

GBC 4064WF

PARTS MANUAL

REVISION-B, DATED 3/1/06

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PARTS MANUAL
REVISION-B, DATED 3/1/06

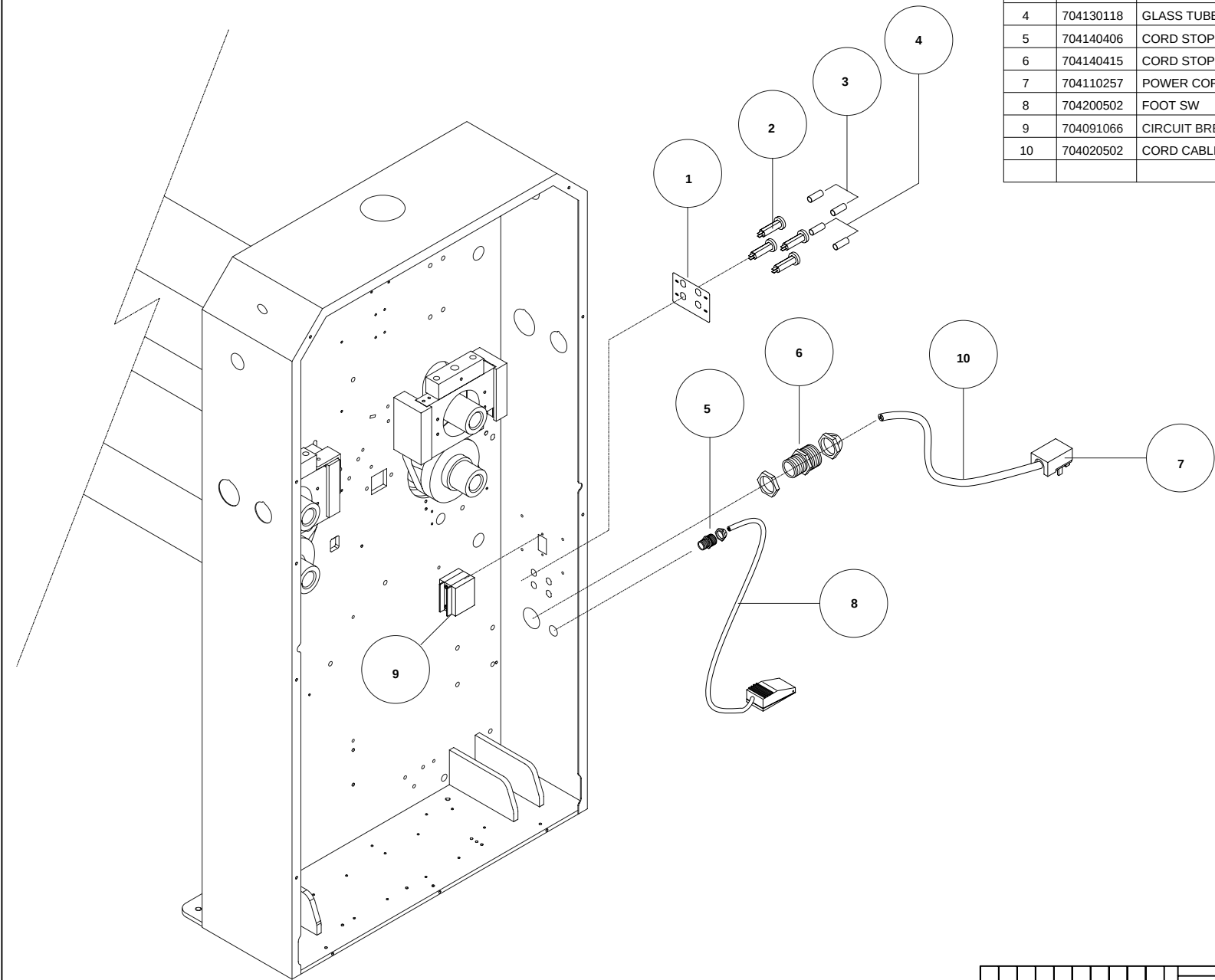
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1	630500034	G4064
2	609070104	CROSS
3	701130504	CASTE
4	630500411	G4064
5	634100206	G/MAS
6	703070283	AIR FIL
7	703070289	FITTING
8	635000045	DC GE
9	630500404	G4064
10	635800465	G4064
11	601220354	G/MAST
12	630500446	G4064
13	632502322	G4064
14	601211268	SUREL
15	703070119	1620P
16	613030541	GBC42

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		ORIGINATOR - CAMP CHECKED BY: GBC FILMS GROUP		REASON		UNLESS OTHERWISE SPECIFIED TOLERANCE				GBC Films Group 4151 Anderson Road, DeForest, WI 53532									
						DIM. AS SHOWN		TOL.								FRESH TO BE			
						XX		± .004		125 ✓									
						X		± .050											
						XX		± .010											
						XXX		± .020											
						XXXX		± .005		ANGLES ±.10									
DATE:										DRAWN BY:		DWG SCALE:		DWG:					
10/9/05										NG		N/A		000-000					
Side Frame Assembly																			

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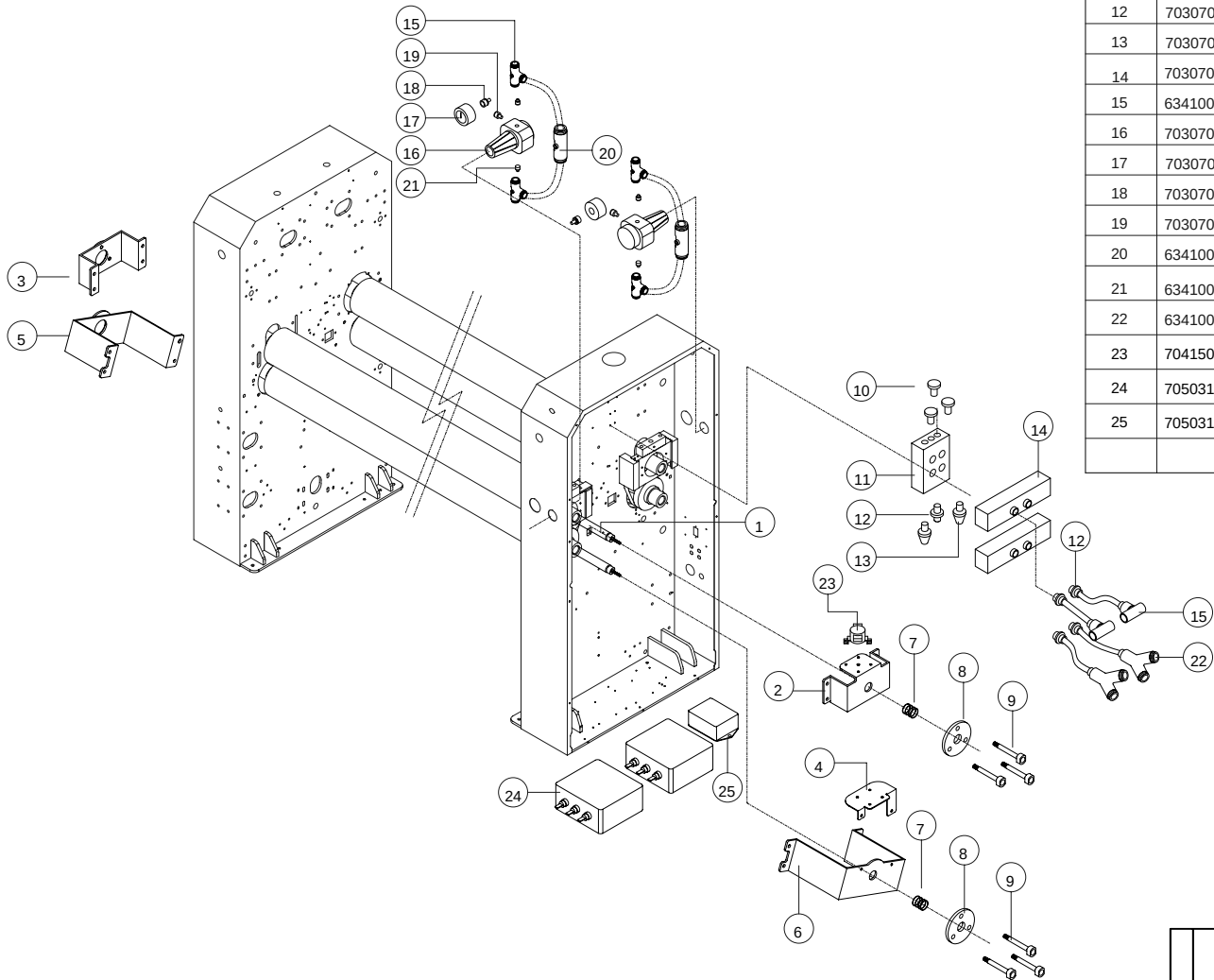
Item No.	Part No.	Part name	Spec	Quantity
1	810700317	G4064 FUSE STICKER	PC0.3T 86*59.6/4064L021	1EA
2	704120101	FUSE HOLDER	f12.5*20mm250V10A	4EA
3	704130114	GLASS TUBE FUSE 20mm	5*20 2.0A 250V	2EA
4	704130118	GLASS TUBE FUSE 20mm	5*20 4.0A 250V	2EA
5	704140406	CORD STOPPER	PG11	1EA
6	704140415	CORD STOPPER	PG29	1EA
7	704110257	POWER CORD PLUG	400V50A(2P) USA	1EA
8	704200502	FOOT SW	500-AH	1EA
9	704091066	CIRCUIT BREAKER S/W	CC2-B0-26-650-21J-D	1EA
10	704020502	CORD CABLE UL/600V	SOW,16063/600V,10AWG	1EA

