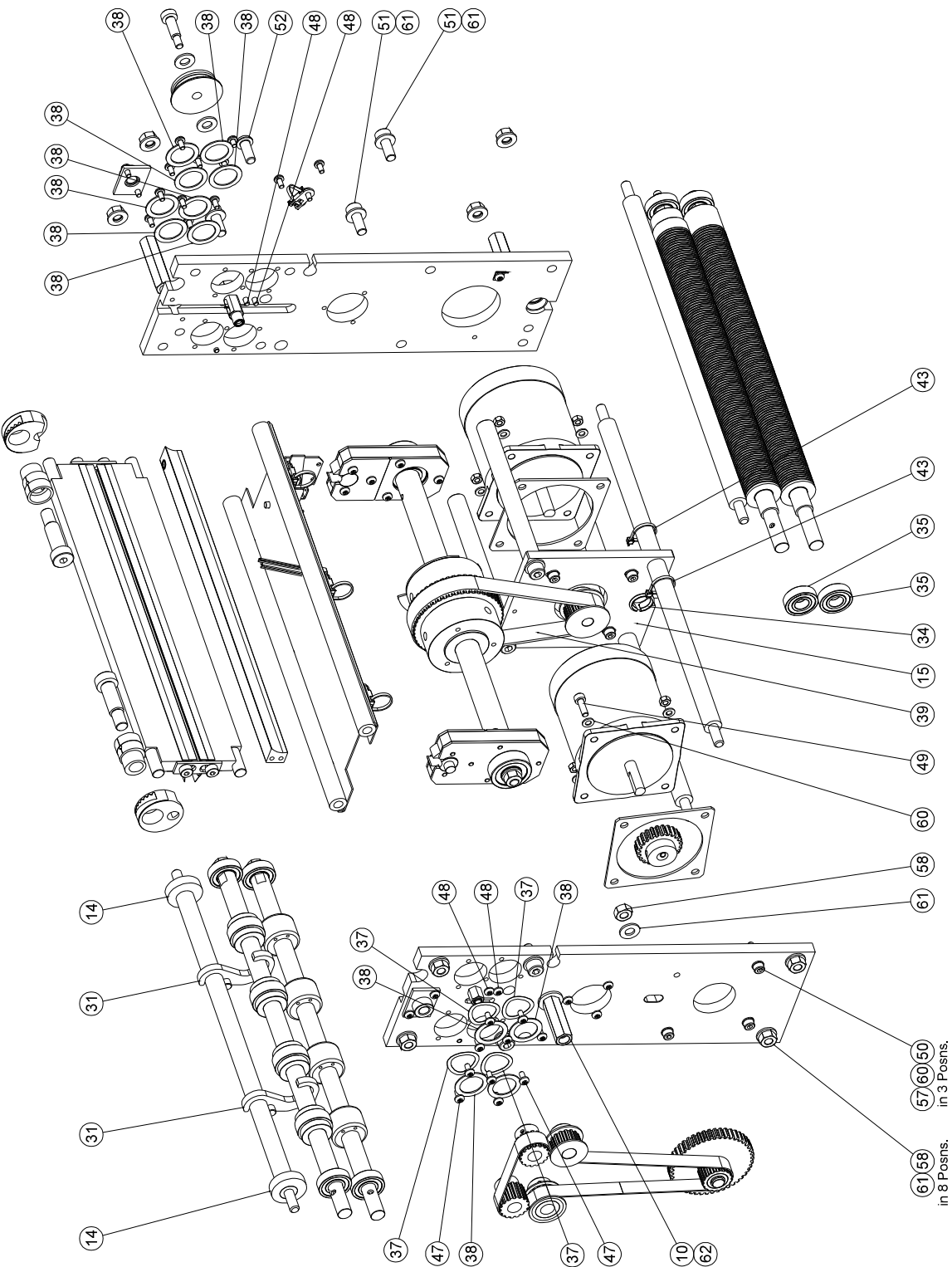
PAPER GATE ASSEMBLY (172-05-02)

