

# AKILES PROLAM 320

## Instruction Manual



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# "PRO-LAM" OPERATIONAL MANUAL

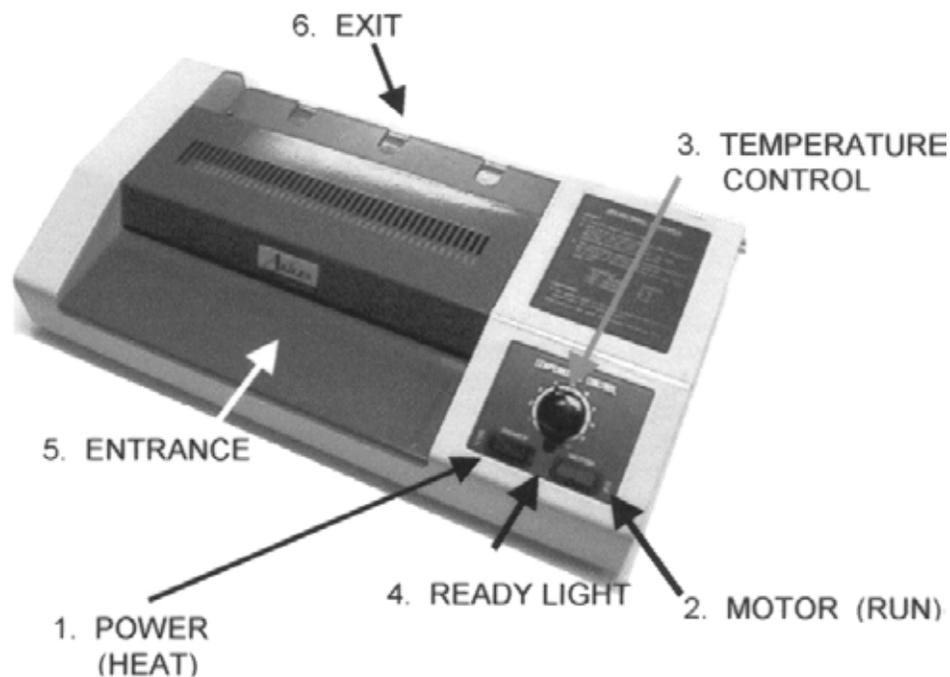
## ► INTRODUCTION:

CONGRATULATIONS ON THE PURCHASE OF YOUR NEW **PRO-LAM**, A HEAVY DUTY POUCH LAMINATOR. YOUR PRO-LAM WAS SPECIALLY DESIGNED WITH THE HIGHEST AVAILABLE TECHNOLOGY AND PREMIUM QUALITY COMPONENTS TO RENDER YOU A HIGH QUALITY LAMINATION AS WELL AS MANY YEARS OF TROUBLE-FREE SERVICE.

THE PRO-LAM CAN OPERATE WITH ANY STANDARD LAMINATING POUCH CURRENTLY IN THE MARKET. IT WAS SPECIALLY DESIGNED TO OPERATE WITH OR WITHOUT A CARRIER. NOTE: WE ONLY RECOMMEND THE USE OF CARRIERS WITH INFERIOR QUALITY POUCHES (HIGH ADHESIVE COMPOSITION i.e. 10 MILS (4/6) POUCHES), AS THEY MAY EXCRETE EXCESSIVE ADHESIVE, WHICH CAN POTENTIALLY DAMAGE THE SYSTEM.

## ► OUTSIDE FEATURES:

**IMPORTANT:** WE RECOMMEND THAT YOU TAKE A FEW MINUTES TO FAMILIARIZE YOURSELF WITH THE FUNCTIONS OF YOUR NEW **PRO-LAM**. YOU WILL FIND OUT THAT WITH JUST A LITTLE PRACTICE, ANY PERSON CAN ACHIEVE A PROFESSIONAL LAMINATION.



## ► OPERATION:

- PLACE YOUR NEW PRO-LAM ON TOP OF A WORKING TABLE.
- PLUG POWER TO A GROUNDED 110V OUTLET (220V FOR CERTAIN COUNTRIES).
- PRESS THE POWER SWITCH TO THE ON POSITION (1). THE POWER LIGHT (1) WILL TURN ON INDICATING THAT THE PRO-LAM HAS BEEN ACTIVATED.
- ADJUST THE TEMPERATURE CONTROL KNOB (3), TO THE DESIRED POSITION.
- THE READY LIGHT (4) WILL TURN ON IN APPROXIMATELY 2-3 MINUTES, LETTING YOU KNOW THAT THE PRO-LAM IS READY TO START LAMINATING.
- PRESS THE MOTOR SWITCH (2) TO THE ON POSITION.
- INTRODUCE THE DOCUMENT TO BE LAMINATED INTO THE POUCH.
- INTRODUCE THE POUCH (SEALED SIDE FIRST) INTO THE ENTRANCE (5) OF THE PRO-LAM. **\*Remarks :** When laminating small pouches (with short-side less than 3" long) that do not require the use of carriers, insert your pouch with the short-side first, to make sure it clears the gap between the front & back rollers.
- REMOVE THE POUCH FROM THE EXIT (6) OF THE PRO-LAM.
- TURN "OFF" (1 & 2) THE PRO-LAM ONCE YOU ARE FINISHED LAMINATING.