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UNLESS OTHERWISE SPECIFIED TOLERANCE					GBC Films Group				
DIN. AS SHOWN					4151 Anderson Road, DeForest, WI 53532				
X					TITLE :				
X					Power Cord Circuit Assembly				
X					DATE :				
XXX					12-28-05				
XXXX					NG				
					N/A				
					000-014				

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12	701010139	BALL BEARING
13	613020763	FALCON CLUTCH
14	613020762	FALCON CLUTCH
15	701010135	BALL BEARING
16	810400099	SPRING S(IN) RING
17	701090712	SPRING S RING

										This print is the property of GBC Films Group. The information thereon is restricted in confidence.									
										GBC Films Group 4151 Anderson Road, DeForest, WI 53532									
										TITLE : Clutch Assembly									
										DATE : 10/09/05									
										DRAWN BY : NG									
										DWG SCALE : N/A									
										DWG : 000-013									



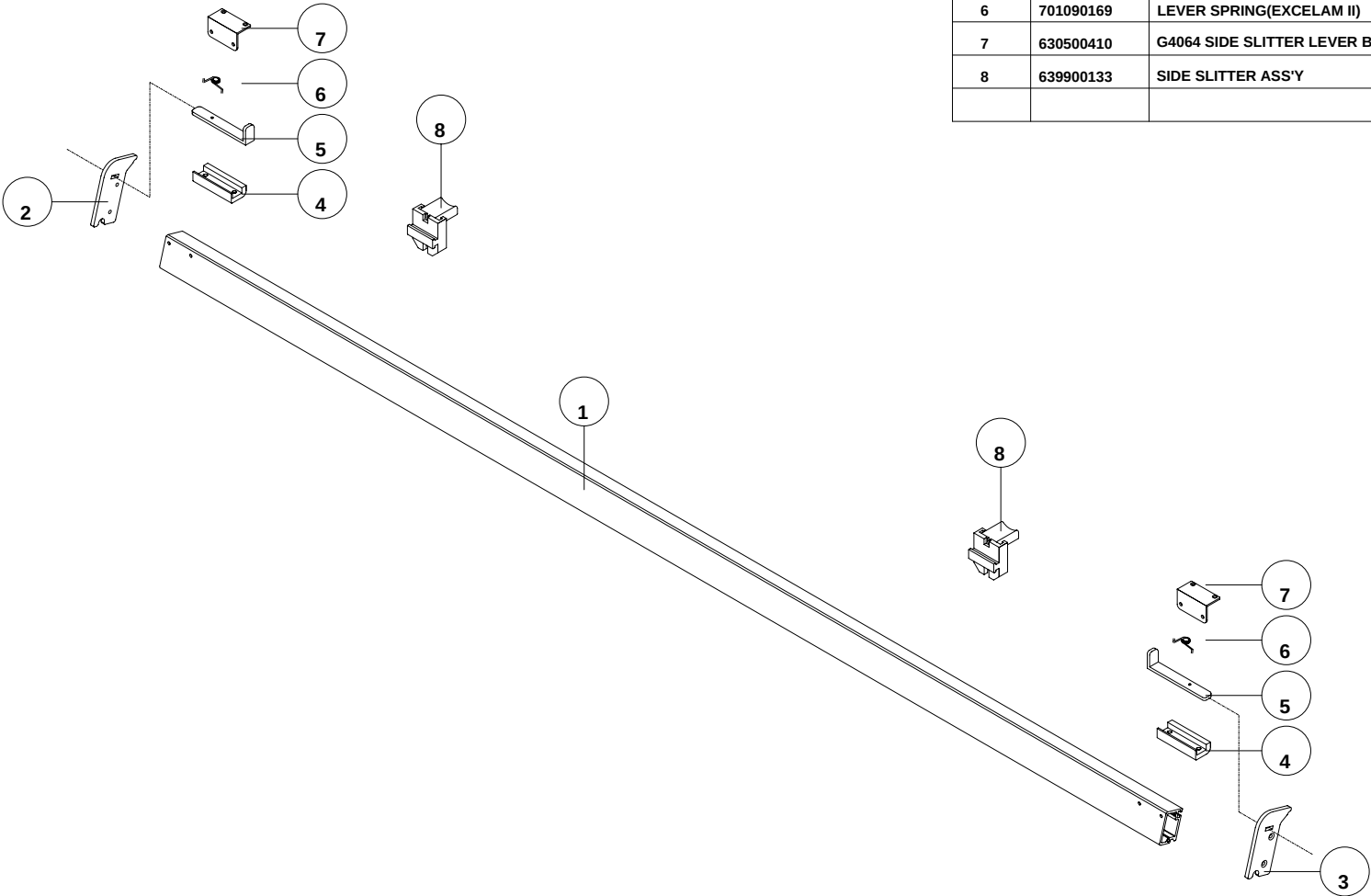
No.	Parts Code	Item	Spec	Quantity
1	637200009	G4064 SHEATH HEATER	14.2OHM F14*2011	2EA
2	630500455	G4064 HEATER SUPPORT(UP/R)	SPC3.0T 125*58(GY0806)	1EA
3	630500454	G4064 HEATER SUPPORT(UP/L)	SPC3.0T 125*56(GY0806)	1EA
4	630500462	G4064 THERMOSTAT BRACKET	SPC1.5T 86*44(GY0806)	1EA
5	630500456	G4064 HEATER SUPPORT(LOW/L)	SPC3.0T 183*55(GY0806)	1EA
6	630500457	G4064 HEATER SUPPORT(LOW/R)	SPC3.0T 183*55(GY0806)	1EA
7	810400244	G4064 HEATER SPRING	SUS 2.0T F35*38	2EA
8	630500463	G4064 SPRING PLATE	SPC5.0T F60*F16.2(GY0806)	2EA
9	632501918	TALON80 HEATER HOLDER GUIDE BOLT	S45C F7*65*M6/TL80H360	6EA
10	703070291	PLUG	PT1/4"	3EA
11	703070285	MANIFOLD BLOCK	SS5Y7-20-02	1EA
12	703070287	FITTING	KQ2H08-02S-X2	5EA
13	703070290	SILENCER	AN 203-02	2EA
14	703070288	JA700BC SOLENOID VALVE	SY7120-5LZE-02-F2	2EA
15	634100062	FITTING(ONE TOUCH)	KQ2T08-00 (F08-F08-F08)	6EA
16	703070293	AIR REGULATOR	AR30-03(G/MASTER)	2EA
17	703070294	PRESSURE GAUGE	G36-10-01M-C(0.1MPA)	2EA
18	703070296	FITTING(ONE TOUCH)	KJH04-01S	2EA
19	703070292	FITTING(ONE TOUCH)	KQ2F04-01	2EA
20	634100225	CHECK VALVE	1/4 PT	2EA
21	634100063	FITTING(ONE TOUCH)	KQ2H08-03S-X2	4EA
22	634100397	FITTING	KQ2U08-00(F08*F08*F08)	2EA
23	704150111	BI-METAL THERMOSTAT	60T21 (250V15A 120℃)	1EA
24	705031308	FERRITE EMI FILTER	ES1-T30/30A	2EA
25	705031309	FERRITE EMI FILTER	ES1-T20/20A	1EA

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UNLESS OTHERWISE SPECIFIED TOLERANCE					GBC Films Group 4151 Anderson Road, DeForest, WI 53532				
TITLE :					Pneumatic Assembly				
DATE :					12-28-05				
DRAWN BY :					NG				
DWG SCALE :					N/A				
DWG :					000-012				