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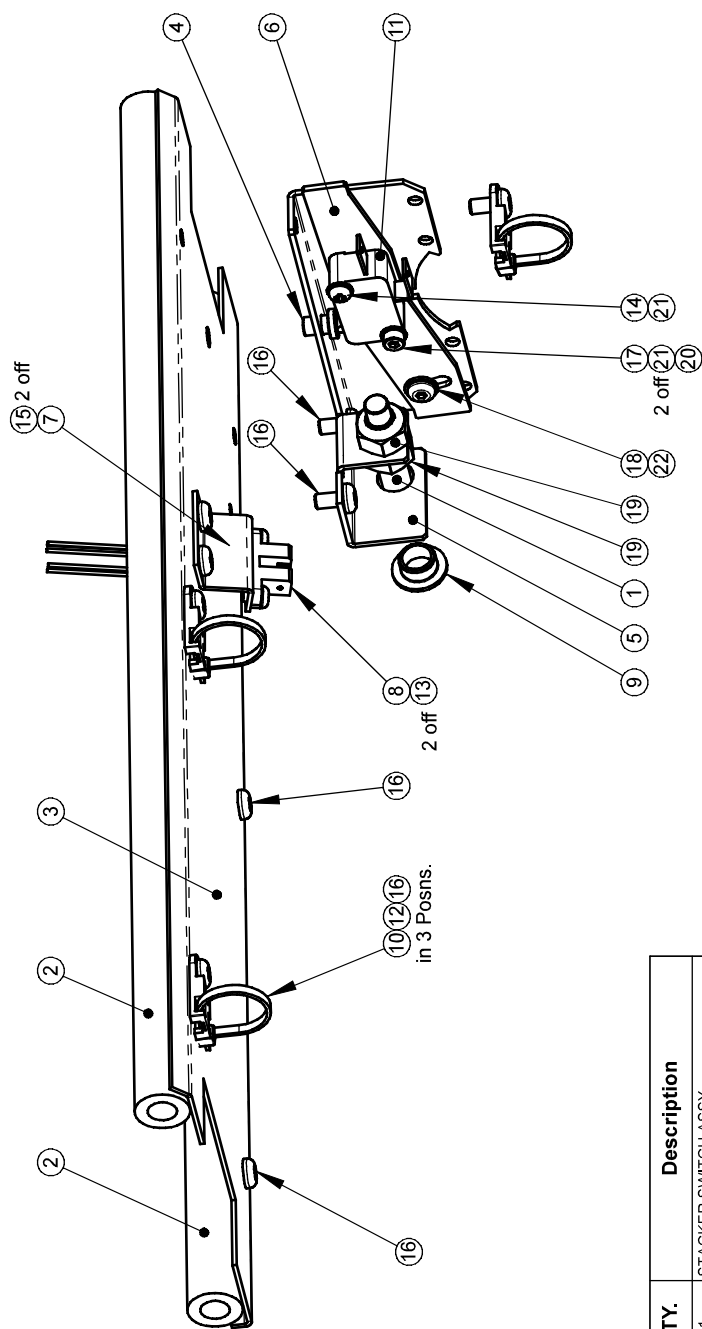


