

# ***Akiles WBM532 Modular Wire Closer***

Instruction Manual



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# WBM - 532 OPERATIONAL MANUAL

( WIRE BINDING MODULE )

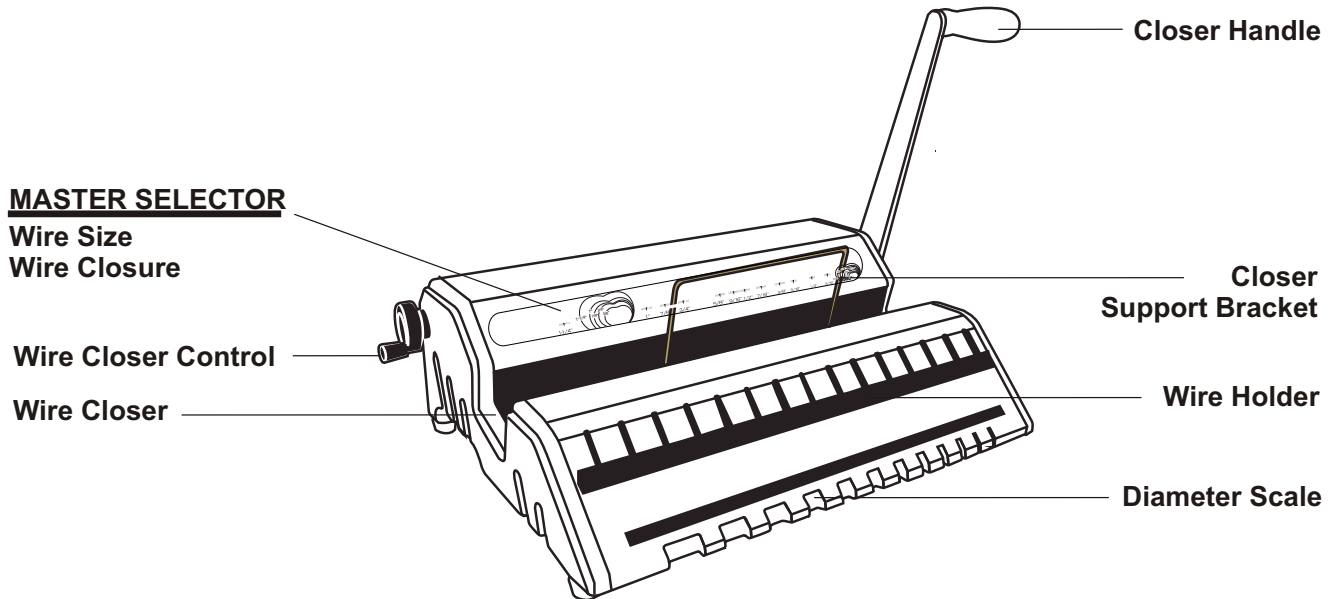
## INTRODUCTION

CONGRATULATIONS ON THE PURCHASE OF YOUR NEW **WBM - 532**, A PROFESSIONAL AND HEAVY-DUTY WIRE BINDING MODULE. YOUR **WBM - 532** WAS DESIGNED WITH A FULL RANGE OF FUNCTION AND PREMIUM QUALITY COMPONENTS TO GUARANTEE YOU AN EFFORTLESS AND PROFESSIONAL BIND, AS WELL AS MANY YEARS OF TROUBLE-FREE SERVICE.

## IMPORTANT

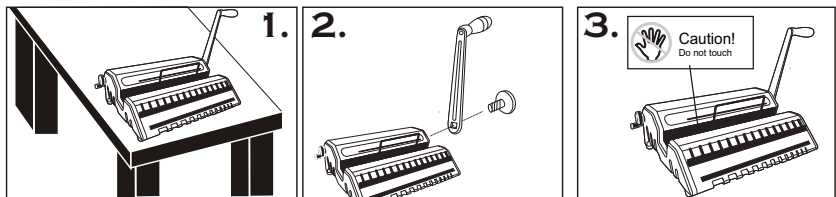
WE RECOMMEND THAT YOU TAKE A FEW MINUTES TO FAMILIARIZE YOURSELF WITH THE FUNCTIONS OF YOUR NEW **WBM - 532**. YOU WILL FIND THAT WITH JUST A LITTLE PRACTICE, ANY PERSON CAN ACHIEVE PROFESSIONAL RESULTS.

## FEATURES



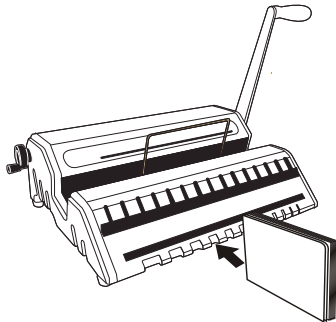
## ASSEMBLY & SAFETY INSTRUCTION

1. Place your new **WBM - 532** on top of a sturdy working table. **See picture 1**
2. Connect the **Closing Handle** in a vertical position onto the Closing Axle. Tighten the screws counter clockwise. **See picture 2.**
3. Caution! Do not touch Wire Closer while operation as it may hurt your hands.