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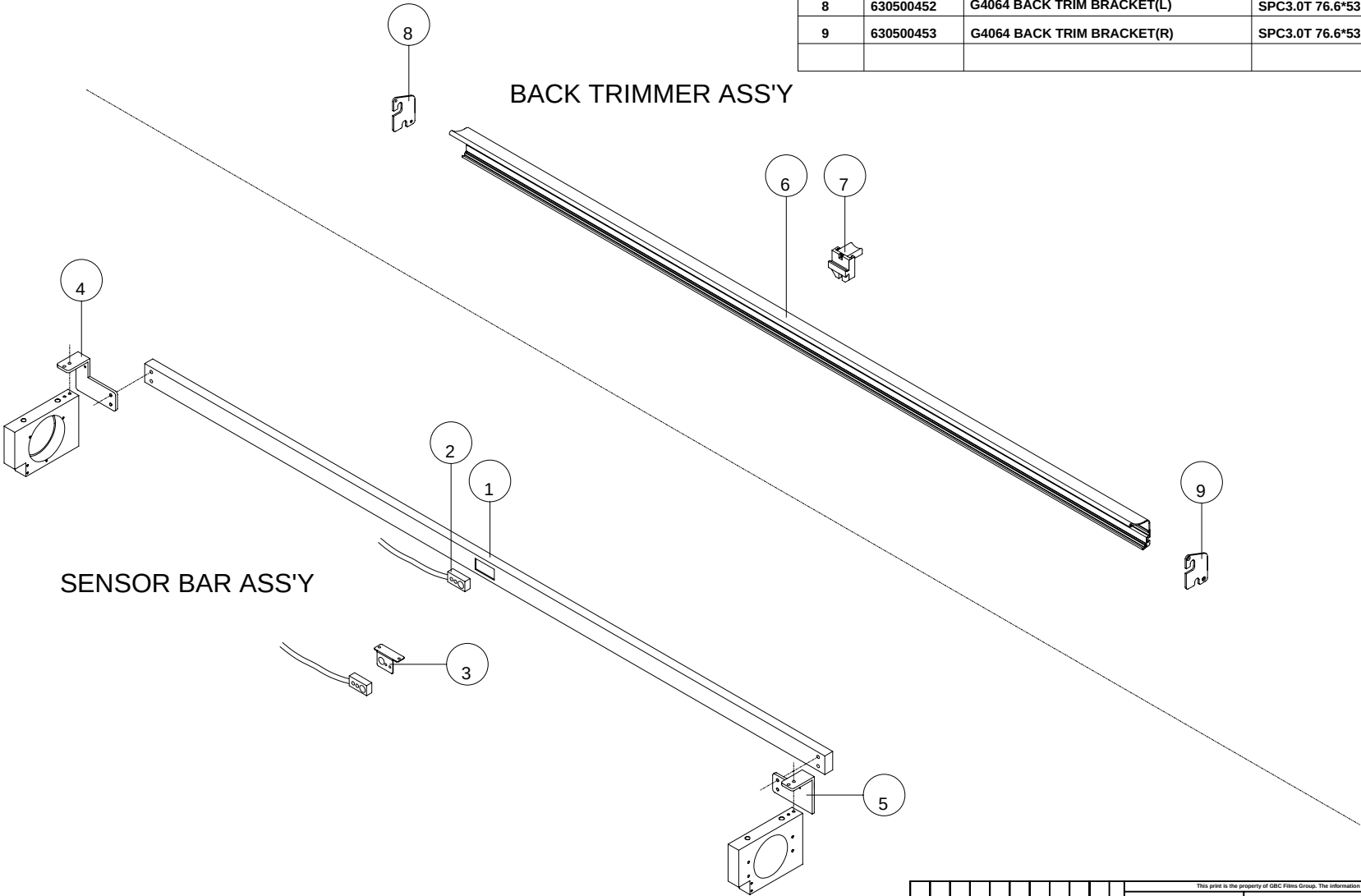
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No.	Parts Code	Item	Spec	Quantity
1	633600735	G4064 SIDE SLITTER BAR	AL6063 44.5*29*1697	1EA
2	630500408	G4064 SIDE SLITTER BRACKET(L)	SPC5.0T 86.5*38.5(Cr)	1EA
3	630500409	G4064 SIDE SLITTER BRACKET(R)	SPC5.0T 86.5*38.5(Cr)	1EA
4	604022109	EXCELAM II TABLE LEVER GUIDE	PC 49*19*8.7(920-70625)	2EA
5	601250178	EXCELAM II TABLE LEVER	SPC 3T*140*70(PL)	2EA
6	701090169	LEVER SPRING(EXCELAM II)	0.6T*F4*7.7	2EA
7	630500410	G4064 SIDE SLITTER LEVER BRACKET	SPC2.0T 49*27.2*24(Cr)	2EA
8	639900133	SIDE SLITTER ASS'Y	EXCELAM-PLUS	2EA



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DIM. AS SHOWN		TOL.		FINISH TO BE		<table><tr><td colspan="4">TITLE :</td></tr><tr><td colspan="4">Slitter Bar Assembly</td></tr><tr><td colspan="2">DATE :</td><td colspan="2">DRAWN BY :</td><td colspan="2">DWG SCALE :</td><td colspan="2">DWG :</td></tr><tr><td colspan="2">10/09/05</td><td colspan="2">NG</td><td colspan="2">N/A</td><td colspan="2">000-011</td></tr></table>				TITLE :				Slitter Bar Assembly				DATE :		DRAWN BY :		DWG SCALE :		DWG :		10/09/05		NG		N/A		000-011																																																	
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Slitter Bar Assembly																																																																																	
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No.	Parts Code	Item	Spec	Quantity
1	601410732	ORCA-64 THERMAL SENSOR BAR	SPSR 2.3T*1700*20*40	1EA
2	705200201	INFRARED SENSOR ASS'Y	TPML1-710	2EA
3	630500395	G4064 SENSOR BRACKET(LOW)	SPC1.5T 59*19*31(GY0806)	1EA
4	630500405	G4064 SENSOR BAR BRAKCET(L)	SPC5.0T 99*78.5*54.5(GY0806)	1EA
5	630500406	G4064 SENSOR BAR BRAKCET(R)	SPC5.0T 99*78.5*54.5(GY0806)	1EA
6	604036236	ORCA-64 BLADE RAIL	AL 70*51.2*1697 (GY0806)	1EA
7	706111049	EAGLE BACK TRIMMER ASS'Y	EAGLE/DOLPHIN/DISCOVERY	1EA
8	630500452	G4064 BACK TRIM BRACKET(L)	SPC3.0T 76.6*53(GY0806)	1EA
9	630500453	G4064 BACK TRIM BRACKET(R)	SPC3.0T 76.6*53(GY0806)	1EA



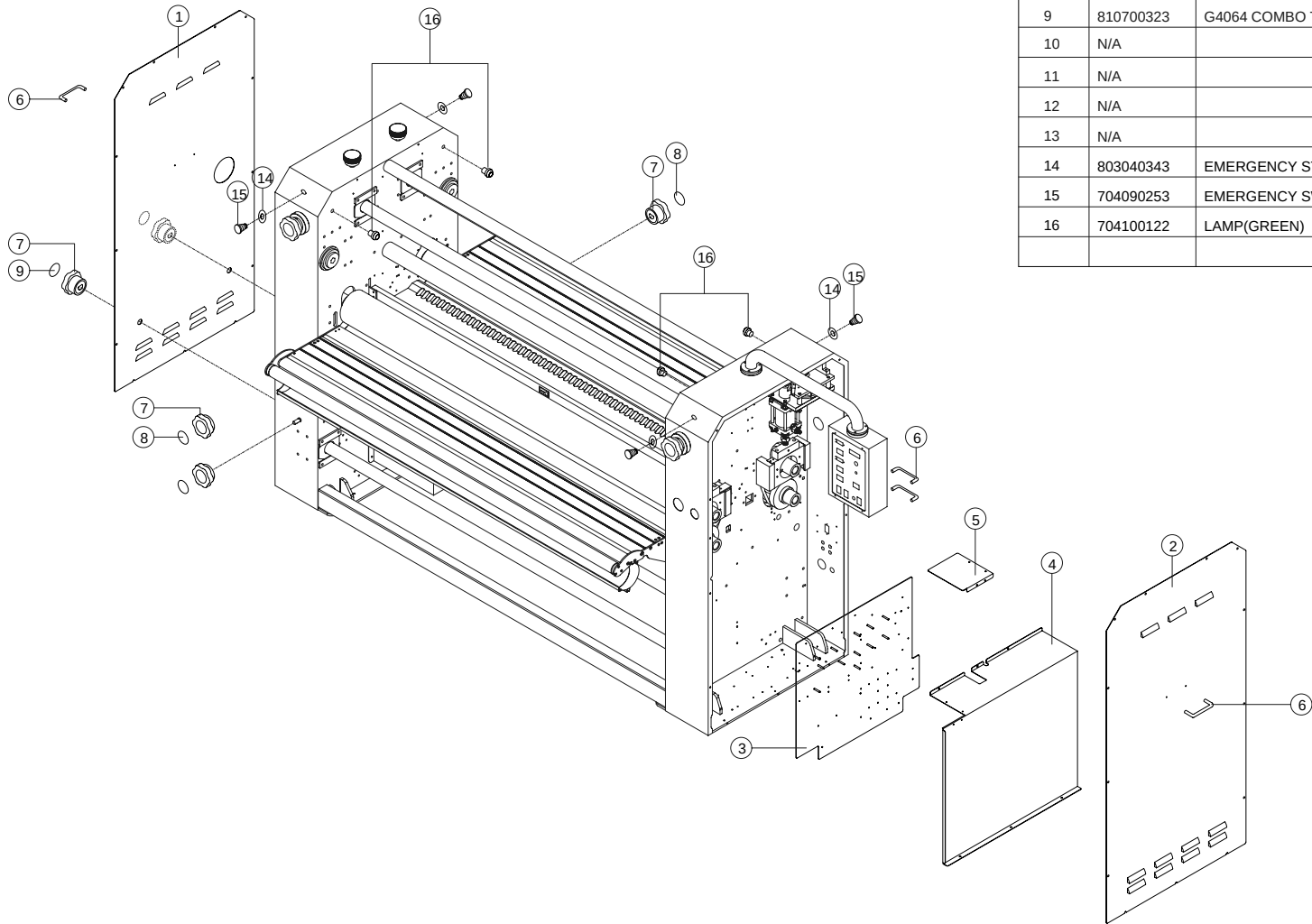
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GBC Films Group 4151 Anderson Road, DeForest, WI 53532									
TITLE : Rear Slitter and Sensor Bracket Assembly									
DATE : 10/09/05		DRAWN BY : NG		DWG SCALE : N/A		DWG : 000-010			

UNLESS OTHERWISE SPECIFIED TOLERANCE									
DIM. AS SHOWN	TOL.	FINISH TO BE							
RXX	±.124	125							
X	±.050	✓							
XX	±.010								
XXX	±.030	ANGLES							
XXXX	±.005	±.1D							