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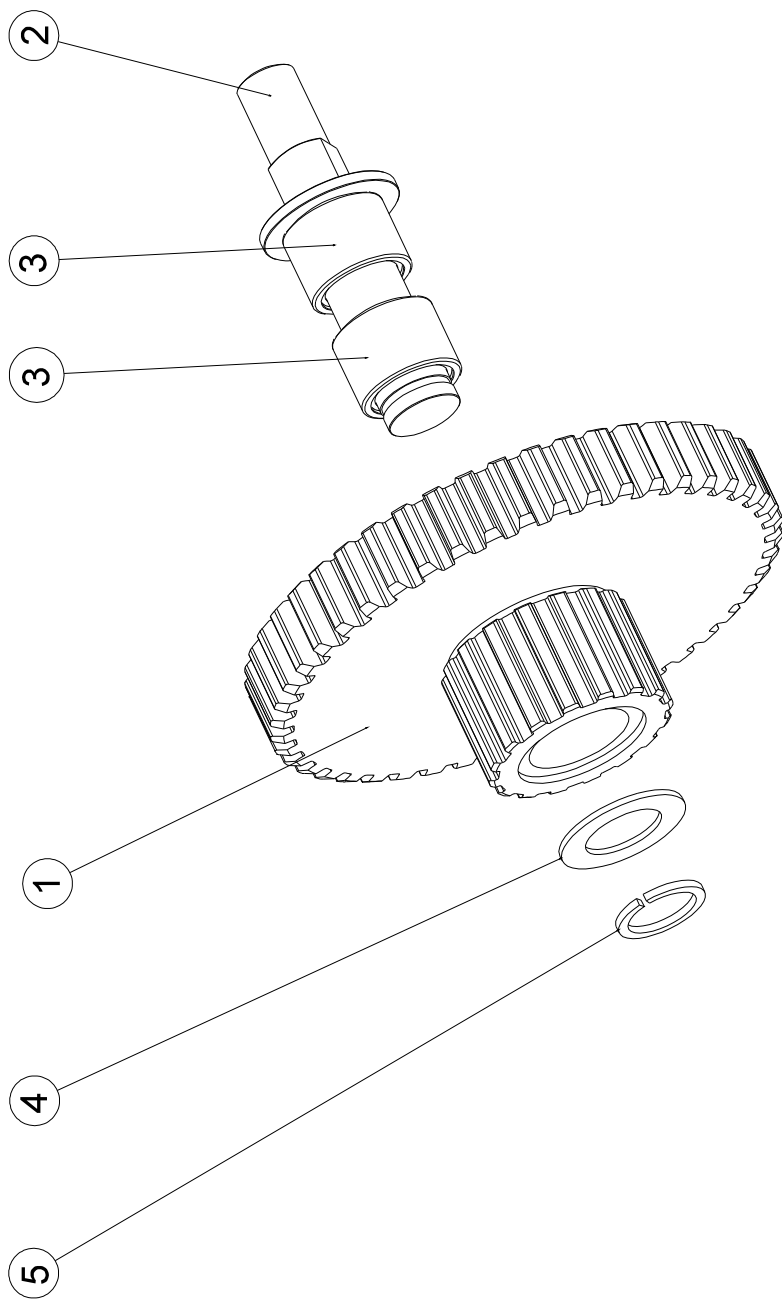
ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
10	76-054-04	1	TILT PILLAR - AutoCreaser 33 MK4.
14	76-105	2	BUFFER - Exit Guard.
15	76-121-01	1	MTG. PLATE - Stepper Motor.
31	78-013	2	PERFORATOR STRIPPER ASSEMBLY.
35	602-003	2	BEARING-Deep Groove Ball - 6001-ZZ
37	604-071	4	WAVED WASHER.
38	605-052	12	SUPPORT WASHER - Ø12
39	607-042	1	TIMING BELT - 160XL - 15.
47	401-02-040-008	28	Screw - Pan Pozī Taptite - M4 x 8 Lg.
48	401-02-040-016	4	Screw - Pan Pozī Taptite - M4 x 16 Lg.
49	403-01-050-016	1	Screw - Socket Cap Head - M5 x 16 Lg.
50	403-01-050-025	7	Screw - Socket Cap Head - M5 x 25 Lg.
51	403-01-080-020	7	Screw - Socket Cap Head - M8 x 20 Lg.
52	405-01-080-020	1	Screw - Button Hd. - M8 x 20 Lg.
57	461-01-050	7	Nut - Full - M5
58	461-01-080	9	Nut - Full - M8
60	481-050	15	Washer - Plain - M5
61	481-080	18	Washer - Plain - M8
62	481-100	1	Washer - Plain - M10

