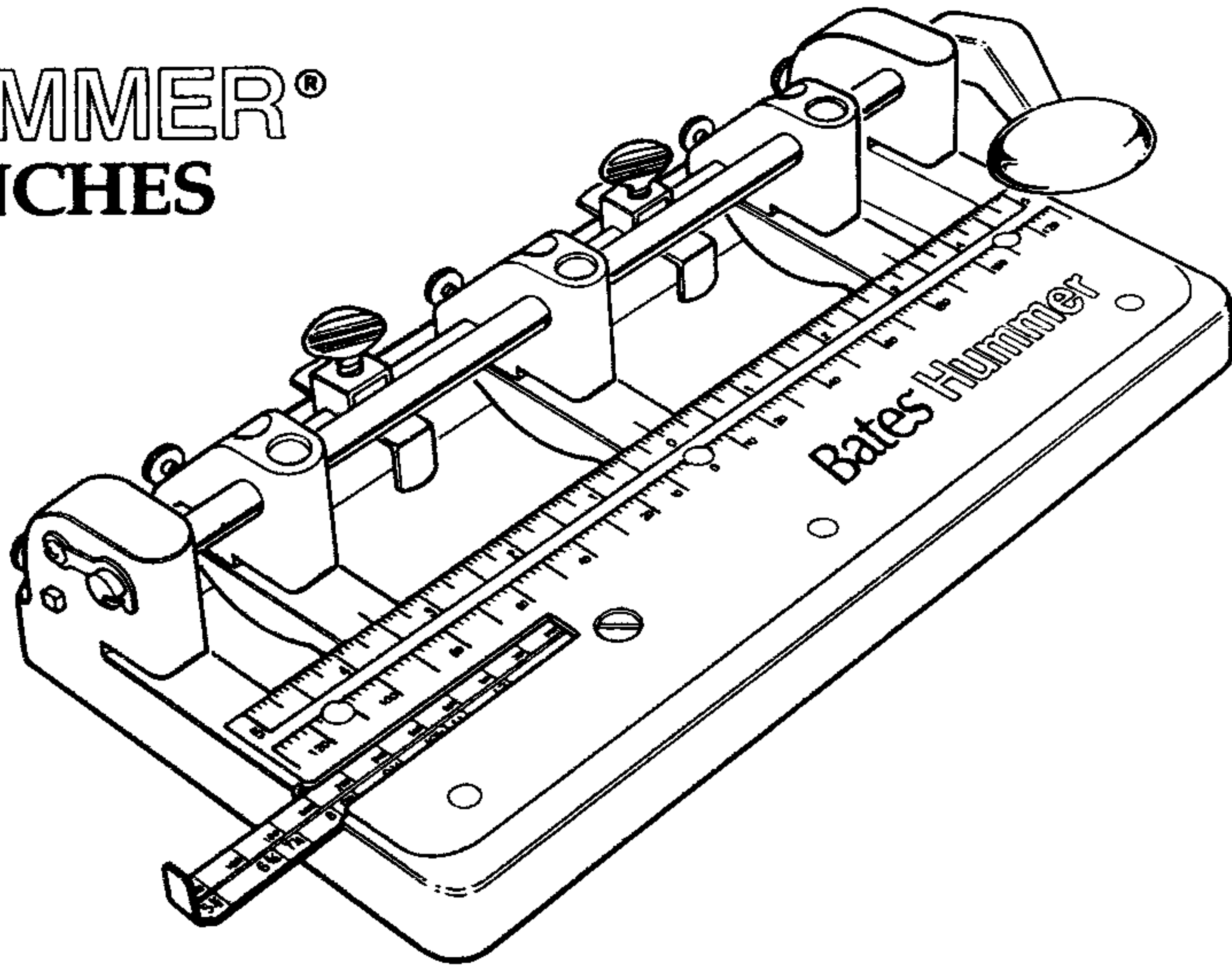


PARTS LIST FOR MODELS 