ORIGINATOR : GMP	REVISION
CHECKED BY : GBC FILMS GROUP	

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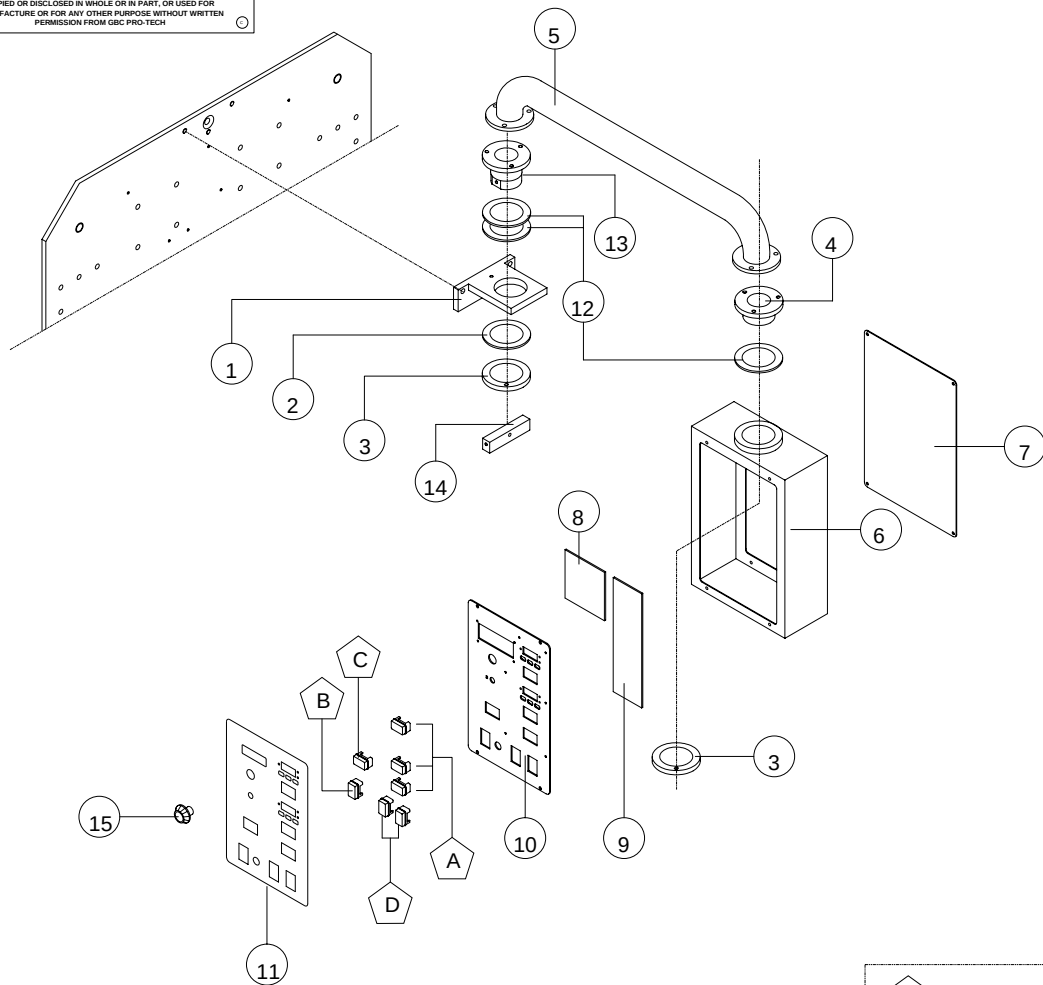
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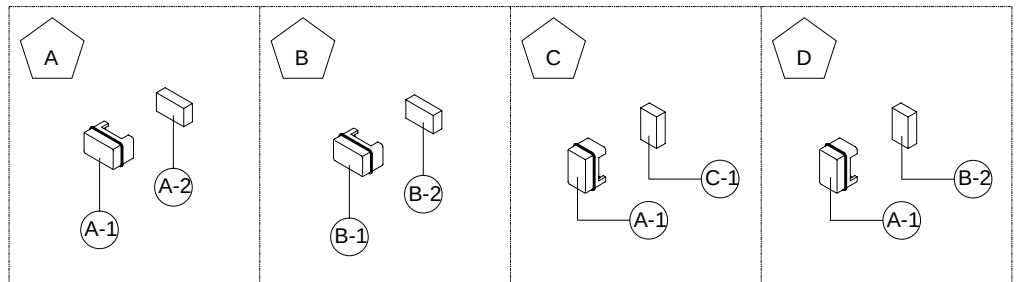
No.	Parts Code	Item	Spec	Quantity
1	630500391	G4064 PCB PLATE	SPC1.5T 1317*686/4064P030	1EA
2	630500392	G4064 SIDE COVER(RIGHT)	SPC1.5T 1317*686/4064P030	1EA
3	630500447	G4064 PCB PLATE	SPC2.0T 604.5*550(GY0806)	1EA
4	630500448	G4064 PCB COVER-A	AL1.5T 591.3*661.5*195.5	1EA
5	630500449	G4064 PCB COVER-B	AL1.5T 175.5*148.5/4064P190	1EA
6	703070367	U-HANDLES(JAGUAR)	RD8*95	4EA
7	604020425	ORCA-64 TENSION HANDLE	PC F75*F15*30 (WHITE)	5EA
8	803040514	ORCA-64 TENSION KNOB STICKER	PC0.3T F45 (WHITE)	3EA
9	810700323	G4064 COMBO TENSION KNOB STICKER	PC0.3T F44/4064L910	2EA
10	N/A			
11	N/A			
12	N/A			
13	N/A			
14	803040343	EMERGENCY STICKER(SURELAM)	PC0.4T*F54*F28	4EA
15	704090253	EMERGENCY SWITCH	AR22V22R-02R(ZB2-BS544)V	4EA
16	704100122	LAMP(GREEN)	DC24V/100mA	4EA

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						UNLESS OTHERWISE SPECIFIED TOLERANCE						TITLE : Side Cover Assembly DATE : 12-28-05 DRAWN BY : NG DWG SCALE : N/A DWG : 000-009					
						DIM. AS SHOWN		TOL.		FINISH TO BE							
						XX		±.384		125							
						X		±.990		✓							
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XXX		±.630		ANGLES ±10													
XXXX		±.605															

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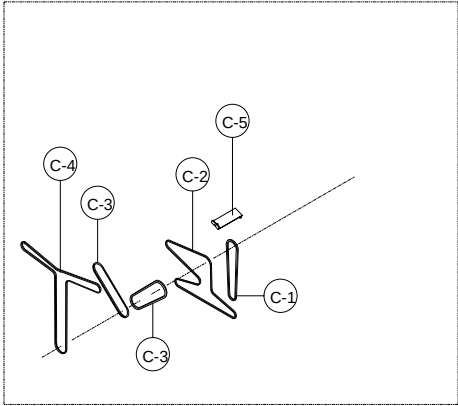


	PART CODE	PART NAME	SPEC.	Quantity
1	632502385	CONTROL BOX CONNECTOR SUPPORT	S45C 40*120*100/4064-H150	1EA
2	701110713	THRUST MIDDLE WASHER	AS5070	1EA
3	632501627	G/MAX CONTROL PANEL RING	S45C F71*8*M48	2EA
4	632501626	G/MAX CONTROL PANEL BOSS	S45C F72*F35*M48	1EA
5	630500403	G4064 CONTROL BOX CONNECTOR	STPL4.9T F72*596(GY0806)	1EA
6	630500401	G4064 CONTROL BOX	SPC1.5T 90*198*290(GY0806)	1EA
7	630500402	G4064 CONTROL BOX COVER	SPC1.5T 194*286(GY0806)	1EA
8	638900364	PCB ASS'Y GBC4064 DISTANCE	G64SM REV2.0	1EA
9	638900362	PCB ASS'Y GBC3064 DISPLAY	G64OD REV2.1	1EA
10	630500400	G4064 CONTROL PANEL	SPC2.0T 172*275(GY0806)	1EA
11	810900189	G4064 CONTROL PANEL STICKER	PC0.8T 172*275/4064L010	1EA
12	701110412	WAVE WASHER	F54*F69.8*0.45T	3EA
13	632502327	CONTROL BOX CONNECTOR BOSS	S45C F72*F45*44.5	1EA
14	632502328	CONTROL BOX CONNECTOR STOPPER	MC 15*10*104/4064H141	1EA
15	633300213	VOLUME KNOB	F30*F7	1EA
A-1	637400177	ROCKER SW COVER(BLACK)	AML54-F10KK	6EA
A-2	704200505	MOMENTARY SW	AML24E-B-A-2-AA-05	3EA
B-1	637400038	ROCKER SW COVER(RED/GREEN)	AML54-T10RG	1EA
B-2	637400175	MAINTAINED SWITCH	AML24E-B-A-2-AA-01	3EA
C-1	637400176	MAINTAINED SWITCH	AML24E-B-A-2-CC-04	1EA