4



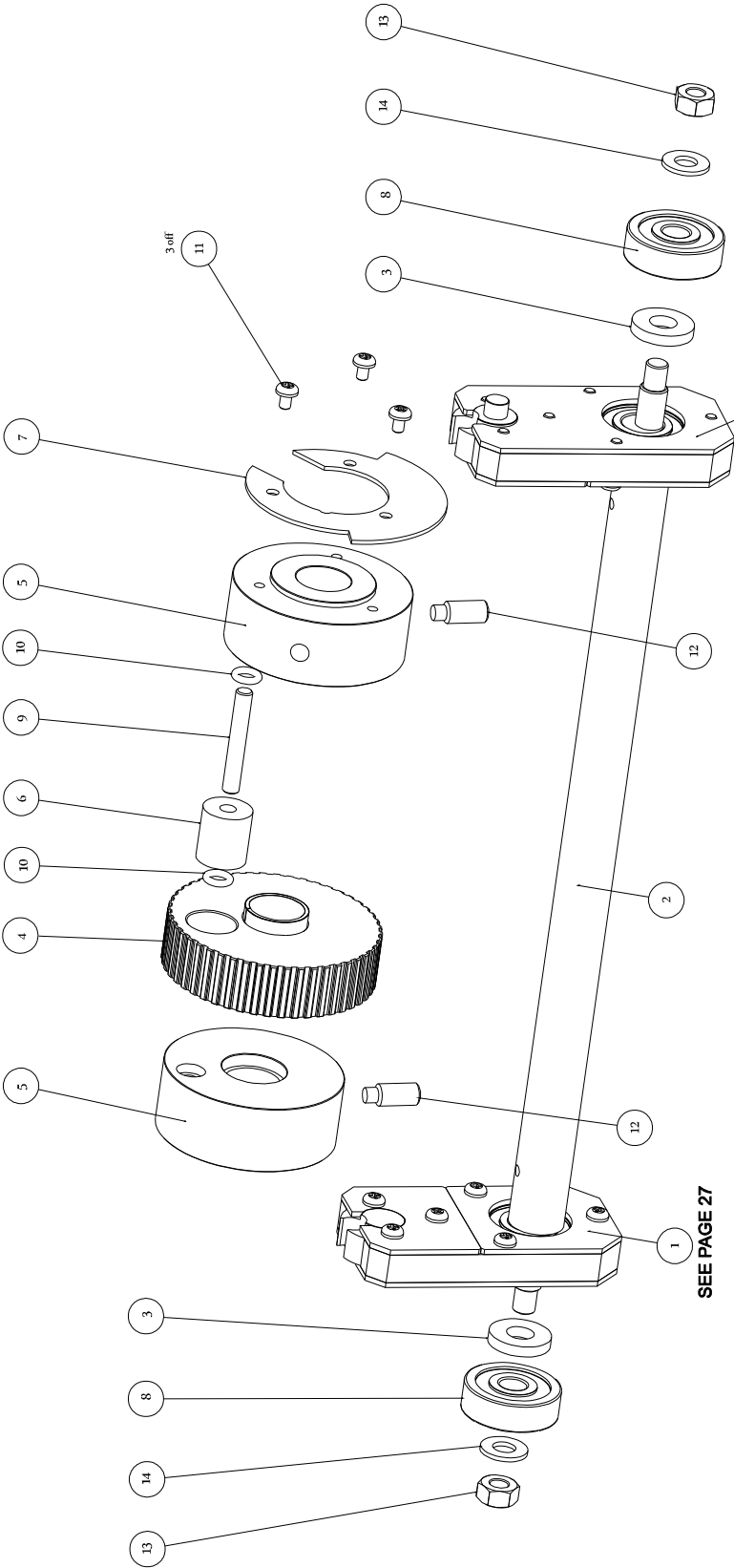
76-04-01
(Splash Guard Assembly)

