

Foster KeenCut Excalibur Cutter

Material Clamp Guide

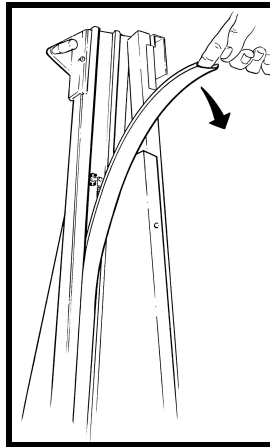


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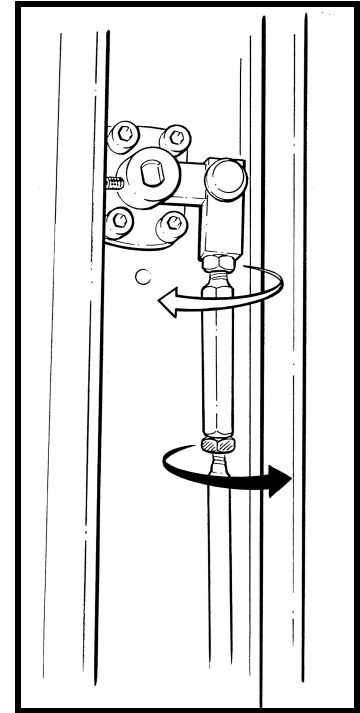
Alignment of the Excalibur Material Clamp

You will need two 10mm open ended wrenches to adjust the clamp



Open the clamp by at least 1–2mm.

Remove the plastic cover strip situated above the clamp handle by inserting your finger over its top end and pull it away from the slideway.



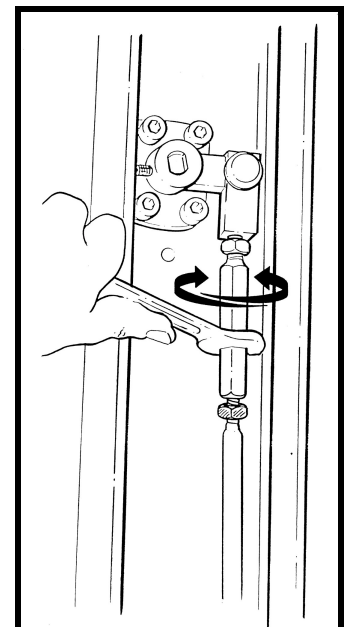
The clamp adjuster is at the top end of the push rod and is locked in position by two locking nuts.

- ↻ The silver nut has a normal right handed thread, slacken it using a 10mm wrench by turning it counter-clockwise when looking from below.
- ↻ Now slacken the black nut, this has a left hand thread and should be turned clockwise when viewed from below.

The 'adjuster' is the hexagonal bar between the two nuts, by turning it with the wrench it alters the clamps alignment with the back of the machine.

Rotate the adjuster whilst observing the clamp from the side and bring the clamp into parallel.

Operate the clamp a few times and check again, adjust further if necessary.



- ↻ Tighten the silver locking nut first (cw) whilst holding the adjuster in position with the second wrench.
 - ↻ Now tighten the black locking nut (ccw) again make sure the adjuster does not move.
- Finally, replace the plastic cover strip.