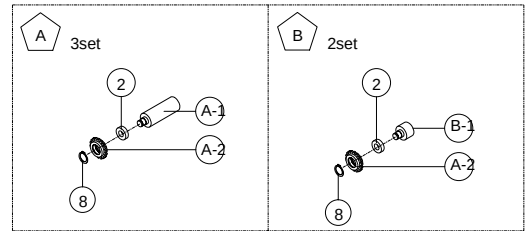
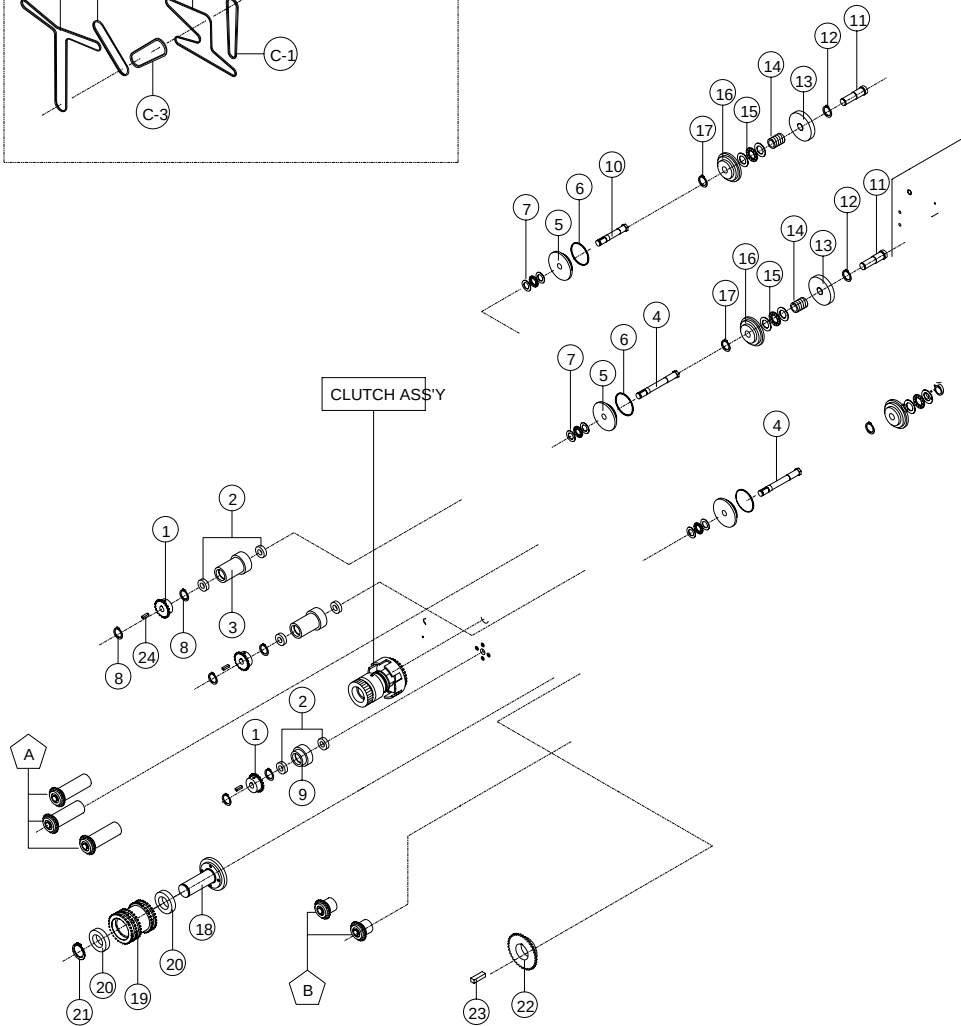
UNLESS OTHERWISE SPECIFIED TOLERANCE									
DIM. AS SHOWN		TOL.		FINISH TO BE		GBC Films Group 4151 Anderson Road, DeForest, WI 53532 TITLE : Display Assy' DATE : 10/09/05 DRAWN BY : NG DWG SCALE : N/A DWG : 000-008			
XX		±.124		125					
X		±.050		✓					
XX		±.010		ANGLES					
XXX		±.030		±.10					
XXXX		±.005							
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GBC Films Group									
4151 Anderson Road, DeForest, WI 53532									
TITLE :									
Display Assy'									
DATE :		10/09/05		DRAWN BY :		NG		DWG SCALE :	
						N/A		DWG :	
								000-008	

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No.	Parts Code	Item	Spec	Qty
C-1	635700185	ROLLER CHAIN	RS35H(48.5PCS+PIN)	1EA
C-2	635700181	ROLLER CHAIN	RS35H(99.5PCS)	1EA
C-3	635700184	ROLLER CHAIN	RS35H(45PCS+PIN)	2EA
C-4	635700182	ROLLER CHAIN	RS35H(135PCS)	1EA
C-5	630500407	CLUTCH STOPPER PLATE	SPC5.0T 60*194(GY0806)	1EA

No.	Parts Code	Item	Spec	Quantity
1	701080811	REWINDER SPROCKET	RS35 20T*F45*F17	3EA
2	701010117	BALL BEARING	# 6003	11EA
3	632502331	REWINDER BEARING HOUSING(UP)	S45C F60*97*F45/H610	2EA
4	632502332	G4064 REWINDER SHAFT (UP)	S45C 19*F17*157.2/H620	2EA
5	613020743	FALCON REWINDER PLUG	AL6061 F89*F17*19.5	3EA
6	634300071	FALCON "O" RING	G70	3EA
7	635400146	THRUST NIDDLE ROLL BEARING	AXK1730+AS	3EA
8	701090731	SPRING S RING	F17	11EA
9	632502333	REWINDER BEARING HOUSING (LOW)	S45C F60*F45*F35/H630	1EA
10	632502334	G4064 REWINDER SHAFT (LOW)	S45C 19*F17*95/H640	1EA
11	613020744	FALCON REWINDER TENSION SHAFT	S20C F25*F20*89	3EA
12	701090724	SPRING S RING	F25	A
13	613020745	FALCON REWINDER TENSION WHEEL	AL6061 F89*15	3EA
14	810400181	REWINDER TENSION SPRING	SUS2.5T F25*40	3EA
15	701020218	THRUST NIDDLE ROLL BEARING ASS'Y	AXK2035+AS	3EA
16	613020741	FALCON REWINDER SUPPORT CORE	MC(BLK) F89*F20*22.5	3EA
17	701090712	SPRING S RING	F20	3EA
18	632502321	G4064 MAIN IDLE BOSS	S45C F100*126*FH080	1EA
19	635800468	G4064 MAIN IDLE SPROCKET(#6008)	30T*30T*30T*30T*30T*101	1EA
20	635400133	BALL BEARING	#6008	2EA
21	701090716	SPRING S RING	F40	1EA
22	635800466	G4064 H/ROLLER SPROCKET	RS35 36T*F50*21.5(KEY)	1EA
23	601220354	G/M TENSION ADJUST SHAFT KEY	5*5*25	1EA
24	613030730	E/M KEY	5*5*15	3EA
A-1	632502335	G4064 REWINDER IDLE BOSS(UP)	S45C F40*129.5*F17	3EA
A-2	632502336	G4064 REWINDER IDLE BOSS(LOW)	S45C F40*49.5*F17	2EA
B-1	635800469	REWINDER IDLE SPROCKET(#6003)	RS35 18T*F44*F35*18	5EA

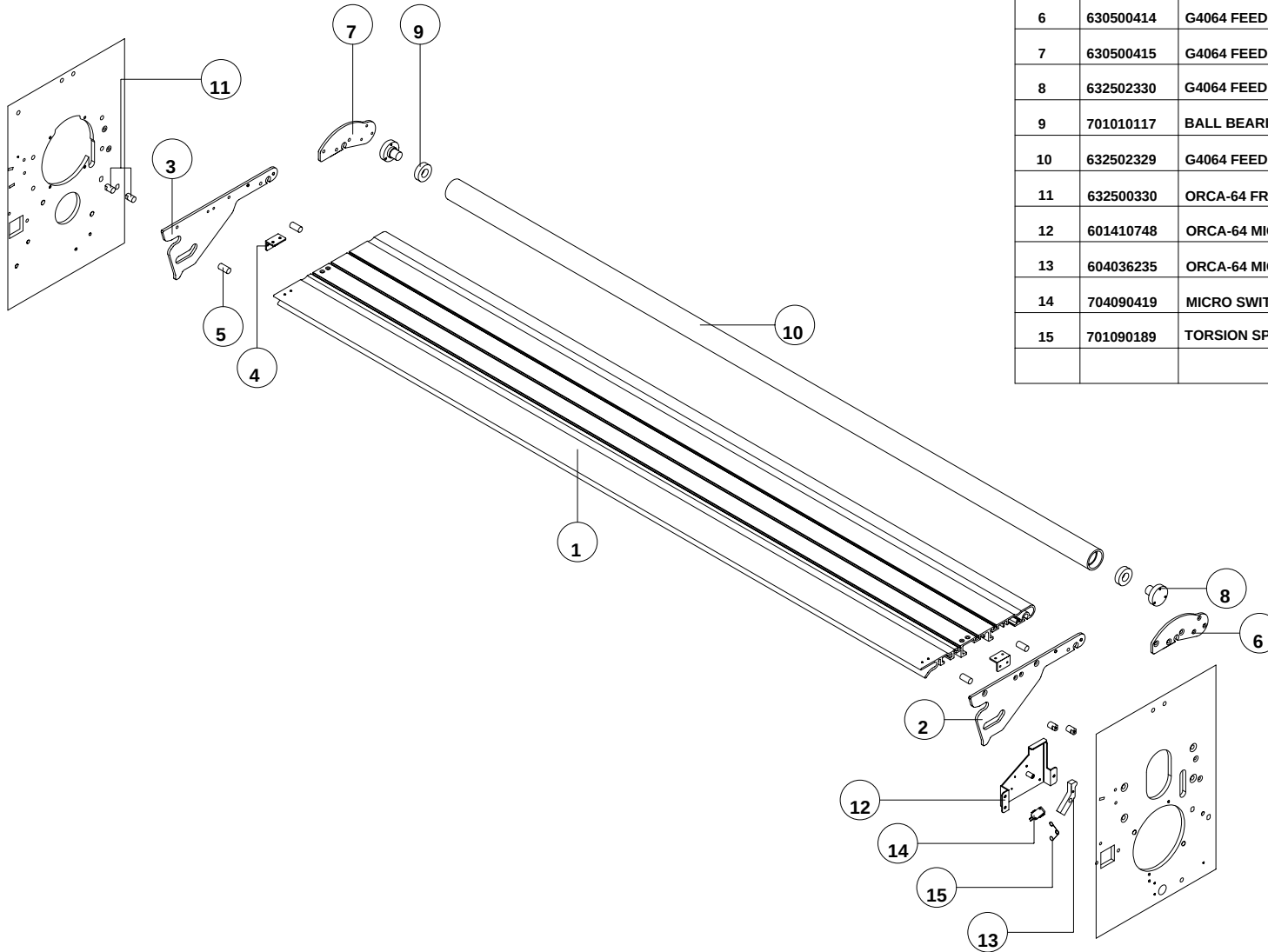


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GBC Films Group									
4151 Anderson Road, DeForest, WI 53532									
TITLE :									
Roller Chain and Sprocket Assembly									
DATE :		DRAWN BY :		DWG SCALE :		DWG :			
10/09/05		NG		N/A		000-007			