271-1/2 & 272-1/2

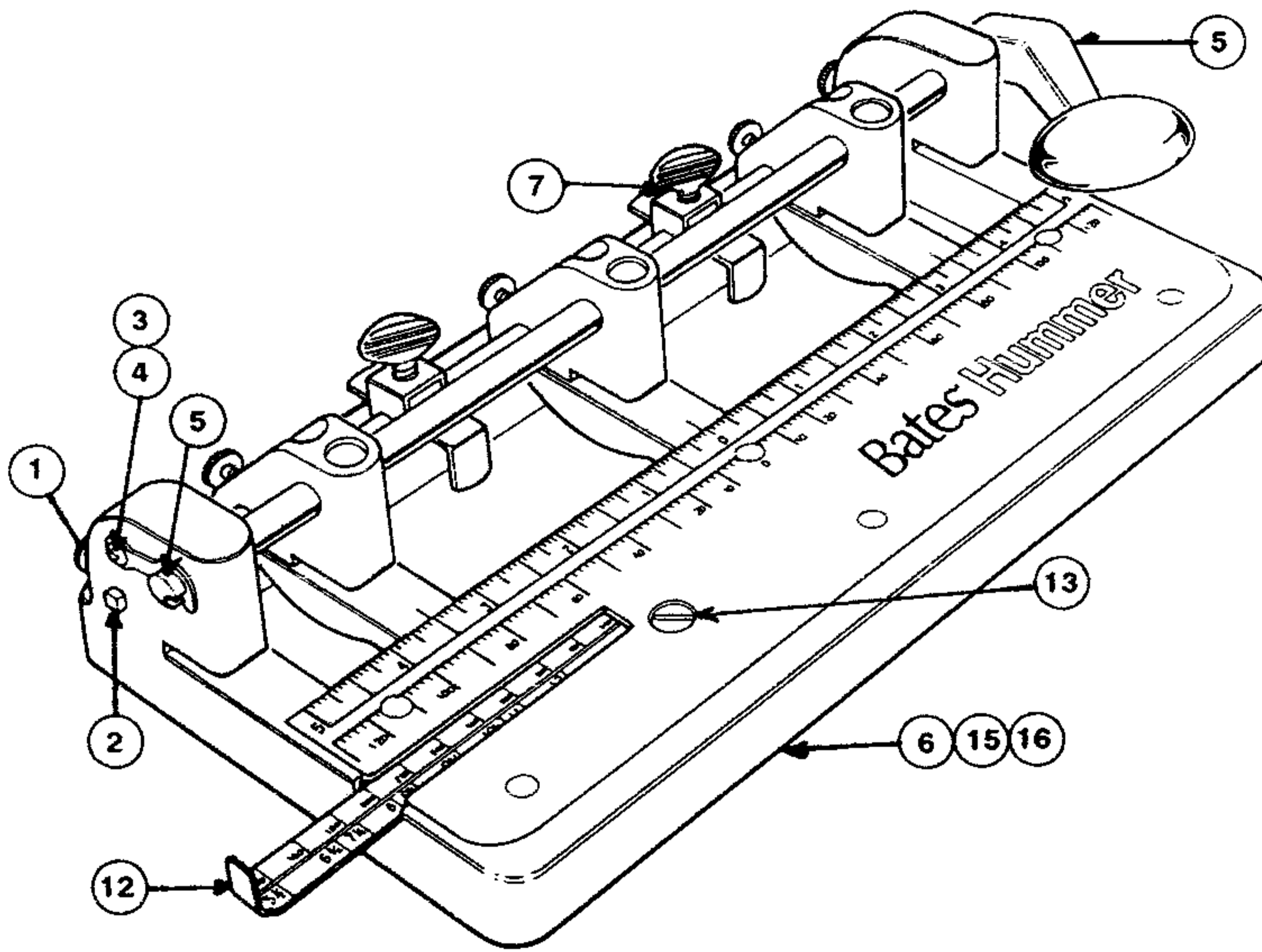