ITEM No.	PART No.	QTY.	Description
1	75-040	1	STACKER SWITCH ASSY.
2	76-004	2	TIE BAR - AutoCreaser - Female.
3	76-052-05	1	SPLASH GUARD - Autocreaser 33
4	76-086-03	1	SHOULDERED PAD - AutoCreaser-Mk2.
5	76-131	1	BRACKET - Combined Switch.
6	76-132	1	ADJUSTER PLATE - V3 MicroSwitch.
7	76-163-01	1	Slot Detector Bracket - Wide
8	76-169	1	SENSOR - Blade Position.
9	602-054	1	EP Bush - Ø8 x Ø10 x Ø15 x 5.5
10	613-027	3	TIE WRAP - Small.
11	613-191	1	MICROSWITCH
12	613-339	3	CABLE TIE MOUNTING
13	401-02-030-006	2	Screw - Pan Pozl Taplite - M3 x 6 Lg.
14	401-02-030-016	1	Screw - Pan Pozl Taplite - M3 x 16 Lg.
15	401-02-040-006	2	Screw - Pan Pozl Taplite - M4 x 6 Lg.
16	401-02-040-008	7	Screw - Pan Pozl Taplite - M4 x 8 Lg.
17	403-01-030-020	1	Screw - Socket Cap Head - M3 x 20 Lg.
18	405-01-040-006	1	Screw - Button Hd. - M4 x 6 Lg.
19	461-01-080	2	Nut - Full - M8
20	464-01-030	1	NUT - NYLOC - M3
21	481-030	3	Washer - Plain - M3
22	481-040	1	Washer - Plain - M4



ITEM No.	PART No.	QTY.	Description
1	76-063-05	1	STEPPER IDLER - 46T Gear / 16XL Pulley.
2	76-064-02	1	IDLER STUD - AutoCreaser 50.
3	602-085	2	BEARING - Drawn Cup Needle Roller - HK1010
4	605-002	1	NYLON WASHER - Ø10.69 X17.45 X 0.79
5	615-043	1	RETAINING RING - External - Ø10

76-05-04
(Idler Gear Assembly)



