2 pieces snap together. Extension together nearest the tabs and slots until the Table as shown. Squeeze the Feed Table and locking tabs of the Extension with the slots in the Feed.

To install the Extension onto the Feed Table, align the Exit Conveyor, the other on the Feed Table (see illustration at right).

Your folder comes with two Table Extensions. One is used as an extension on Table Extension

Fold Table Installation

To install the 1st Fold Table, refer to the illustration below. Step 1: slide the front slot opening of the fold table onto the inner set of pins (closest to the folding rollers). Step 2: lower the fold table onto the outer set of pins with a light amount of downward pressure as shown. There will be a slight snapping action as the fold table drops into the detent position. Repeat Step 1 and Step 2 for 2nd Fold Table installation.

Table Extension

Your folder comes with two Table Extensions. One is used as an extension on the Exit Conveyor, the other on the Feed Table (see illustration at right).

To install the Extension onto the Feed Table, align the locking tabs of the Extension with the slots in the Feed Table as shown. Squeeze the Feed Table and Extension together nearest the tabs and slots until the 2 pieces snap together.

Setting the Paper Guides

If your paper size is different than the factory set paper size, adjust the Paper Guides to the desired size. To adjust the paper guides, loosen the thumb knobs of the Paper Guides located under the Feed Table. Lay a small stack of paper against the locked Paper Guide. Slide the opposite Paper Guide up to the paper and lock it in place. Leave a small gap, about 1/64" (.4mm) between the paper and guides to allow easier paper feeding. Do not over-tighten the thumb knobs!

NOTE: too much gap will cause inconsistent or crooked feeding.

Folding Chart

Use the following directions along with the Folding Chart (see illustration above) to create all types of folds. The Folding Chart is located on the Operator Interface for quick reference.

1. Loosen the Fold Table Thumb Knob on the 1st Fold Table Assembly and move the Paper Stop to the appropriate circle according to the Folding Chart. Retighten the Fold Table Thumb Knob.
2. Loosen the Fold Table Thumb Knob on the 2nd Fold Table and move the Paper Stop to the appropriate circle according to the Folding Chart. Retighten the Fold Table Thumb Knob.

3. Place a stack of the paper to be folded on the Feed Table Assembly and set the Paper Guides so that the sheet is centered under the Feed Wheel and slides freely down between the Paper Guides without excessive side play.

4. Run the folder and fold several sheets. Stop the folder and inspect the folded sheets for accuracy.

5. Make 1st Fold corrections with the 1st Fold Table Paper Stop. Make 2nd Fold corrections with the 2nd Fold Table Paper Stop. (See illustrations below for first and second fold descriptions.)

6. After corrections are made, turn on the folder and complete the folding job.

Folding Multiple Sheets
- Insert up to 4 sheets of 20# Bond paper through the Multi-sheet Bypass. The sheets may be stapled together. To fold multiple sheets together at the same time, place all of the sheets into the Multi-Sheet Bypass. For best results, insure that all of the pages are aligned with each other. Insert stapled edge first.

Folder Speed
- To adjust the speed of your folder press either the increase or decrease button (Incremental Speed Adjustment buttons). The indicators to the right of the Incremental Speed Adjustment buttons show the amount of increase or decrease. Folder speed can be adjusted while the folder is running. For most folding jobs, the folder can be run at full speed (100%). Typically, the only time that the folder is run less than 100% is when folding light weight paper (less than 20#) or if the paper has a glossy or silky smooth finish.

Stacking Wheels
- The function of the Stacking Wheel Assembly, which is located on the Conveyor Table, is to arrange the folded sheets into an overlapping stack. Position the Stacking Wheel Assembly so that the leading edge of a folded sheet touches the wheels when the trailing edge just falls onto the Conveyor Table. The Stack Wheel Decal gives a quick reference to the correct position based upon fold and paper size.

Maintenance
- Feed Wheel
- After a period of normal operation, the Feed Wheel will become coated by ink, toner, lint, and other contaminant. Clean the Feed Wheel by wiping with a damp cloth containing a mild soap and water solution. Replace the Feed Wheel when, with a properly adjusted Retarder Assembly, a single sheet will no longer feed smoothly.

- Folding Rollers
- During normal operation, the Folding Rollers will become coated with ink, toner, lint, and various other contaminant. Contaminated Folding Rollers can cause a variety of folding problems. We recommend cleaning the Folding Rollers after every folding job, according to the following procedure. Regular cleaning will ensure optimum performance and add years of life to the Folding Rollers.

1. Make sure that the power to the machine has been disconnected and locked out.
2. Remove the Fold Table Assemblies and open the Top Cover.
3. Liberally spray Martin Yale Rubber Roller Cleaner and Rejuvenator across the rollers. Roller Cleaner and Rejuvenator has been specifically formulated for use in cleaning the Folding Rollers. Use of any other cleaner may deteriorate the rollers.
4. Utilizing a clean cloth, briskly clean each roller until no more contaminant appears on the cloth surface.
5. Rotate the rollers manually and continue to clean until all roller surfaces are smooth and resilient, not hard or glazed.

- If necessary, remove any glaze with a non-abrasive cleaning pad, such as a 3M Scotchbrite® pad.

- After cleaning, turn on the machine, close the top cover and press and hold the "Bypass" button. This will allow evaporation of any cleaner left on the rollers. Roller Cleaner and Rejuvenator has been specifically formulated for use in cleaning the Folding Rollers. Use of any other cleaner may deteriorate the rollers.

- The function of the Stacking Wheel Assembly, which is located on the Conveyor Table, is to arrange the folded sheets into an overlapping stack. Position the Stack Wheel Assembly so that the leading edge of a folded sheet touches the wheels when the trailing edge just falls onto the Conveyor Table. The Stack Wheel Decal gives a quick reference to the correct position based upon fold and paper size.

- Fold Skew Adjustment
  - Rotate the Skew Adjustment Knob until the desired amount of skew adjustment has been made. This is best done with the folder running but can be done while stopped.

- Ready to Fold
  - Pressing the RUN/STOP button will initiate folding. Folding will continue until either the RUN/STOP button is pressed or the Feed Table becomes empty of paper.

- Stopping the Folder
  - If the folder is running, pressing the RUN/STOP button once performs a normal shut down, allowing all paper to clear the machine prior to the main motor stopping. Pressing the RUN/STOP button twice in quick succession causes an immediate stop of the main motor. This is to be used for emergency stops only. When ready to begin again, press the by-pass button to initiate.

Operator Interface

- Fold Types
- Paper Sizes
- Fold Table Settings
- Fold Table
- Incermental Speed Adjustment
- Speed Indicator Lights
- Bypass
- Run/Stop
- Power Indicator Light

CAUTION: Rollers can stick together if not allowed to fully dry before storing.