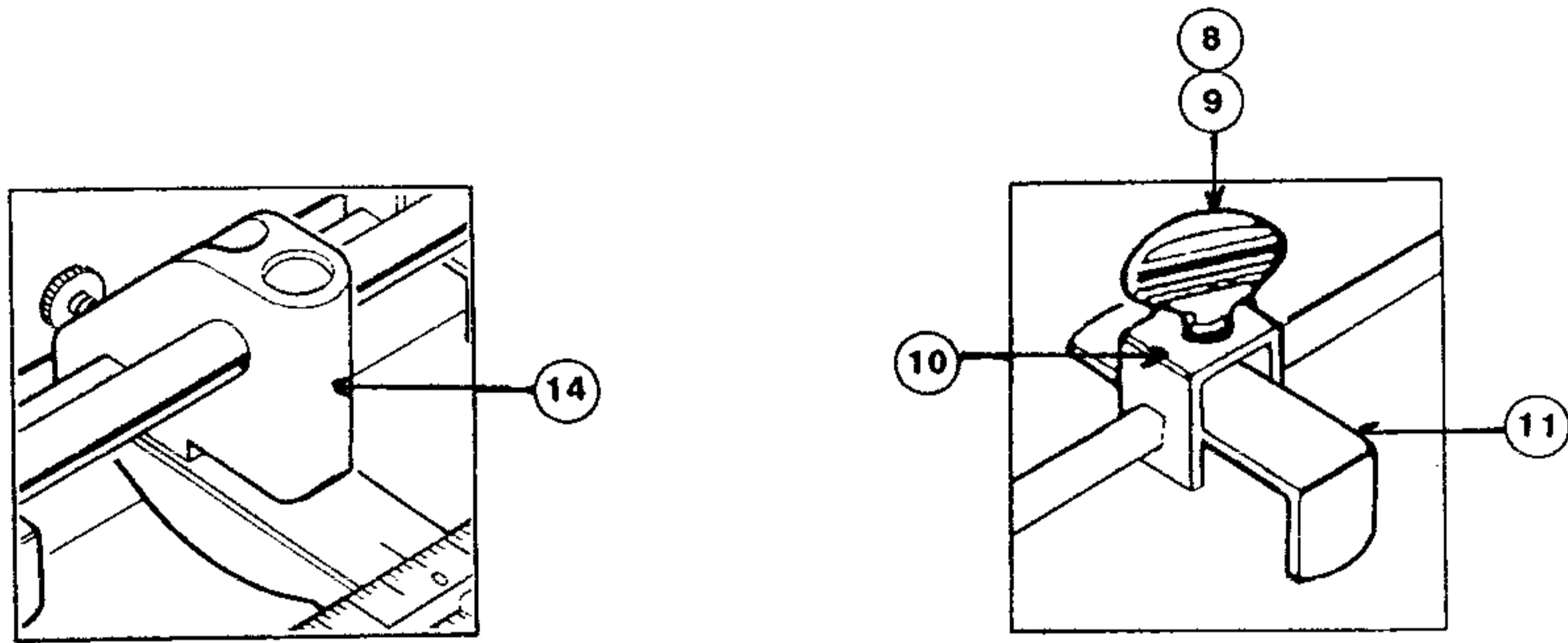
HUMMER®
PUNCHES