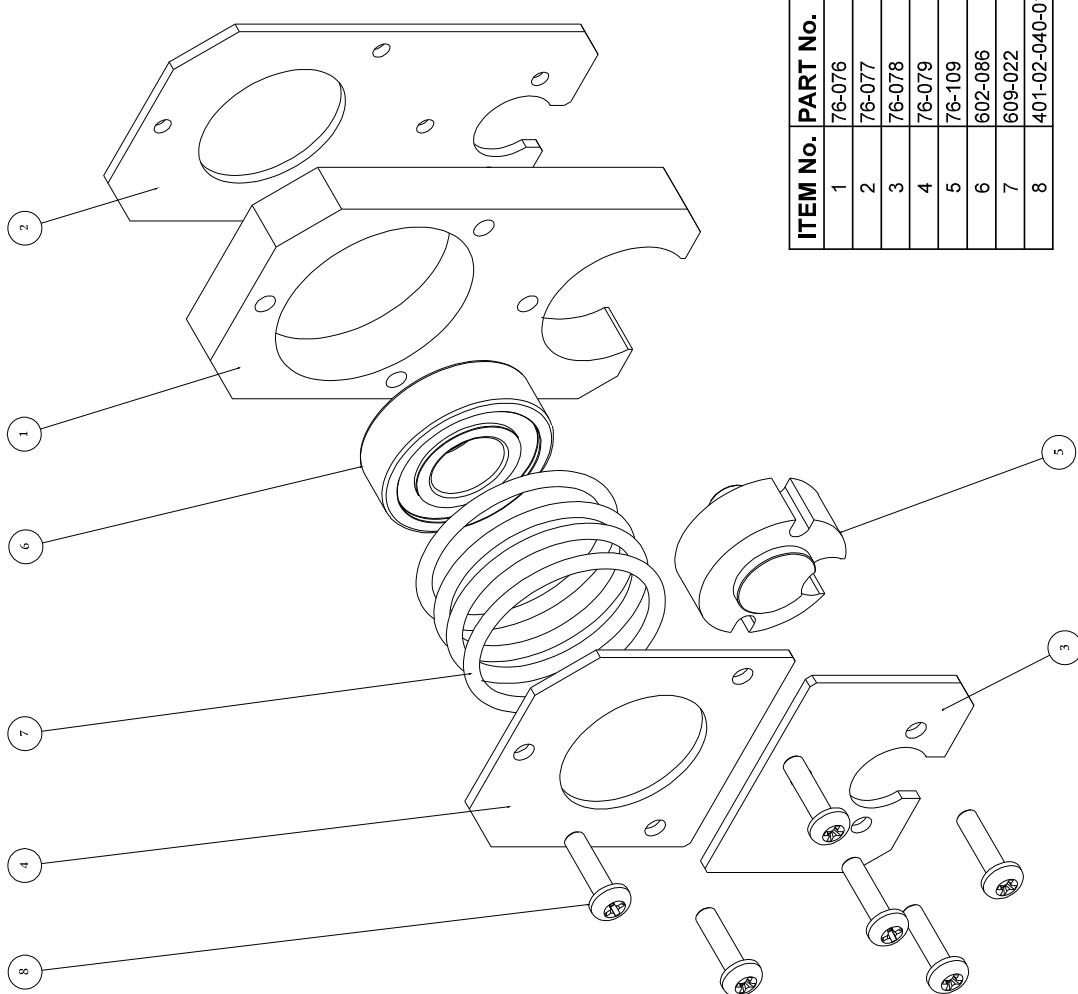
SEE PAGE 27

SEE PAGE 27

ITEM No.	PART No.	QTY.	Description
1	76-03-01	2	Power Link Assy
2	76-015-02	1	CRANK SHAFT - AutoCreaser
3	76-016	2	SPACER - Crank Shaft.
4	76-125	1	PULLEY ASSY. - Crankshaft.
5	76-126	2	TORSION HUB - AutoCreaser.
6	76-127	1	Torsion Bush
7	76-134-02	1	Slot Detector Disk - Small
8	602-082	2	BEARING-DEEP GROOVE BALL - 6300-ZZ
9	603-071	1	DOWEL - Ø6 x 40 Lg.
10	609-024	2	O'Ring.
11	401-02-040-006	3	Screw - Pan Pozl Taplite - M4 x 6 Lg.
12	411-01-080-020	2	Screw - Socket Set - Dog Point - M8 x 20 Lg.
13	461-01-080	2	Nut - Full - M8
14	481-080	2	Washer - Plain - M8