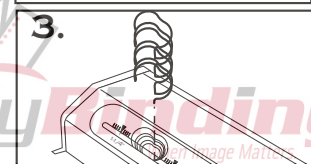
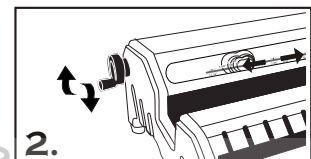
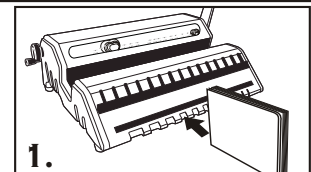


## SET-UP

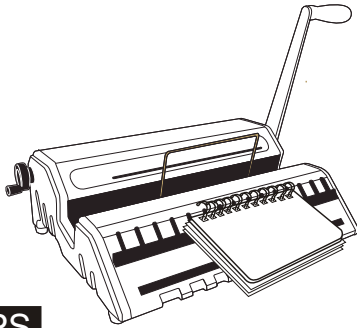
Insert a full unbound document into **Diameter Scale**.



1. Based on **Diameter Scale** reading, on the **Master Selector** you will determine
  - Wire Closure
  - Wire Size
2. Set **Wire Closer Control** to the wire closure size determined from Step 1.
3. ( If needed ) Use **Master Selector** to identify the size of your wire.

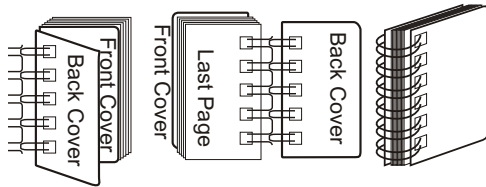


# INSERTING

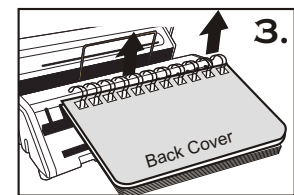
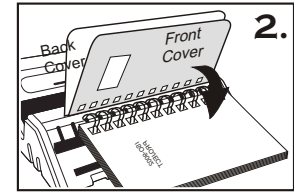
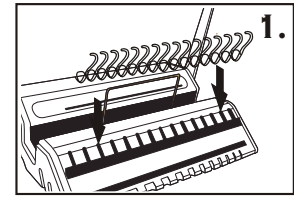


## TIPS

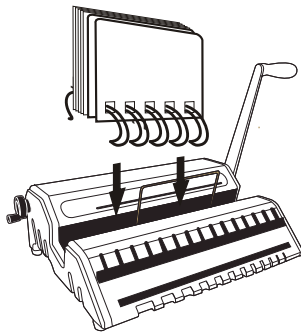
The seam of closed wire should be inside the book. Follow step No.2 instruction for best results.



1. Insert pre-selected wire into **Wire Holder**.
2. Insert document from last pages to first pages then insert front cover. The back cover should be inserted last with inside facing up.
3. Take out inserted document from **Wire Holder** to close the wire.

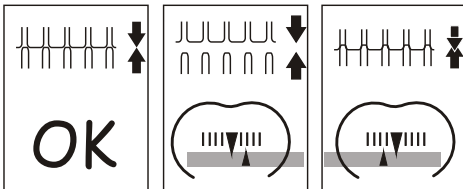


# CLOSING

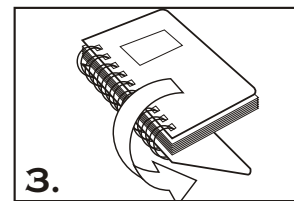
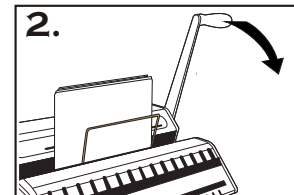
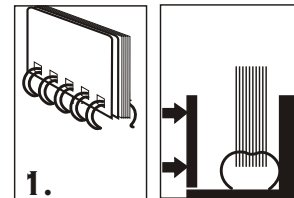


## TIPS

The seam of closed wire should be just touching. Slightly adjust the **Closer Control** a little left or right for the under-closed or over-closed seam.



1. Put inserted document into **Wire Closer**.  
The wire element must stand horizontally at the bottom of **Wire Closer**.
2. Pull **Closer Handle** forward to close.
3. Take out document and turn back cover over. The binding is complete.



# WARRANTY POLICY

YOUR **WBM - 532** HAS A WARRANTY OF ONE YEAR FROM DATE OF PURCHASE. IN THE EVENT OF A MANUFACTURER'S DEFECT, YOUR DISTRIBUTOR (AT OPTION) WILL REPAIR OR REPLACE IT. IMPORTANT: THIS WARRANTY DOES NOT COVER DAMAGES DUE TO IMPROPER USE OR MISS TREATMENT OF THE UNIT, INCLUDING ANY EXTRAORDINARY EVENT LEADING TO THE DAMAGE OF THE MACHINE, WHETHER IT IS REVERSIBLE OR NOT.

IF THE **WBM - 532** IS NOT WORKING PROPERLY, FIRST FOLLOW THE CORRECTIVE ACTIONS ABOVE. IF THE PROBLEM PERSISTS, PLEASE CONTACT YOUR DEALER FOR FURTHER INSTRUCTIONS. PLEASE HAVE YOUR MACHINE'S SERIAL NUMBER AND THE PURCHASE DATE READY. IF THE MACHINE MUST BE RETURNED TO YOUR DISTRIBUTOR, IT IS YOUR RESPONSIBILITY TO PROPERLY PACK AND SHIP IT. AS ANY DAMAGE INCURRED DURING ITS TRANSPORTATION IS NOT COVERED BY OUR WARRANTY POLICY.