

# AKILES ULTRALAM 250

## Instruction Manual



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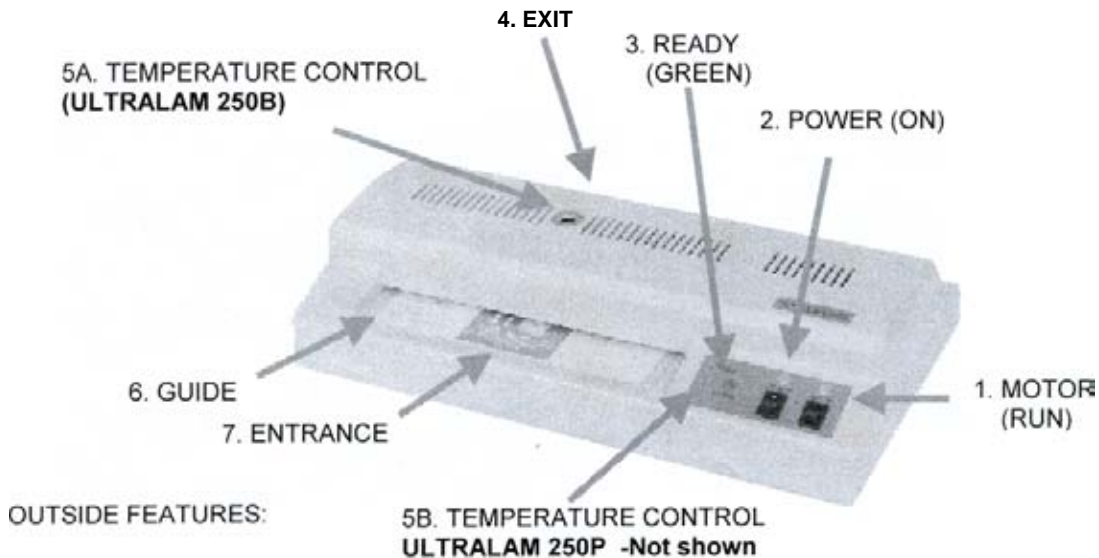
## “ ULTRA-LAM” OPERATIONAL MANUAL

### INTRODUCTION :

CONGRATULATIONS ON THE PURCHASE OF YOUR NEW ULTRA-LAM, A HEAVY DUTY POUCH LAMINATOR. YOUR ULTRA-LAM WAS SPECIALLY DESIGNED WITH THE HIGHEST AVAILABLE TECHNOLOGY AND PREMIUM QUALITY COMPONENTS, TO RENDER YOU A HIGH QUALITY LAMINATION, AS WELL AS MANY YEARS OF TROUBLE-FREE SERVICE.

THE ULTRA-LAM CAN OPERATE WITH ANY STANDARD LAMINATING POUCH CURRENTLY IN THE MARKET. IT WAS SPECIALLY DESIGNED TO OPERATE WITH OR WITHOUT A CARRIER NOTE: WE ONLY RECOMMEND THE USE OF CARRIERS WITH INFERIOR QUALITY POUCHES (HIGH ADHESIVE COMPOSITION i.e. 10 MILS (4/6) POUCHES), AS THEY MAY EXCRETE EXCESSIVE ADHESIVE, WHICH CAN POTENTIALLY DAMAGE THE SYSTEM.

IMPORTANT: WE RECOMMEND THAT YOU TAKE A FEW MINUTES TO FAMILIARIZE YOURSELF WITH THE FUNCTIONS OF YOUR NEW ULTRA-LAM. YOU WILL FIND OUT THAT WITH JUST A LITTLE PRACTICE, ANY PERSON CAN ACHIEVE A PROFESSIONAL LAMINATION.



### OPERATION :

- PLACE YOUR NEW ULTRA-LAM ON TOP OF A WORKING TABLE.
- PLUG POINER TO A GROUNDED 110V OUTLET (220V FOR CERTAIN COUNTRIES)
- PRESS POWER SWITCH TO THE ON POSTION (2). THE POWER LIGHT WILL TURN ON INDICATING THAT THE ULTRA-LAM HAS BEEN ACTIVATED.
- THE READY LIGHT (3) WILL TURN ON IN APPROXIMATELY 2-3 MINUTES, LETTING YOU KNOW THAT THE ULTRA-LAM IS READY TO START LAMINATING.
- PRESS THE MOTOR SWITCH (1) TO THE ON POSTION.
- INTRODUCE THE DOCUMENT TO BE LAMINATED INTO THE POUCH.
- INTRODUCE THE POUCH (SEALED SIDE FIRST) INTO THE ENTRANCE (7) OF THE ULTRA-LAM.
- REMOVE THE POUCH FROM THE EXIT (4) OF THE ULTRA-LAM.
- PRESS “OFF” (1 & 2) THE ULTRA-LAM ONCE YOU ARE FINISHED LAMINATING.
- IMPORTANT: EACH UNIT HAS BEEN PRESET AT THE FACTORY AND REQUIRES NO ADJUSTMENTS TO LAMINATE OUR 7 MIL POUCHES.