GBC

National Service Department

One GBC Plaza
Northbrook, IL 60062 USA
800/477-3444



MODELS 271-1/2 & 272-1/2

ITEM	PART NO.	DESCRIPTION	QUANTITY PER MACHINE MODEL		
			271½	272½	OTHER
1	9810209	KNURLED THUMB SCREW - WJ1011	3	3	3
2	9810088	REAR GUIDE ROD, 11-INCH - WJ1074A	1	1	
	9810261	REAR GUIDE ROD, 15-INCH - WJ1081A			1
3	1903001	MACHINE SCREW, #8-32x3/8" - WJ10559	1	1	1
4	9810092	LATCH - WJ1070A	1	1	1
5	9810205	HANDLE & SHAFT ASSY, 11-INCH - WJ10	1	1	
	9810259	HANDLE & SHAFT ASSY, 15-INCH			1
6	9810201	BASE, 11-INCH - WJ1068A	1	1	
	9810254	BASE, 15-INCH - WJ1076A			1
7	-REF-	PAPER GAUGE ASSEMBLY	2	2	2
8	9810094	▪ THUMB SCREW - WJ1263A	2	2	2
9	9810208	▪ SQUARE NUT - WJ1268	2	2	2
10	9810093	▪ PAPER GAUGE HOUSING - WJ1262	2	2	2
11	9810095	▪ SLIDING GAUGE - WJ1265	2	2	2
12	9810090	PAPER GAUGE, 11-INCH BASE - WJ1030	1	1	
	9810256	PAPER GAUGE, 15-INCH BASE - WJ1030A			1
13		GAUGE SCREW - WJ1080B	1	1	1
14		PUNCH HEAD ASSY, 1/4-INCH - H271	3		
	9810203	▪ HEAD, 1/4-INCH - WJ1053A	3		
	9810155	▪ SPRING, COIL - WJ1155	3		
	9810089	▪ PUNCH PIN, 1/4-INCH - WJ1018	3		
	9810209	▪ KNURLED THUMB SCREW - WJ1011	1		
		PUNCH HEAD ASSY, 9/32-INCH - H272		3	
	9810234	▪ HEAD, 9/32-INCH - WJ1054A		3	
	9810155	▪ SPRING, COIL - WJ1155		3	
	9810237	▪ PUNCH PIN, 9/32-INCH - WJ1063		3	
	9810209	▪ KNURLED THUMB SCREW - WJ1011		1	
		PUNCH HEAD ASSY, 11/32-INCH - H273			A/R
	9810275	▪ HEAD, 11/32-INCH			A/R
	9810285	▪ "V" SPRING - WJ1022			A/R
	9810278	▪ PUNCH PIN, 11/32-INCH - WJXXXX			A/R
	9810209	▪ KNURLED THUMB SCREW - WJ1011			1
		PUNCH HEAD ASSY, 13/32-INCH - H275			A/R
	9810281	▪ HEAD, 13/32-INCH			A/R
	9810285	▪ "V" SPRING - WJ1022			A/R
	9810284	▪ PUNCH PIN, 13/32-INCH - WJ1020A			A/R
	9810209	▪ KNURLED THUMB SCREW - WJ1011			1
15	9810005	CHIP PAN, 11-INCH MODEL - WJ988	1	1	
	9810258	CHIP PAN, 15-INCH MODEL - WJ996C			1
16	9810207	FOOT, RUBBER - WJC2587	4	4	
	9810257	FOOT, RUBBER - WJ30420			4

03/23/94

SERVICE INSTRUCTIONS

NOTE: All references assume the punch is facing you (Hummer name will be on the right).

Disassembly

1. Loosen the two outside thumbscrews at back of Hummer base (Item 1).
2. Slide the rear guide rod (square bar, Item 2) toward the right, but don't completely remove.
3. Loosen the latch screw (Item 3).
4. Lift latch (Item 4).
5. Slide handle & shaft assembly (Item 5) toward the right, but don't completely remove.

Inserting Heads

1. Fit grooved edge of head under lip (at Hummer ruler edge).
2. Insert head (Item 14) onto square and round bars, while aligning grooves in the punch and shaft. Push handle down while pushing punch pin (small metal rod in punch head) down.
3. Insert paper gauge assembly (Item 7); insert second head; insert second paper gauge assembly; insert third head.

Reassembly

1. Slide handle & shaft assembly to the left as far as it will travel.
2. Close latch and tighten latch screw.
3. Slide the rear guide rod (square bar, Item 2) toward the left until it reaches its home position.
4. Tighten the two outside thumbscrews at back of Hummer base (Item 1).
5. Position punch heads and paper gauges as desired, and tighten screws.