## ► TIPS:

ALWAYS TURN "OFF" THE PRO-LAM IF YOU WILL STOP LAMINATING FOR A LONG PERIOD OF TIME. ALWAYS MAINTAIN THE PRO-LAM ON STAND BY (POWER "ON" POSITION) IF YOU WILL CONTINUE LAMINATING WITHIN A FEW MINUTES. THIS FEATURE WILL ALLOW YOU TO INSTANTLY RE-START LAMINATING, WITHOUT DEPRECIATING THE MOTOR OR ROLLERS.

## ► TEMPERATURE ADJUSTMENTS:

IF THE POUCH IS NOT SEALING WELL (IT APPEARS MILKY), THE TEMPERATURE MAY BE TOO COLD FOR THE POUCH THICKNESS THAT YOU WISH TO LAMINATE.

### CORRECTIVE ACTION:

- A. MAKE SURE THAT THE TEMPERATURE IS PROPERLY SET FOR THE POUCH THICKNESS TO BE LAMINATED.
  - B. MAKE SURE THAT THE READY LIGHT IS ON.
  - C. IF THE TEMPERATURE IS AT THE CORRECT POSITION AND THE READY LIGHT IS NOT ON, SIMPLY WAIT UNTIL THE READY LIGHT TURNS ON AND PROCEED TO LAMINATE.
  - D. IF BOTH THE TEMPERATURE IS AT THE CORRECT POSITION AND THE READY LIGHT IS ON, RAISE THE TEMPERATURE POSITION ONE KNOB (CLOCK-WISE) AND WAIT APPROXIMATELY 1-2 MINUTES UNTIL THE READY LIGHT TURNS ON AND THEN PROCEED TO LAMINATE.
  - E. REPEAT STEP "D" AS NEEDED. NOTE: THERE ARE MANY DIFFERENT POUCHES IN THE MARKET, THAT MAY REQUIRE MORE OR LESS HEAT TO PROPERLY SEAL.
- IF THE POUCH IS WAVY THE TEMPERATURE IS TOO HIGH FOR THE POUCH THICKNESS THAT YOU WISH TO LAMINATE

### CORRECTIVE ACTION:

F. PROCEED WITH STEPS A, B, C, D AND E ABOVE. NOTE: TEMPERATURE CONTROL MUST BE TURNED COUNTER-CLOCK-WISE TO LOWER TEMPERATURE.

### **CAUTION !**

- DO NOT LEAVE THE PRO-LAM ON FOR LONG PERIODS OF TIME, WHEN NOT IN USE.
- TO REDUCE THE RISK OF ELECTRIC SHOCK, DO NOT OPERATE THE PRO-LAM NEAR WATER.
- DO NOT USE THE PRO-LAM IF POWER CORD IS DAMAGED.
- DO NOT ALLOW THE ELECTRIC CORD TO BE IN CONTACT WITH HOT SURFACES.
- IN CASE OF MALFUNCTION, RETURN THE UNIT TO YOUR DISTRIBUTOR FOR SERVICE. THIS LAMINATOR DOES NOT CONTAIN ANY PART THAT CAN BE SERVICED BY THE CONSUMER.

## ► WARRANTY POLICY:

YOUR PRO-LAM HAS A WARRANTY OF ONE YEAR, FROM ITS PURCHASE DATE. IN THE EVENT OF A MANUFACTURER'S DEFECT, YOUR DISTRIBUTOR (AT OPTION) WILL REPAIR OR REPLACE IT.

**IMPORTANT:** THIS WARRANTY DOES NOT COVER DAMAGES DUTO IMPROPER USE OR MISTREATMENT OF THE UNIT, INCLUDING ANY EXTRAORDINARY EVENT LEADING TO THE DAMAGE OF THE MACHINE, WHETHER IT IS REVERSIBLE OR NOT.

IF THE PRO-LAM IS NOT LAMINATING PROPERLY FIRST FOLLOW THE CORRECTIVE ACTIONS ABOVE. IF THE PROBLEM PERSISTS PLEASE CONTACT YOUR DEALER FOR FURTHER INSTRUCTIONS. PLEASE HAVE YOUR MACHINE'S SERIAL NUMBER AND THE PURCHASE DATE READY. IF THE MACHINE MUST BE RETURNED TO YOUR DISTRIBUTOR IT IS YOUR RESPONSIBILITY TO PROPERLY PACK AND SHIP IT, AS ANY DAMAGE INCURRED DURING ITS TRANSPORTATION IS NOT COVERED BY OUR WARRANTY POLICY.

MODEL	PRO-LAM 230	PRO-LAM 280	PRO-LAM 320
THROAT CAPACITY	9.05"	11"	12.6"
SPEED	3.9" per second	3.9" per second	3.9" per second
LAMINATING TEMP. RANGE	230 a 356 °F	230 a 356 °F	230 a 356 °F
TEMPERATURE CONTROL	Gradual / Electronic	Gradual / Electronic	Gradual / Electronic
DIMENSIONS	446x 276 x 103 mm	495x 276 x 103 mm	536x 276 x 103 mm
WEIGHT	20 Lbs.	22 Lbs.	23 Lbs.
COVER	Metal	Metal	Metal
WARRANTY	One year	One year	One year