### TIPS :

- ALWAYS TURN “OFF” THE ULTRA-LAM IF YOU WILL STOP LAMINATING FOR LONG PERIODS OF TIME.
- ALWAYS MAINTAIN THE ULTRA-LAM ON STAND BY (POWER “ON” POSITION) IF YOU WILL CONTINUE LAMINATING WITHIN A FEW MINUTES. THIS FEATURE WILL ALLOW YOU TO INSTANTLY RE-START LAMINATING, WITHOUT DEPRECIATING THE MOTOR OR ROLLERS.

TEMPERATURE ADJUSTMENTS



TEMPERATURE CONTROL

ULTRALAM250P



ULTRALAM250B

- IF THE POUCH IS NOT SEALING WELL (IT APPEARS MILKY), THE TEMPERATURE MAY BE TOO COLD FOR THE POUCH THICKNESS THAT YOU WISH TO LAMINATE.

CORRECTIVE ACTION:

- A. MAKE SURE THAT THE READY LIGHT IS ON.
- B. IF THE READY LIGHT IS NOT ON, SIMPLY WAIT UNTIL THE READY LIGHT TURNS ON AND PROCEED TO LAMINATE.
- C. IF THE READY LIGHT IS ON, INCREASE THE TEMPERATURE (5) BY TURNING THE TEMPERATURE CONTROL CLOCK-WISE (USE A FLAT-SCREW DRIVER FOR THE ULTRALAM 250B) WAIT APPROXIMATELY 1-2 MINUTES UNTIL THE READY LIGHT TURNS ON AND THEN PROCEED TO LAMINATE.
- D. REPEAT STEP "C" AS NEEDED. NOTE: THERE ARE MANY DIFFERENT POUCHES IN THE MARKET THAT MAY REQUIRE MORE OR LESS HEAT TO PROPERLY SEAL.

- IF THE POUCH IS WAVY THE TEMPERATURE IS TOO HIGH FOR THE POUCH THICKNESS THAT YOU WISH TO LAMINATE

CORRECTIVE ACTION:

- E. PROCEED WITH STEPS A, B, C AND D ABOVE. NOTE: TEMPERATURE CONTROL MUST BE TURNED COUNTER-CLOCK-WISE

CAUTION!

DO NOT LEAVE THE ULTRA-LAM ON FOR LONG PERIODS OF TIME, WHEN IN USE.  
 TO REDUCE THE RISK OF ELECTRIC SHOCK DO NOT OPERATE THE ULTRA-LAM NEAR WATER  
 DO NOT USE THE ULTRA-LAM IF POWER CORD IS DAMAGED.  
 DO NOT ALLOW THE ELECTRIC CORD TO BE IN CONTACT WITH HOT SURFACES.  
 IN CASE OF MALFUNCTION RETURN THE UNIT TO YOUR DISTRIBUTOR FOR SERVICE THIS LAMINATOR DOES NOT CONTAIN ANY PART THAT CAN BE SERVED BY THE CONSUMER.

WARRANTY POLICY:

YOUR ULTRA-LAM HAS A WARRANTY OF ONE YEAR FROM ITS PURCHASE DATE. IN THE EVENT OF A MANUFACTURERS DEFECT, YOUR DISTRIBUTOR (AT OPTION) WILL REPAIR OR REPLACE IT. IMPORTANT: THIS WARRANTY DOES NOT COVER DAMAGES DUE IMPROPER USE OR MISS TREATMENT OF THE UNIT INCLUDING ANY EXTRAORDINARY EVENT LEADING TO THE DAMAGE OF THE MACHINE WHETHER IT IS REVERSIBLE OR NOT. IF THE ULTRA-LAM IS NOT LAMINATING PROPERLY, FIRST FOLLOW THE CORRECTIVE ACTIONS ABOVE. IF THE PROBLEM PERSISTS PLEASE CONTACT YOUR DEALER FOR FURTHER INSTRUCTIONS. PLEASE HAVE YOUR MACHINES SERIAL NUMBER AND THE PURCHASE DATE READY. IF THE MACHINE MUST BE RETURNED TO YOUR DISTRIBUTOR, IT IS YOUR RESPONSIBILITY TO PROPERLY PACK AND SHIP IT, AS ANY DAMAGED INCURRED DURING ITS TRANSPORTATION IS NOT COVERED BY OUR WARRANTY POLICY.

MODEL	ULTRALAM-250B	ULTRALAM-250P
THROAT CAPACITY	9.84"	9.84"
MOTOR	HEAVY-DUTY	HEAVY-DUTY
LAMINATING TEMP. RANGE	185 TO 320 °F	185 TO 320 °F
TEMPERATURE CONTROL	ADJUSTABLE, BIMETAL	ELECTRONIC
DIMENSIONS	17.5" X 9.5" 5.75"	17.5" X 9.5" 5.75"
WEIGHT	13.5 LBS.	13.5 LBS.
WARRANTY	ONE YEAR	ONE YEAR