ORIGINATOR : (CMP)	CHECKED BY : GBC FILMS GROUP	REVISION	UNLESS OTHERWISE SPECIFIED TOLERANCE		
			DIM AS SHOWN	TOL.	FINISH TO BE
			XX	±.104	125
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			XX	±.010	
			XXX	±.030	ANGLES
XXXX	±.005		±.10		

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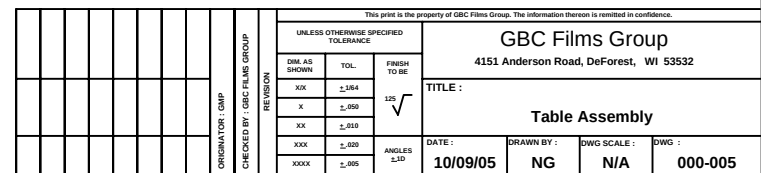
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No.	Parts Code	Item	Spec	Quantity
1	633600736	G4064 FEED TABLE	AL6063 3T*300*1697(WHITE)	1EA
2	630500412	G4064 FEED TABLE SUPPORT(L)	SPC5.0T 127*300(WHITE)	1EA
3	630500413	G4064 FEED TABLE SUPPORT(R)	SPC5.0T 127*300(WHITE)	1EA
4	601220633	TALON FRONT TABLE SUPPORT BRACKET	SPC 27*17.5*17.5(Cr)	2EA
5	613030541	GBC4265 (PL	SM45C F10*20	4EA
6	630500414	G4064 FEED IDLE SUPPORT(L)	SPC5.0T 145*50.3(WHITE)	1EA
7	630500415	G4064 FEED IDLE SUPPORT(R)	SPC5.0T 145*50.3(WHITE)	1EA
8	632502330	G4064 FEED TABLE IDLE ROLLER PIN	S45C F40*F17*30/4064H520	2EA
9	701010117	BALL BEARING	# 6003	2EA
10	632502329	G4064 FEED TABLE IDLE ROLLER (PL	STKM6.3T 42.2*1683	1EA
11	632500330	ORCA-64 FRONT TABLE HINGE PIN	SM45C F15 F25*22	4EA
12	601410748	ORCA-64 MICRO SWITCH COVER	SPC2.0T 143*97*20	1EA
13	604036235	ORCA-64 MICRO SWITCH LEVER	SPC10.0T 15*40 (GY0806)	1EA
14	704090419	MICRO SWITCH	DECO VP531A-4D	1EA
15	701090189	TORSION SPRING	SWP0.8T F8.5*20*20	1EA

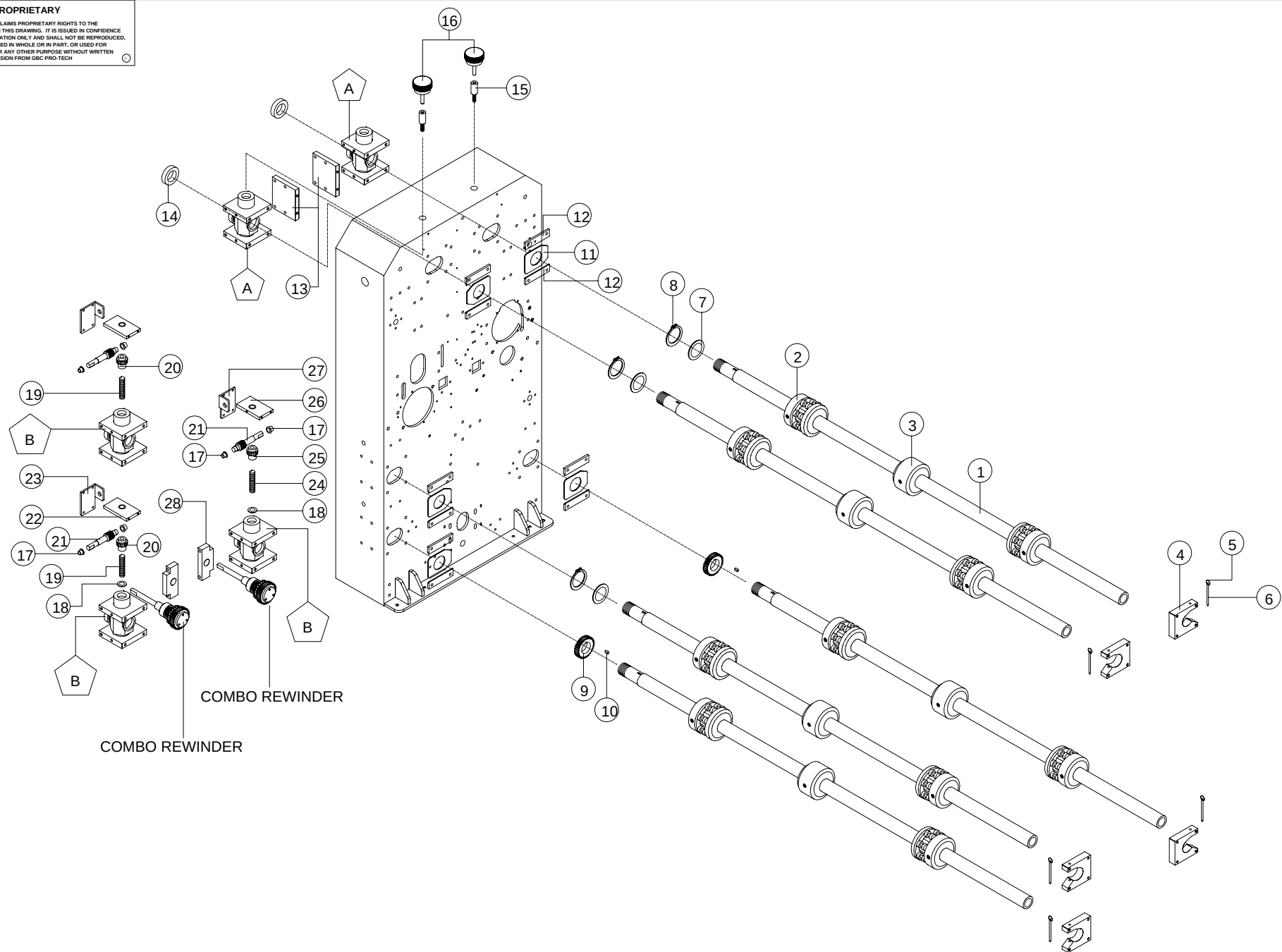
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UNLESS OTHERWISE SPECIFIED TOLERANCE					GBC Films Group 4151 Anderson Road, DeForest, WI 53532				
TITLE :					Table Assembly				
DATE :					DRAWN BY :				
10/09/05					NG				
DWG SCALE :					N/A				
DWG :					000-006				

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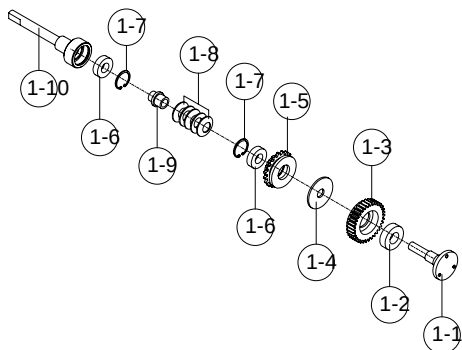
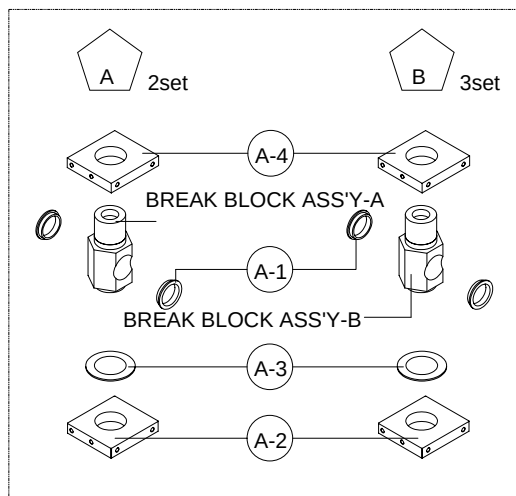
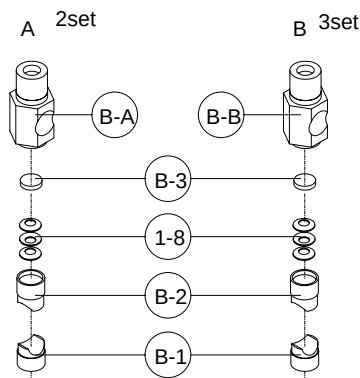


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ORIGINATOR: GMP CHECKED BY: GBC FILMS GROUP			REVISION		UNLESS OTHERWISE SPECIFIED TOLERANCE		GBC Films Group 4151 Anderson Road, DeForest, WI 53532			
					DIM. AS SHOWN	TOL.				FINISH TO BE
					RXX	±.004				125
					X	±.050				✓
					XX	±.010				
					ANGLES ±.10		DATE : 10/09/05			
							DRAWN BY : NG			
							DWG SCALE : N/A			
							DWG : 000-004			

No.	Parts Code	Item	Spec	Quantity
A-1	613020717	FALCON FILM SHAFT BUSH	MC(BLACK) F50.5*9.5	10EA
A-2	632502339	G4064 FILM PIPE BLOCK (LOW)	AL6061 100*108*19	5EA
A-2	701110717	THRUST NIDDLE WASHER	AS5578	5EA
A-4	632502338	G4064 FILM PIPE BLOCK (UP)	AL6061 100*108*19*F51	5EA
B-A	613020716	FALCON FILM SHAFT BRAKE BLOCK	S45C 60*137.5	2EA
B-B	632501514	GMII-1600 FILM SHAFT BRK BLOCK	SM45C67.5*F60*F50.65*F46*F30.5*F17*136.	3EA
B-1	613020705	FALCON BREAK BLOCK(LOW)	MC(BLUE) F45*42	5EA
B-2	613020706	FALCON BREAK BLOCK(UP)	MC(BLUE) F45*52/FA60H051	5EA
B-3	613020755	FALCON TENSION WASHER	S45C F35*7.5	5EA

