

***SealerSales***  
***SS-615/1620 Bag Drop***  
***Sealer w/ Bag Opener***

Product Spec Sheet



*Provided by*

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Call Us at 1-800-944-4573

# AUTOMATIC BAG DROP SEALER W/ BAG OPENER

Model: SS-615/1620

Ideal machine for filling and sealing bags w/ ease



- Seals up to 10mil total thickness
- Separate controls for seal temperature and seal time
- Hand wheel adjustment instantly adjusts seal bag location
- Adjustable table depth to accommodate different size items
- Features a pneumatic seal bar with air eject to quickly seal and remove excess trim scrap
- Up to 25 cycles per minute depending on size of bag and operator dexterity
- Uses wicketed bags up to 16" or 20" depending on model
- Produces 1/8" seal widths
- 110V, 2 CFM at 80 PSI air required

## More Details:

Combining our drop sealer with a bag opener into one compact, portable unit. Operator simply loads a stack of bags into bag magazine on the bag opener, a self generating blower forces air into the bag for easy loading. Once filled, the bag is stripped forward and the next bag pops open. The operator simply allows the filled bag to slide down the drop sealer to a set of holding pins pre-adjusted for the bag length. A photo eye activates the pneumatically powered seal bar to close, sealing the bag. As the bag is sealed, a cutting bar strips away the excess material above the seal, the seal bar automatically opens and a jet of air clears away the scrap. The holding pins retract allowing the sealed package to slide off the machine then automatically return to the up position and the machine is ready for the next package.

## Specifications:

	SS-615/1620	SS-820/2030*
Power Supply	110V / 1 PH / 10 AMPS	110V / 1 PH / 10 AMPS
Air Requirements	2 CFM @ 80 PSI	2 CFM @ 80 PSI
Seal Width	15"	20"
Max Jaw Opening	6"	8"
Max Bag Width	16"	20"
Max Bag Length	20"	30"
Production Rate	Up to 25 PPM	Up to 25 PPM
Machine Dimensions (L x W x H)	65" x 26" x 40"	65" x 31" x 40"
Shipping Weight	275-lbs	350-lbs

\* Via Special Order

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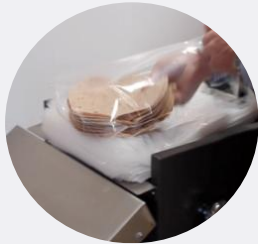
## EASY AS 1, 2, 3...



1. Load wicketed bags into machine



2. Adjust side guide for package size and bag width



3. Load product into bag and push forward to tear bag from wicket

## Drop Sealer Features

- Will seal up to 10 mil thickness including folds
- Dual controls for seal temperature and seal time
- Instant hand wheel adjustment for changing location of seal bag
- Adjustable table depth and angles to accommodate most product sizes
- Pneumatic seal bar with air eject
- Cycle speed of 25PPM depending on size and bag thickness



## Bag Opener Features

- All metal chassis with stainless steel contact parts
- Blower motor with air volume control
- Adjustable product guides
- Bags up to 16" wide
- Rapid replacement of bags into magazine holder (using "wicketed" bags)
- 1 year limited warranty

## Additional Options

- Machine width up to 30"
- Compression plate – eliminates trapped air
- Wider seal width
- Incline conveyor
- Lazy Susan turntable (36" / 48" Diameter)



Independent seal time and temperature control



- Flat band ribbon produces 1/8" wide seal
- Round wire cuts off excess bag
- Air jet blows scrap away



Rear access door opens for easy storage