



*	-	S1RYN00000	Screw #3x8 Tap, Basket Foot (A)	2	2
*	1750259	PR230E0E1A	Basket Foot (A)	1	1
*	1750252	ASYM04940A	Basket Ass'y	1	1
31	-	XP8300000A	Insulator	0	1
30	1750283	PR750JOE1X	4mm Paper Guide (B)	0	1
29	1750273	PR740JOE1X	4mm Paper Guide (A)	0	1
30	1750329	PR080JOE1A	6mm Paper Guide (B)	1	0
29	1750328	PR070JOE1A	6mm Paper Guide (A)	1	0
28	1752418	ASYM08362X	4mm Knife Shaft (B) Assy	0	1
27	1752417	ASYM08361X	4mm Knife Shaft (A) Assy	0	1
28	1752416	ASYM08340A	6mm Knife Shaft (B) Assy	1	0
27	1752415	ASYM08339A	6mm Knife Shaft (A) Assy	1	0
26	1750348	S1U3F00000	Screw #3x6 Tap	2	2
25	1750332	S1S1N00000	Screw #3x15 Tap	6	6
24	1750288	EACC0280SA	Ac Power Cord	1	0
23	1752414	ECAP60630X	Capacitor 3UF/400VAC	0	1
23	1752413	ECAP602800	Capacitor 8UF/250VAC	1	0
22	1750312	PH790B2E1D	Auto Parts	1	1
21	1750337	S6B6Z00000	Screw #3x10	2	4
20	-	EOTH022100	Cable Tie	3	3
19	-	ECNT025100	Close End Connector C3	4	4
18	-	S1CSF0000E	Screw M3x8 & Eto Star Washer	1	1
	1750298	MC44000000	#9 E-Ring, 27T Idler	1	0
17	1752412	PV080H0XXA	Rev-Cam	1	1
16	1752411	MK9100000A	Bushing	2	2
15	1752410	PV070H0XXA	Auto Gear 32T	1	1
14	-	MK9300000X	Gear 27T	0	1
14	1752409	MK0810000A	Gear 27T	1	0
13	1752408	PU430H05XA	Bearing (C)	4	4
12	-	ME85000000	#12 E-Ring	2	5
11	1752407	MK9300000A	Gear 27T	1	1
10		ASYM05499X	Bracket (B) Assy	0	1
10	1752406	ASYM08341A	Bracket (B) Assy	1	0
9	-	MK2300000X	Spur Gear Support Bracket (C)	0	1
	1750295	M988000000	#7 E-Ring	1	0
8	1752405	MK0900000A	Spur Gear J 13t	1	1
7	1750337	S6B6Z00000	Screw #3x10	4	4
6	1752404	MK2400000A	Shaft Bracket (A)	1	1
5	-	ASYM09002B	Slide Switch Assy	0	1
5	1752403	ESWCO3250A	Slide Switch	1	0
4	1752402	ASYM08367X	Motor & Bracket (A) Assy	0	1
4	1752401	ASYM08342A	Motor & Bracket (A) Assy	1	0
3	1750327	PR680A1E1C	Bottom Cover	1	1
2	1752400	PR648A1E1C	Top Cover 80s	1	1
1	1750307	PB110A1E0C	Slide Knob	1	1
ITEM	PRT NO.	REF. NO.	DESCRIPTION	115V	230V

* Not Shown

			QTY	
PRT NO.	REF. NO.	DESCRIPTION	115V	230V
1752407	MK9300000A	Gear 27T	1	1
1752405	MK0900000A	Spur Gear J 13t	1	1
-	ASYM09002B	Slide Switch Assy	0	1
1752403	ESWCO3250A	Slide Switch	1	0
-	ASYM08367X	Motor & Bracket (A) Ass'y	0	1
1752401	ASYM08342A	Motor & Bracket (A) Ass'y	1	0
-	MK9300000X	Gear 27T	0	1
1752409	MK0810000A	Gear 27T	1	0
PRT NO.	REF. NO.	DESCRIPTION	115V	230V

**Based On One Hundred
Machines.*

80S-1 Assembly# 1754430 "115V"



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