No.	Parts Code	Item	Spec	Quantity
1	632502337	G4064 FILM PIPE(PL)	STKM6.3T F42.5*1820	5EA
2	639900132	FALCON AUTO GRIP CHUCK ASS'Y	FALCON/ORCA	10EA
3	613020714	FALCON FILM CORE	AL6061 F75.7*F42.7*50	5EA
4	632502349	FALCON SADDLE	MC(BLACK) 100*90*25	5EA
5	632501397	SAFETY PIN RING	F21.5	5EA
6	613020768	STOPPER PIN	S45C F6*95	5EA
7	701110715	THRUST NIDDLE WASHER	AS4064	3EA
8	701090723	SPRING S RING	F38	3EA
9	635800471	G4064 FILM PIPE SPUR GEAR	S45C M2*34T*F42.5*15(KEY)	2EA
10	632502386	KEY	6*6*12 ()	2EA
11	630500419	G4064 FILM PIPE HOLE COVER	ACRYL3.0T 100*75(WHITE)	5EA
12	632502346	G4064 FILM PIPE HOLE COVER RAIL	AL6061 104*26*6.5	10EA
13	632502340	G4064 FILM PIPE BLOCK SUPPORT	AL6061 100*116*15	2EA
14	613020715	FALCON FILM PIPE COLLER	A45C F60*15	5EA
15	632502345	G4064 FILM TENSION KNOB ADAPTOR	S45C F20*70*M10	2EA
16	634100390	GRILL KNOB(GBC4064)	GKB10-30mm	2EA
17	701050243	DU BUSHING FLANGE	15*10	6EA
18	635400092	THRUST NIDDLE WASHER	AS1730	3EA
19	635800328	GMII-1600 TENSION SCREW UPPER	SM45C F16*75(Tr16*4 T)	2EA
20	635800330	GMII-1600 WORM WHEEL UPPER	SM45C OD34*F24*37*19*12*6	2EA
21	635800470	G4064 WORM SHAFT	M2 F25*F17*F15*123(LEAD 2P)	3EA
22	632502348	G4064 WORM GEAR SUPPORT(R)	AL6061 100*60*13/4064H1010	2EA
23	630500420	G4064 WORM GEAR BRACKET(R)	SPC5.0T 65*89*39.5(Cr)	2EA
24	635800329	GMII-1600 TENSION SCREW LOWER	SM45C F16*75(Tr16*4)	1EA
25	635800331	GMII-1600 WORM WHEEL LOWER	SM45C OD34*F24*37*19*12*6	1EA
26	632502347	G4064 WORM GEAR SUPPORT(L)	AL6061 100*60*13	1EA
27	630500421	G4064 WORM GEAR BRACKET(L)	SPC5.0T 65*89*39.5(Cr)	1EA
28	632502388	G4064 COMBO RWND SHAFT STOPPER	AL6061 49.5*115*17/4064H981	2EA
1-1	632502341	G4064 COMBO REWINDER SHAFT	S45C F50*F13*81/4064H950	2EA
1-2	701010135	BALL BEARING	#6004ZZ	2EA
1-3	635800472	G4064 REWINDER CLUTCH GEAR	S45C M2*34T*F42*20	2EA
1-4	634100391	F55 CLUTCH PAD(GBC4064)	NON ABSTOS 3.0T*F17.2*F55	2EA
1-5	635800473	G4064 REWINDER CLUTCH SPROCKET	RS35 19T*F56*F26*22	2EA
1-6	701010117	BALL BEARING	# 6003	4EA
1-7	810400243	SPRING S (IN) RING	F35	4EA
1-8	701090511	FLAT TENSION SPRING	F20	25EA
1-9	632502342	G4064 COMBO RWNDR TENSION RING	S45C F25*28.5*F14/4064H960	2EA
1-10	632502341	G4064 COMBO REWINDER SHAFT	S45C F50*F13*81/4064H950	2EA

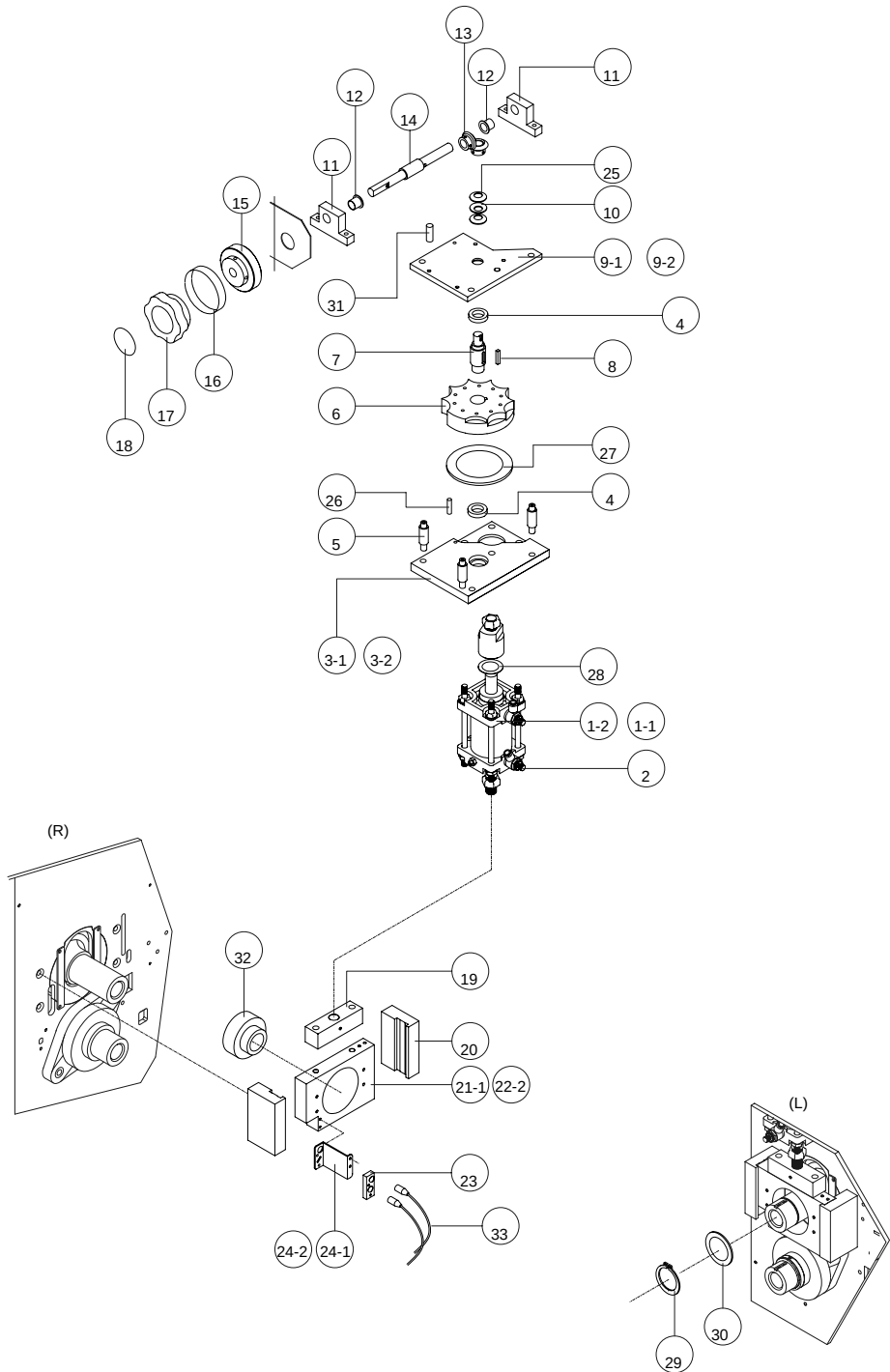
BREAK BLOCK



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										UNLESS OTHERWISE SPECIFIED TOLERANCE																			
										DIM. AS SHOWN					TOL.					FINISH TO BE									
										XX ±.004					125 ✓														
										X ±.006																			
										XX ±.010																			
										XXX ±.020																			
XXXX ±.005					ANGLES ±1/2																								
										DATE: 10/09/05					DRAWN BY: NG					DWG SCALE: N/A					DWG: 000-003				