76-06-01

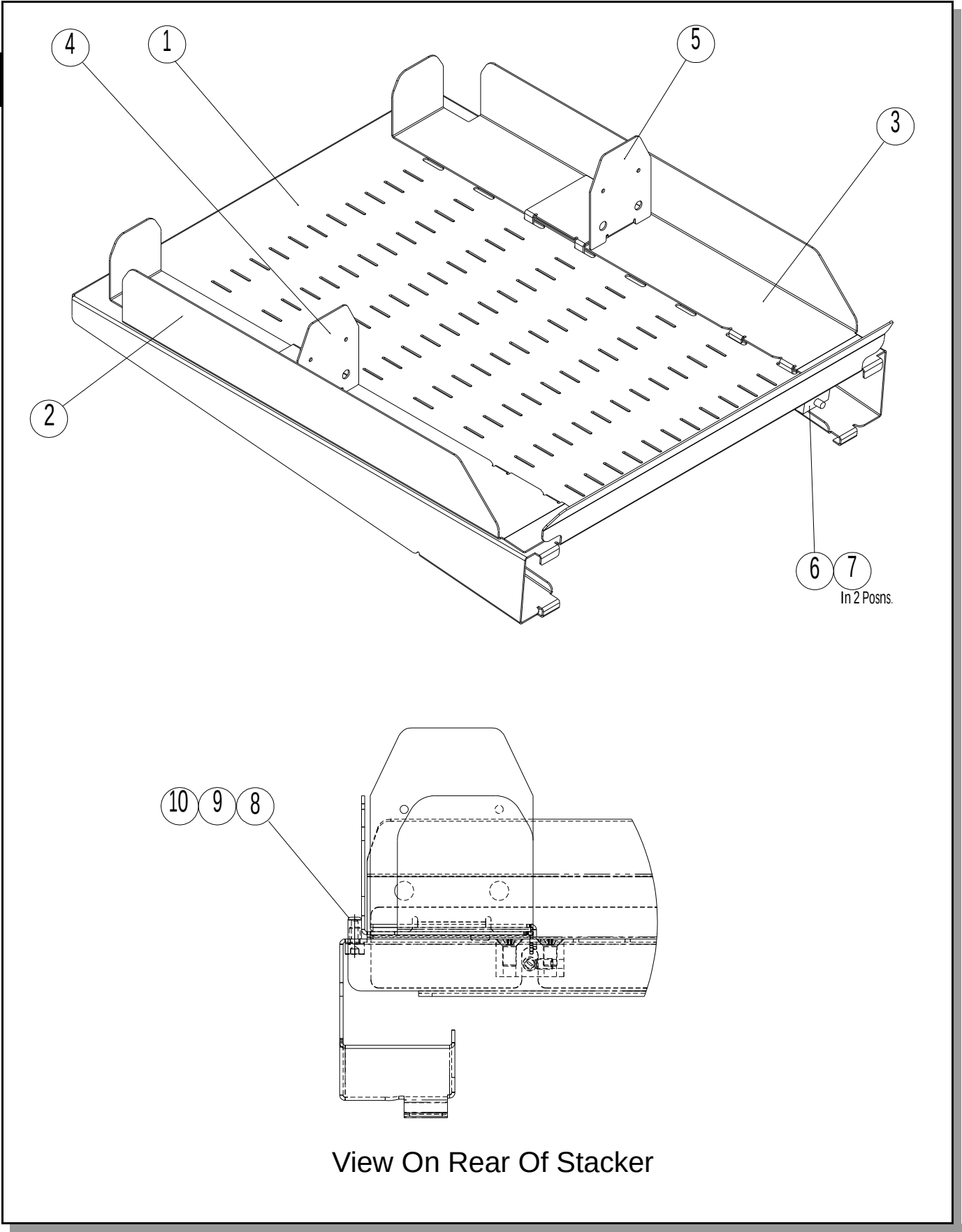
(Crank Shaft Assembly)



ITEM No.	PART No.	QTY.	Description
1	76-076	1	POWER LINK - Blade Crank Shaft.
2	76-077	1	LINK PLATE - Tapped.
3	76-078	1	SHOCK RING PLATE.
4	76-079	1	LINK - Bearing Plate.
5	76-109	1	BEARING - Power Link.
6	602-086	1	BEARING-Deep Groove Ball - 6202-ZZ
7	609-022	4	O'Ring.
8	401-02-040-016	6	Screw - Pan Pozitite - M4 x 16 Lg.

76-03-01

(Power Link Assembly)



ITEM NO.	PART No.	QTY.	Description
1	78-017-02	1	Stacker Bed - Autocreaser 33
2	78-067-01	1	Stacker Side Guide - R/H - Slotted
3	78-068-01	1	Stacker Side Guide - L/H - Slotted
4	78-069-01	1	Stacker Back Stop - R/H - Slotted
5	78-070-01	1	Stacker Back Stop - L/H - Slotted
6	78-071-01	1	Actuator Assy. - Stacker
7	402-02-050-010	2	Screw - Csk Hd. Taptite - M5 x 10 Lg.
8	78-073-01	1	Guide Stop - Stacker
9	403-01-040-006	1	Screw - Socket Cap Head - M4 x 6 Lg
10	481-030	1	Washer - Plain - M3

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