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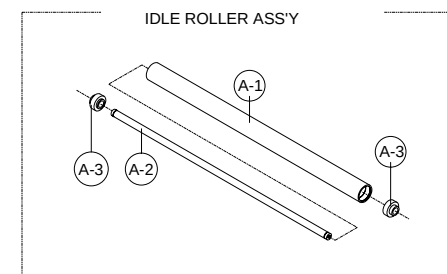
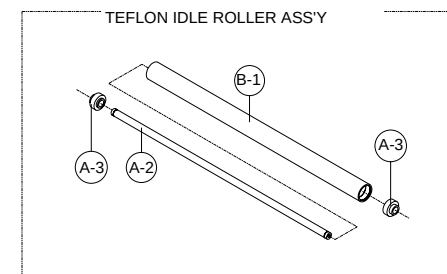
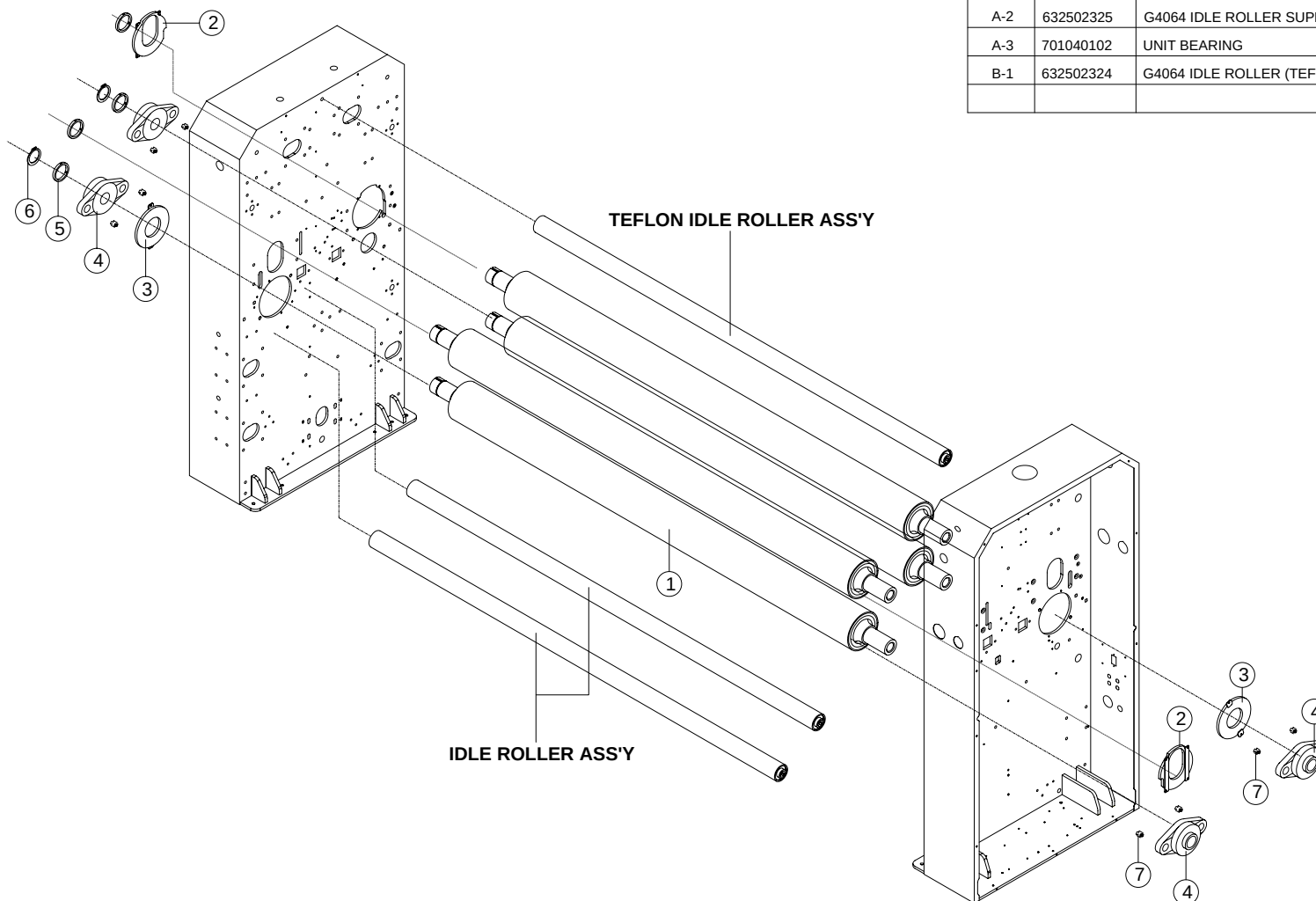


F/L	F/R	R/L	R/R	PART CODE	PART NAME	SPEC.	Part Quantity	Total Quantity
○	○		1-1	703070281	CYLINDER	CA1BN63-KRA0375-40	1EA	2EA
		○	1-2	703070295	CYLINDER	CA2B63-40-KRIR0195(CA1BN63-KRA0526-40)	1EA	2EA
○	○	○	2	703070286	SPEED CONTROLLER	AS3201-03-08S	2EA	8EA
	○	○	3-1	632502375	TENSION ADJUST SUPPORT(LOW/R)	AL5024 190*135*15/4064H720	1EA	2EA
○		○	3-2	632502374	TENSION ADJUST SUPPORT(LOW/L)	AL5024 190*135*15/4064H710	1EA	2EA
○	○	○	4	701010133	BALL BEARING	#6804	2EA	8EA
○	○	○	5	632502383	G4064 SUPPORT SPACER	S45C F15*F10*55/4064H800	3EA	12EA
○	○	○	6	632502378	G4064 TENSION ADJUST BLOCK	AL5024 F120*28.9/G4064H750	1EA	4EA
○	○	○	7	632502379	TENSION ADJ. BLOCK CENTER SHAFT	S45C F25*F15*72.5/4064H760	1EA	4EA
○	○	○	8	601220354	G/MASTER TENSION ADJ. SHAFT KEY	5*5*25	1EA	4EA
	○	○	9-1	632502377	TENSION ADJUST SUPPORT(UP/R)	AL5024 175*135*15/4064H740	1EA	2EA
○		○	9-2	632502376	TENSION ADJUST SUPPORT(UP/L)	AL5024 175*135*15/4064H730	1EA	2EA
○	○	○	10	701020213	THRUST NIDDLE ROLL BEARING	AXK1528	1EA	4EA
○	○	○	11	632502380	TENSION ADJ. BLOCK SHAFT SUPPORT	AL5024 86*48.5*16/4064H770	2EA	8EA
○	○	○	12	701050245	DU BUSHING FLANGE	15*15	2EA	8EA
○	○	○	13	635800477	TENSION ADJUST HELICAL GEAR	M1.5 28T*F15*16.8/4064G710	2EA	8EA
○	○	○	14	632502381	TENSION ADJUST BLOCK SHAFT	S45C F20*F15*185/4064H780	1EA	4EA
○	○	○	15	632502382	TENSION ADJUST POSITION DIAL	AL5024 F80*F15.1*28/H790	1EA	4EA
○	○	○	16	810700318	TENSION ADJUST POSITION STICKER	PC0.125T 14*251.3/4064L710	1EA	4EA
○	○	○	17	604020425	ORCA-64 TENSION HANDLE	PC F75*F15*30 (WHITE)	1EA	4EA
○	○	○	18	810700325	G4064 KNOB COVER STICKER	PC0.3T*F45(GRAY)	1EA	4EA
○	○	○	19	632502318	G4064 PRESSURE BLOCK	S45C 105*30*31/H050	1EA	4EA
○	○	○	20	632502319	G4064 ROLLER GUDIE BLOCK	S45C 63.5*25*105/H060	2EA	8EA
	○	○	21-1	632502317	H/ROLLER BEARING HOUSING(UP/R)	S45C 160*110*26.5/H040	1EA	2EA
○		○	21-2	632502316	H/ROLLER BEARING HOUSING(UP/L)	S45C 160*110*26.5/H040	1EA	2EA
○	○	○	23	632502320	G4064 PICO BLOCK	BAKELITE 18*46*8/H070	1EA	4EA
	○	○	24-1	630500399	G4064 PICO BLOCK BRACKET(R)	SPC2.0T 46*59(BLK)/P090	1EA	2EA
○		○	24-2	630500398	G4064 PICO BLOCK BRACKET(L)	SPC2.0T 46*59(BLK)/P090	1EA	2EA
○	○	○	25	701110703	THRUST NIDDLE WASHER	AS1528	2EA	8EA
○	○	○	26	601220318	G/MASTER PCB SPACER(LOW)	SM20C F10*32	1EA	4EA
○	○	○	27	701110716	THRUST NIDDLE WASHER	AS90120	1EA	4EA
○	○	○	28	701110411	WAVE WASHER	F18	1EA	4EA
○	○	○	29	701090728	SPRING S RING	f50	1EA	2EA
○	○	○	30	701110703	THRUST NIDDLE WASHER	AS1528	1EA	2EA
○	○	○	31	810301440	STOPPER PLUNGER	M10	1EA	4EA
○	○	○	32	701010160	BALL BEARING	UR210	1EA	4EA
○	○	○	33	637400173	PICO OPTICAL FIBER & LENSES	SFP12PS15	2EA	8EA

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TITLE :					Shim Assembly				
DATE :					12-28-05				
DRAWN BY :					NG				
DWG SCALE :					N/A				
DWG :					000-002				

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No.	Parts Code	Item	Spec	Quantity
1	631800395	GBC4064 HEAT ROLLER	1902*F127*1670(601-45 RED)	4EA
2	630500396	G4064 ROLLER HOLE COVER-A	SPC8.0T F134*142(GY0806)/4064P070	2EA
3	630500397	G4064 ROLLER HOLE COVER-B	SPC8.0T F134*159(GY0806)/4064P080	2EA
4	701020109	UNIT BEARING	UCFL 210	4EA
5	632502315	G4064 ROLLER SPACER	S45C F60*F50.1*7.5/4064H030	4EA
6	701090728	SPRING S RING	f50	2EA
7	613020704	FALCON BEARING SPACER(H. ROLLER)	Bs F18.9*F10*15.5	4EA
A-1	632502323	G4064 IDLE ROLLER(PL)	STKM5.0T F55*1695.5	3EA
A-2	632502325	G4064 IDLE ROLLER SUPPORT BAR(PL)	S45C F20*1710/4064H111	3EA
A-3	701040102	UNIT BEARING	UR204	6EA
B-1	632502324	G4064 IDLE ROLLER (TEFLON)	STKM5.0T F55*1695.5	1EA



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										DIM AS SHOWN					TOL.					FINISH TO BE				
										XIX $\pm .004$ X $\pm .006$ X $\pm .010$ XXX $\pm .020$ XXXX $\pm .005$					125  ANGLES ± 10					DATE : 10/09/05 DRAWN BY : NG DWG SCALE : N/A DWG : 000-001				
										GBC Films Group 4151 Anderson Road, DeForest, WI 53532 TITLE : Roller Assembly														

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